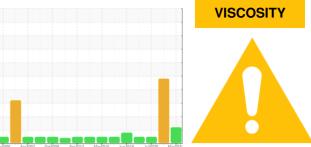


OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

PTL2 FORK (S/N E2000305) Gearbox Fluid

SHELL OMALA 150 (--- GAL)

DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as SHELL OMALA 150, however, a fluid match indicates that this fluid is SAE 90 Gear Oil. Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

There is no indication of any contamination in the oil.

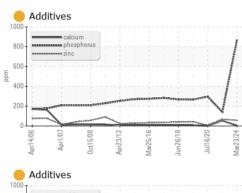
Oil Condition

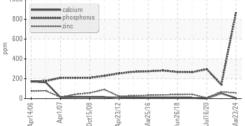
Viscosity of sample indicates oil is within SAE 90 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

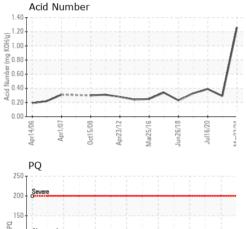
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC943438	CB0029712	CB0029668
Sample Date		Client Info		23 Mar 2024	24 Mar 2021	16 Jul 2020
Machine Age	mths	Client Info		0	0	0
Oil Age	mths	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	5	0
Iron	ppm	ASTM D5185(m)	>200	19	16	7
Chromium	ppm	ASTM D5185(m)	>15	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>15	0	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	0	1	0
Lead	ppm	ASTM D5185(m)	>100	0	<1	<1
Copper	ppm	ASTM D5185(m)	>200	2	2	4
Tin	ppm	ASTM D5185(m)	>25	4	<1	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	e 165	2	2
Barium	ppm	ASTM D5185(m)	0.0	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	1	0
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	11	11	<1
Calcium	ppm	ASTM D5185(m)	0.0	5	53	<1
Phosphorus	ppm	ASTM D5185(m)	512	e 865	1 41	296
Zinc	ppm	ASTM D5185(m)	3.8	56	68	7
Sulfur	ppm	ASTM D5185(m)	8167	12622	5577	8491
Lithium	ppm	ASTM D5185(m)		<1	933	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	0	6	8
Sodium	ppm	ASTM D5185(m)		2	7	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		1.26	0.29	0.39

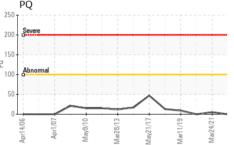


OIL ANALYSIS REPORT



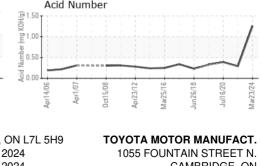






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	150	1 14	2 45	146
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS Ferrous Alloys PQ 60 220 200 40 180 160 0 140 Apr14/06 Aar23/24 120· 문 Inrl 100 Non-ferrous Metals 80 10 60 40 20 Mar23/24 un26/18 /lar25/16 pr23/1 br14 nr1 Apr1 Viscosity @ 40°C 250 Acid Number (B/H03 Bull 1.00 () 200 (+) 200 (+) 200 (+) 200 Ê 0.50 0.00 P 100 Mar23/24 Apr1/07. Apr1/07 Oct15/08 Jul16/20 ADG. 0ct15/08 Apr14/06 Apr23/12 Mar25/16 lun26/18



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC943438 Received : 05 Apr 2024 Lab Number : 02627129 Tested : 11 Apr 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5760261 Diagnosed : 11 Apr 2024 - Kevin Marson Test Package : IND 3 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

1055 FOUNTAIN STREET N. CAMBRIDGE, ON CA N3H 5K2 Contact: mike clappison

mike.clappison@toyota.com T: (519)212-5023 F: (519)653-9638

Report Id: TOYCAM [WCAMIS] 02627129 (Generated: 04/11/2024 18:07:26) Rev: 1

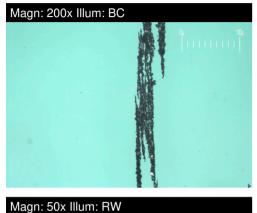
 $Contact/Location: West \ Paint \ ED-Weld - mike \ clappison - TOYCAM$



FERROGRAPHY REPORT

Machine Id **PTL2** FORK (S/N E2000305) Gearbox

Fluid SHELL OMALA 150 (--- GAL)





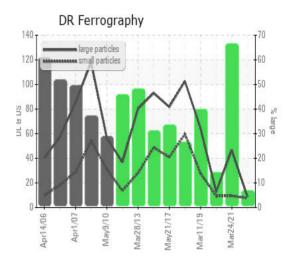
Magn: 100x Illum: RW



DR-FERROGRAP	РΗΥ	method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		8.7	46.6	12.5
Small Particles		DR-Ferr*		7.6	9.4	9.4
Total Particles		DR-Ferr*	>	16.3	56	21.9
Large Particles Percentage	%	DR-Ferr*		6.7	66.4	14.2
Severity Index	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	DR-Ferr*		10	1734	38.7
FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2	3	2
Ferrous Sliding	Scale 0-10	ASTM D7684*			2	
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	A 3	1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*			2	
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	2	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1		1

WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



This page left intentionally blank