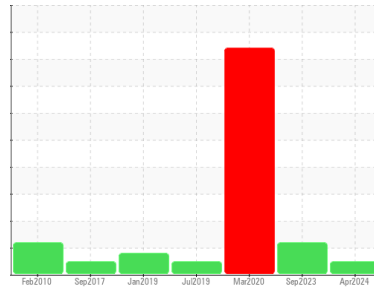




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
NACHI 2504 (S/N 84Z017)
 Component
Hydraulic System
 Fluid
SHELL TELLUS 46 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.
 NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0908238	WC0855502	WC0328540
Sample Date	Client Info			04 Apr 2024	10 Sep 2023	18 Mar 2020
Machine Age	yrs	Client Info		0	0	2436
Oil Age	yrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	ATTENTION	SEVERE

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4	5	13
Chromium	ppm	ASTM D5185(m)	>20	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	6	6	22
Tin	ppm	ASTM D5185(m)	>20	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

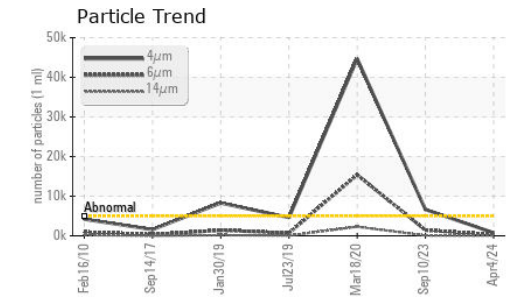
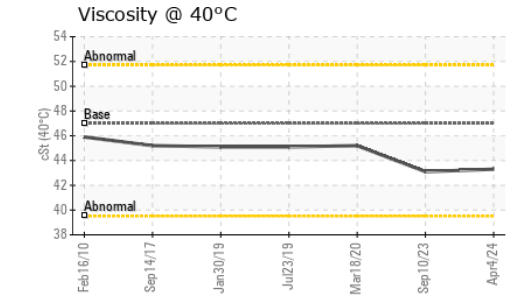
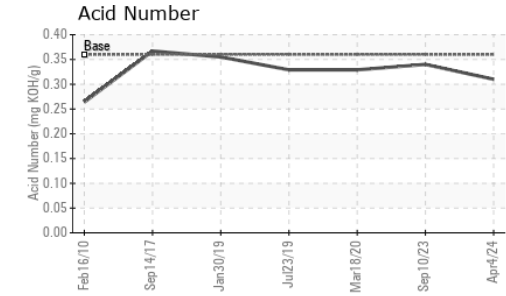
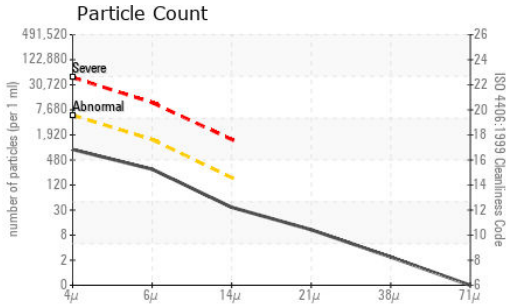
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0.0	2	2	<1
Barium	ppm	ASTM D5185(m)	0	0	0	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	<1	<1
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)	11	7	7	8
Calcium	ppm	ASTM D5185(m)	35	57	60	48
Phosphorus	ppm	ASTM D5185(m)	266	320	350	328
Zinc	ppm	ASTM D5185(m)	276	390	395	367
Sulfur	ppm	ASTM D5185(m)	1847	1036	1074	1988
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	<1	<1
Sodium	ppm	ASTM D5185(m)		0	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	753	● 6637	▲ 44690	
Particles >6µm	ASTM D7647	>1300	253	● 1446	▲ 15389	
Particles >14µm	ASTM D7647	>160	31	68	▲ 2289	
Particles >21µm	ASTM D7647	>40	9	14	▲ 905	
Particles >38µm	ASTM D7647	>10	2	1	▲ 43	
Particles >71µm	ASTM D7647	>3	0	0	2	
Oil Cleanliness	ISO 4406 (c)	>19/17/14	17/15/12	● 20/18/13	▲ 23/21/18	



OIL ANALYSIS REPORT



FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.36	0.31	0.34	0.329

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE	▲ LIGHT
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.99	43.3	43.1	45.2

SAMPLE IMAGES	method	limit/base	current	history1	history2	
Color						
Bottom						
PrtFilter				no image	no image	



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0908238 **Received** : 08 Apr 2024
Lab Number : **02627347** **Tested** : 09 Apr 2024
Unique Number : 5760479 **Diagnosed** : 09 Apr 2024 - Wes Davis
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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