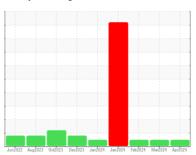


OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id

PRESS 2 MAIN

Hydraulic System

AW HYDRAULIC OIL ISO 46 (11000 LTR)

		-			
D	$\mathbf{I} \mathbf{\Lambda}$	121	VIII	10	ıcı
	/A\	αп	Vν	\mathcal{I}	ıo

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using Advanced Oil Monitoring (AOM) kits for this system. The AOM test package includes advanced level testing to determine the suitability of turbine and large industrial compressor oils for continued use.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service (unconfirmed).

		Jun2022 Au	2023 Oct2023 Dec2023	Jan 2024 Jan 2024 Feb 2024 Mar 20	024 Apr2024	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0921561	WC0899886	WC0899904
Sample Date		Client Info		03 Apr 2024	05 Mar 2024	06 Feb 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIC	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2	2
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	<1	<1
Copper	ppm	ASTM D5185(m)	>20	13	13	12
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	1	<1	<1
Barium	ppm	ASTM D5185(m)	5	0	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	3	3	3
Calcium	ppm	ASTM D5185(m)	200	62	69	63
Phosphorus	ppm	ASTM D5185(m)	300	342	358	352
Zinc	ppm	ASTM D5185(m)	370	434	435	434
Sulfur	ppm	ASTM D5185(m)	2500	755	820	832
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1
FLUID CLEANLII	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	2185	1811	4397
Particles >6µm		ASTM D7647	>1300	191	225	585
Particles >14μm		ASTM D7647	>160	12	4	22
Particles >21μm		ASTM D7647	>40	4	2	5
Particles >38μm		ASTM D7647	>10	2	1	0
Particles >71µm		ASTM D7647	>3	1	0	0

ISO 4406 (c) >19/17/14

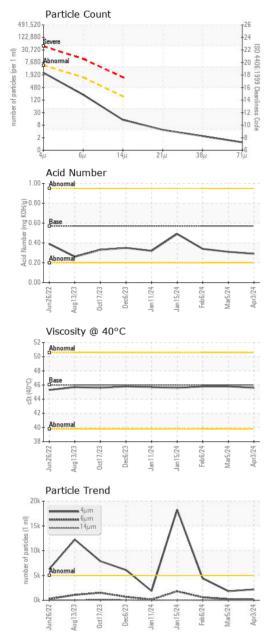
Oil Cleanliness

19/16/12

18/15/9



OIL ANALYSIS REPORT



	TION					
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.29	0.31	0.34
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	CSt	method ASTM D7279(m)	limit/base 46	current 45.6	history1 45.8	history2 45.8
	cSt				•	•
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.6	45.8	45.8
Visc @ 40°C SAMPLE IMAGES	cSt	ASTM D7279(m)	46	45.6	45.8	45.8



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0921561

Test Package : IND 2

Lab Number : 02626976 Unique Number : 5760108

Diagnosed

Received

Tested : 08 Apr 2024

: 08 Apr 2024 - Wes Davis

: 05 Apr 2024

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Hydro Extrusion North

5675 Kennedy Road Mississauga, ON CA L4Z 2H9 Contact: Harsh Murria Harsh.murria@hydro.com

> T: (819)462-0479 F: (866)462-6478