

# **OIL ANALYSIS REPORT**

Sample Rating Trend

## **FUEL**





# Machine Id **CATERPILLAR R1600 SCP219**

Diesel Engine

MOBIL 15W40 (--- GAL)

### **DIAGNOSIS**

### Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.

### Wear

All component wear rates are normal.

### Contamination

Light fuel dilution occurring. No other contaminants were detected in the oil.

### **Fluid Condition**

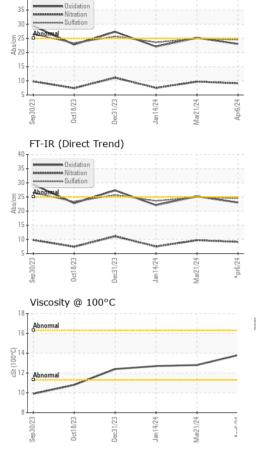
The condition of the oil is acceptable for the time in service.

-)		Sep2023	Oct2023 Dec2023	Jan 2024 Mar 2024	Apr2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0928368	WC0902283	WC0897576
Sample Date		Client Info		06 Apr 2024	21 Mar 2024	14 Jan 2024
Machine Age	hrs	Client Info		3621	3250	2605
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	Changed
Sample Status				MARGINAL	ABNORMAL	MARGINAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	30	15	8
Chromium	ppm	ASTM D5185(m)	>20	<1	0	0
Nickel	ppm	ASTM D5185(m)	>2	<1	0	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	2	<1	2
Lead	ppm	ASTM D5185(m)	>40	4	5	4
Copper	ppm	ASTM D5185(m)	>330	4	29	23
Tin	ppm	ASTM D5185(m)	>15	<1	4	3
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		33	30	40
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		40	39	38
Manganese	ppm	ASTM D5185(m)		<1	0	0
Magnesium	ppm	ASTM D5185(m)		516	508	485
Calcium	ppm	ASTM D5185(m)		1782	1735	1662
Phosphorus	ppm	ASTM D5185(m)		729	698	735
Zinc	ppm	ASTM D5185(m)		896	864	843
Sulfur	ppm	ASTM D5185(m)		2163	1976	2170
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5	3	4
Sodium	ppm	ASTM D5185(m)	>118	3	4	2
Potassium	ppm	ASTM D5185(m)	>20	<1	1	<1
Fuel	%	ASTM D7593*	>5	<u>^</u> 2.6	<b>△</b> 5.4	<u>4</u>
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.4	0.2	0.1
Nitration	Abs/cm	ASTM D7624*	>20	9.1	9.7	7.5
Sulfation	Abs/.1mm	ASTM D7415*	>30	24.5	24.9	23.6



FT-IR (Direct Trend)

# **OIL ANALYSIS REPORT**



Oxidation         Abs/.1mm         ASTM D7414*         >25         23.0         25.2           VISUAL         method         limit/base         current         history1	22.1
VISUAL method limit/base current history1	
	history2
White Metal scalar Visual* NONE VLITE	
Yellow Metal scalar Visual* NONE NONE	
Precipitate scalar Visual* NONE NONE	
Silt scalar Visual* NONE NONE	
Debris scalar Visual* NONE NONE	
Sand/Dirt scalar Visual* NONE NONE	
Appearance scalar Visual* NORML NORML	
Odor scalar Visual* NORML NORML NORML	NORML
Emulsified Water scalar Visual* >0.2 NEG NEG	NEG
Free Water scalar Visual* NEG NEG	NEG
FLUID PROPERTIES method limit/base current history1	history2
Visc @ 100°C	12.7
GRAPHS	
Iron (ppm) Lead (ppm)	
200 Severe 80 Severe	
8 150 Abnormal 8 40 Abnormal	
50	
ep30/23 - ep31/23 - ep31/23 - ep30/23 - ep31/24 - ep31/23 - ep31/23 - ep31/23 - ep31/24 - ep31/2	lar21/24 -
Sep30/23 Oct18/23 Jan14/24 Apr6/24 Apr6/24 Apr6/24 Jan14/24	Mar21/24 Apr6/24
Aluminum (ppm) Chromium (ppm)	
50 T Severe 40 Severe	
8 20 Abnormal 8 20 Abnormal	
10	
23 23 23 23 23 23 23 23 23 23 23 23 23 2	24
Sep30/23 Oct18/23 Jan14/24 Apr6/24 Apr6/24 Apr6/24 Jan14/24 Jan14/24	Mar21/24 Apr6/24
Copper (ppm) Silicon (ppm)	_
400 Severe 80 Severe	
300	
E 200 - E 40 - Abnormal	
20 +	
	+ +
Sep30/23 Oct18/23 Jan14/24 Apr6/24 Apr6/24 Apr6/24 Jan14/24 Jan14/24	Mar21/24 Apr6/24
Viscosity @ 100°C  ▲ Fuel Dilution	ž ,
18 T as	
16+ 9	
114	
3 14 Annomal 2.0	
8 4 0.0 4	
Sep30/23 Oct18/23 Jan14/24 Apr6/24 Apr6/24 Sep30/23 Sep31/23	Mar21/24 Apr6/24
Se Sei Dei Oc	M <sub>s</sub>



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. : WC0928368 Lab Number : 02627798 Unique Number : 5760930

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Received : 10 Apr 2024 **Tested** : 11 Apr 2024 Diagnosed

: 11 Apr 2024 - Wes Davis Test Package : MOB 1 ( Additional Tests: PercentFuel, Visual )

Agnico Eagle Canada 1350 Government Rd. W, MACASSA COMPLEX Kirkland Lake, ON CA P2N 3J1

Contact: Phil St-Denis Phil.St-Denis@agnicoeagle.com

T: (705)567-5208 F: (705)567-5221

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.