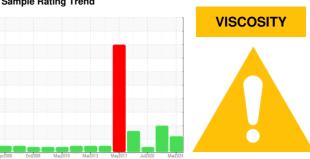


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

PTL3 FORK (S/N E2000306)

Gearbox

SHELL OMALA 150 (--- GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as SHELL OMALA 150, however, a fluid match indicates that this fluid is SAE 90 Gear Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is no indication of any contamination in the oil.

Oil Condition

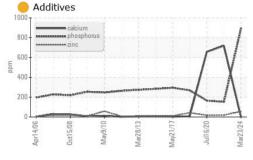
Viscosity of sample indicates oil is within SAE 90 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

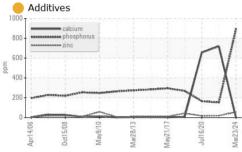
		Apr2006	Oct2008 May2010	Mar2013 May2017 Jul2020	Mar2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC943440	CB0029714	CB0029671
Sample Date		Client Info		23 Mar 2024	24 Mar 2021	16 Jul 2020
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	16
Iron	ppm	ASTM D5185(m)	>200	18	38	24
Chromium	ppm	ASTM D5185(m)	>15	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	<1	<1
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	<1	<1
Copper	ppm	ASTM D5185(m)	>200	2	<1	<1
Tin	ppm	ASTM D5185(m)	>25	4	1	<1
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES	p p 1 1 1	method	limit/base	current	history1	history2
						-
Boron	ppm	ASTM D5185(m)	6.2	173	5	5
Barium	ppm	ASTM D5185(m)	0.0	0	69	63
Molybdenum	ppm	ASTM D5185(m)	0	0	<1	<1
Manganese	ppm	ASTM D5185(m)		0	1	1
Magnesium	ppm	ASTM D5185(m)	0	12	_ 22	20
Calcium	ppm	ASTM D5185(m)	0.0	4	718	657
Phosphorus	ppm	ASTM D5185(m)	512	889	153	165
Zinc	ppm	ASTM D5185(m)	3.8	55	19	16
Sulfur	ppm	ASTM D5185(m)	8167	12872	9523	9363
Lithium	ppm	ASTM D5185(m)		<1	<u>44</u>	38
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	0	4	3
Sodium	ppm	ASTM D5185(m)		2	4	3
Potassium	ppm	ASTM D5185(m)	>20	<1	2	2
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.29	0.69	0.56

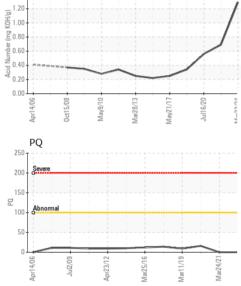


Acid Number

OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERTIES		method	limit/base	current	history1	history2

Visc @ 40°C	cSt	ASTM D7279(m)	150	<u> </u>	▲ 204	△ 200
SAMPLE IMAG	iES	method	limit/base	current	history1	history

PQ

220

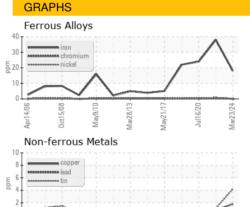
Color

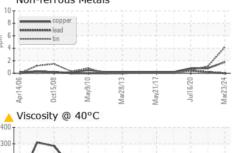
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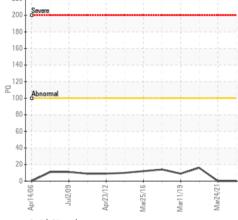


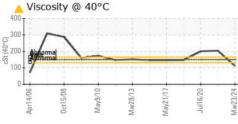
history2

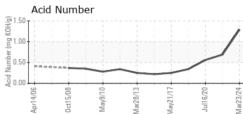












TOYOTA MOTOR MANUFACT.

1055 FOUNTAIN STREET N.

CAMBRIDGE, ON

T: (519)212-5023

F: (519)653-9638

Contact: mike clappison

mike.clappison@toyota.com

CA N3H 5K2





Laboratory

Laboratory Sample No.

Lab Number : 02627126

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC943440 Unique Number : 5760258

Received : 05 Apr 2024 **Tested** Diagnosed Test Package : IND 3 (Additional Tests: TAN Man)

: 11 Apr 2024 : 11 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Contact/Location: West Paint ED-Weld - mike clappison - TOYCAM

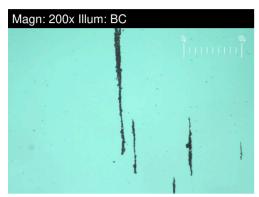


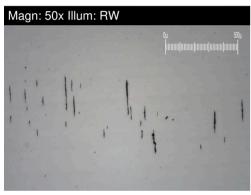
FERROGRAPHY REPORT

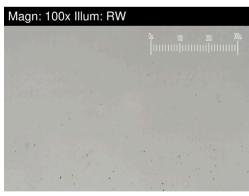
PTL3 FORK (S/N E2000306)

Component **Gearbox**

SHELL OMALA 150 (--- GAL)



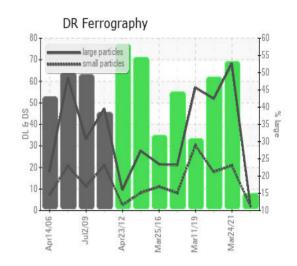




DR-FERROGRAP	ΉΥ	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		3.1	68.2	51.9
Small Particles		DR-Ferr*		2.3	20.9	17.9
Total Particles		DR-Ferr*	>	5.4	89.1	69.8
Large Particles Percentage	%	DR-Ferr*		14.8	53.1	48.7
Severity Index		DR-Ferr*		2	3226	1765
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2	3	3
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			1	2
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	1

WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



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