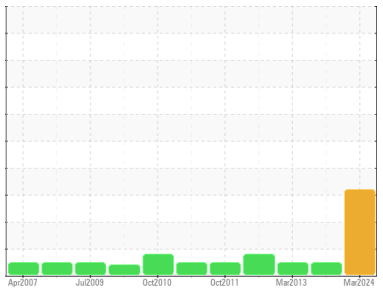
OIL ANALYSIS REPORT

Area
SOUTH PAINT
Machine Id
HIGH VISC
Component
Hydraulic System
Fluid
SHELL TELLUS 32 (--- GAL)

Sample Rating Trend



VISUAL METAL

DIAGNOSIS

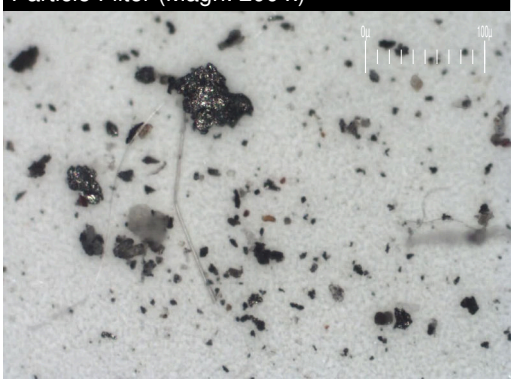
Recommendation
We advise that you check for visible metal particles in the oil. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
Light concentration of visible metal present. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

Oil Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 200 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC943439**	CB0028686	WC830067
Sample Date		Client Info		**23 Mar 2024**	11 Mar 2019	26 Mar 2013
Machine Age	mths	Client Info		**0**	0	6
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

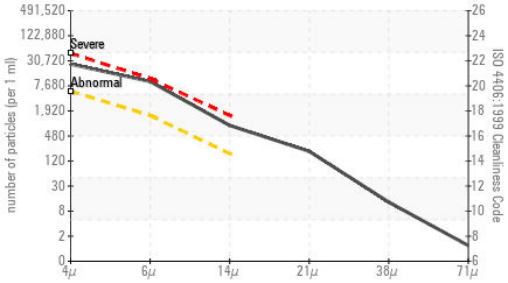
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	5	8
Iron	ppm	ASTM D5185(m)	>20	**4**	3	3
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	<1
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	<1	0
Lead	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>20	**4**	10	10
Tin	ppm	ASTM D5185(m)	>20	**0**	0	<1
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	<1
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	<1	0
Magnesium	ppm	ASTM D5185(m)	11	**18**	5	4
Calcium	ppm	ASTM D5185(m)	35	**18**	27	38
Phosphorus	ppm	ASTM D5185(m)	259	**273**	278	326
Zinc	ppm	ASTM D5185(m)	277	**291**	203	281
Sulfur	ppm	ASTM D5185(m)	1865	**1584**	2412	2867
Lithium	ppm	ASTM D5185(m)		**<1**	0	<1

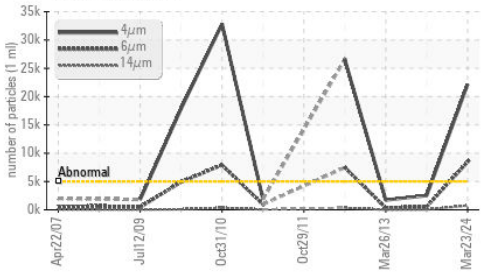
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	<1	<1
Sodium	ppm	ASTM D5185(m)		**<1**	<1	2
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

OIL ANALYSIS REPORT

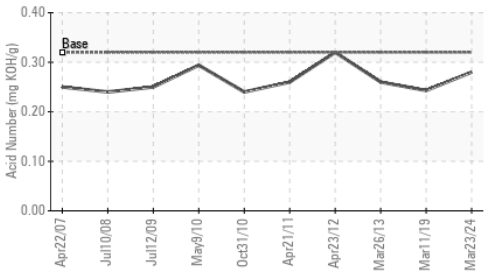
Particle Count



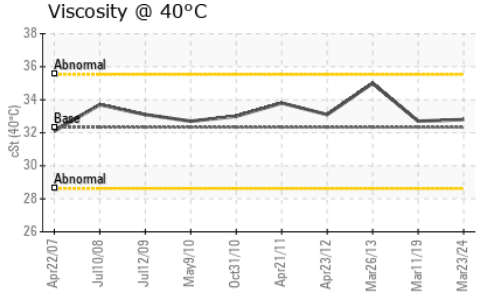
Particle Trend



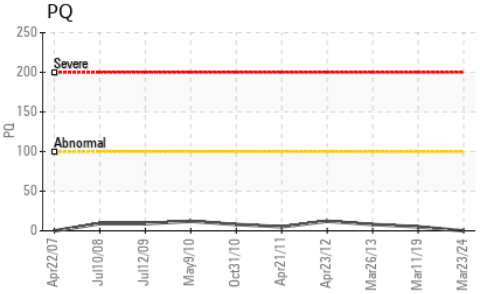
Acid Number



Viscosity @ 40°C



PQ

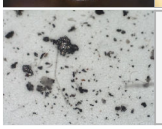


FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **22164**	2518	1720
Particles >6µm		ASTM D7647	>1300	▲ **8482**	564	328
Particles >14µm		ASTM D7647	>160	▲ **754**	34	15
Particles >21µm		ASTM D7647	>40	▲ **181**	10	4
Particles >38µm		ASTM D7647	>10	**11**	0	0
Particles >71µm		ASTM D7647	>3	**1**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/20/17**	19/16/12	18/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.32	**0.28**	0.243	0.26

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ **VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.32	**32.8**	32.7	35.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC943439
Lab Number : 02627120
Unique Number : 5760252
Test Package : IND 3 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter, TAN Mon)

Received : 05 Apr 2024
Tested : 09 Apr 2024
Diagnosed : 11 Apr 2024 - Kevin Marson

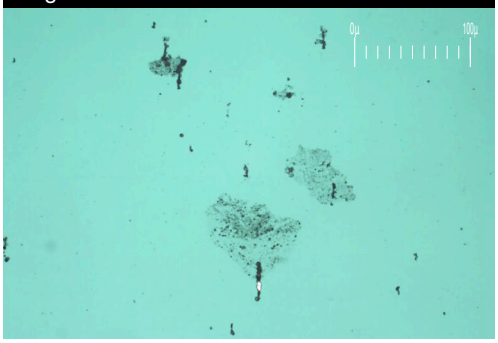
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

TOYOTA MOTOR MANUFACT.
1055 FOUNTAIN STREET N.
CAMBRIDGE, ON
CA N3H 5K2
Contact: mike clappison
mike.clappison@toyota.com
T: (519)212-5023
F: (519)653-9638

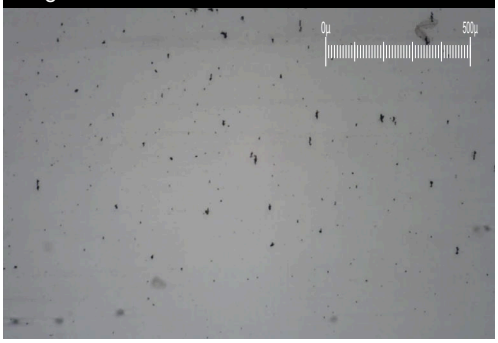
FERROGRAPHY REPORT

Area
SOUTH PAINT
Machine Id
HIGH VISC
Component
Hydraulic System
Fluid
SHELL TELLUS 32 (--- GAL)

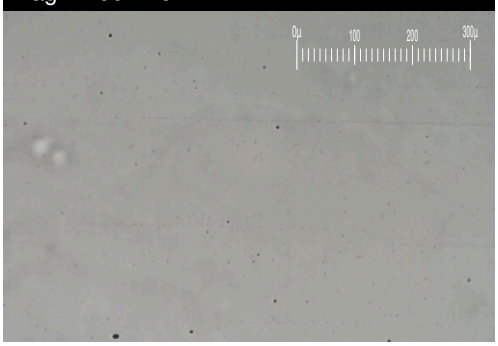
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW

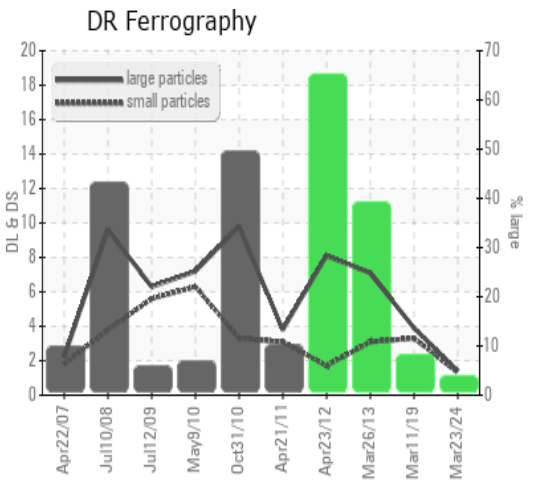


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**1.4**	3.9	7.1
Small Particles		DR-Ferr*		**1.3**	3.3	3.1
Total Particles		DR-Ferr*	>---	**2.7**	7.2	10.2
Large Particles Percentage	%	DR-Ferr*		**3.7**	8.3	39.2
Severity Index		DR-Ferr*		**0**	2.3	28.4

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**1**	1	1
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**1**	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				1
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**		2
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	1	

WEAR

Light concentration of visible metal present. The ferrography results are normal indicating no abnormal wear in the system.



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