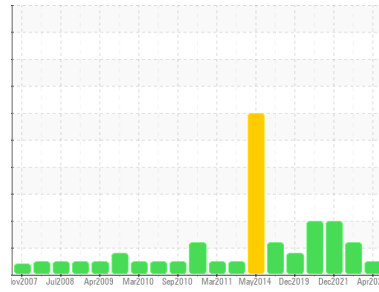




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
1200
 Machine Id
Micropress #18
 Component
Hydraulic System
 Fluid
FORSYTHE TURBO HYDRAULIC AW 32 (30 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0931331	WC0708630	WC0651972
Sample Date	Client Info	09 Apr 2024	02 Jun 2022	08 Dec 2021
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ATTENTION	ABNORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.05	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >20	<1	<1	<1
Chromium	ppm	ASTM D5185(m) >20	0	0	0
Nickel	ppm	ASTM D5185(m) >20	0	0	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >20	0	0	<1
Lead	ppm	ASTM D5185(m) >20	0	<1	<1
Copper	ppm	ASTM D5185(m) >20	3	13	12
Tin	ppm	ASTM D5185(m) >20	0	0	<1
Antimony	ppm	ASTM D5185(m)	0	<1	<1
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m)	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	45	46	46
Phosphorus	ppm	ASTM D5185(m)	320	366	351
Zinc	ppm	ASTM D5185(m)	415	437	432
Sulfur	ppm	ASTM D5185(m)	827	829	803
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >15	0	0	0
Sodium	ppm	ASTM D5185(m)	0	0	0
Potassium	ppm	ASTM D5185(m) >20	<1	<1	<1

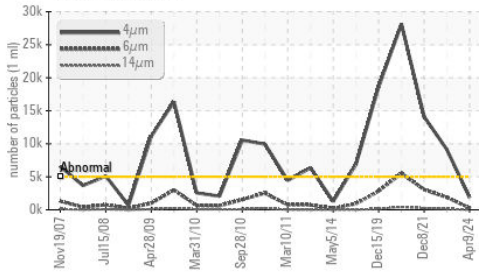
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	1867	9121	14097
Particles >6µm	ASTM D7647 >1300	287	1883	3066
Particles >14µm	ASTM D7647 >160	15	136	248
Particles >21µm	ASTM D7647 >40	5	34	88
Particles >38µm	ASTM D7647 >10	1	3	25
Particles >71µm	ASTM D7647 >3	0	0	5
Oil Cleanliness	ISO 4406 (c) >19/17/14	18/15/11	20/18/14	21/19/15

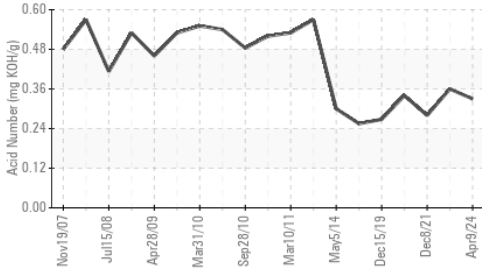


OIL ANALYSIS REPORT

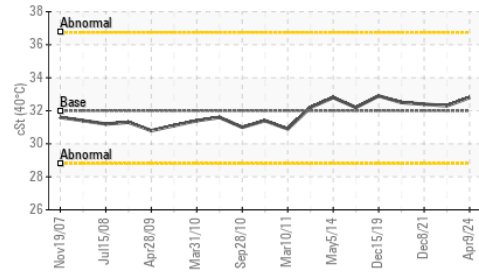
Particle Trend



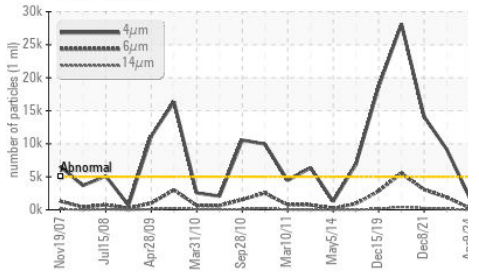
Acid Number



Viscosity @ 40°C



Particle Trend



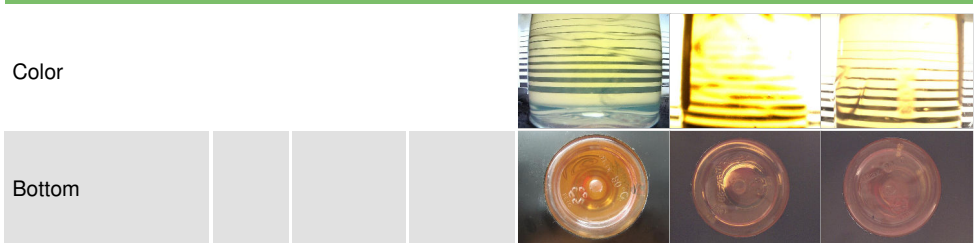
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g	ASTM D974*	0.33	0.36	0.28
White Metal	scalar Visual*	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE
Debris	scalar Visual*	NONE	VLITE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML
Emulsified Water	scalar Visual*	NEG	NEG	NEG
Free Water	scalar Visual*	NEG	NEG	NEG

FLUID PROPERTIES

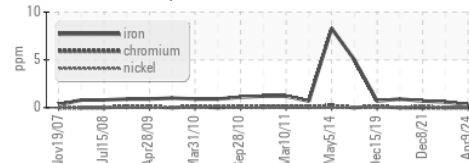
method	limit/base	current	history1	history2
Visc @ 40°C cSt	ASTM D7279(m)	32.8	32.3	32.4

SAMPLE IMAGES

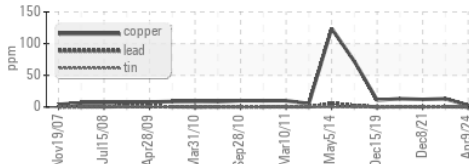


GRAPHS

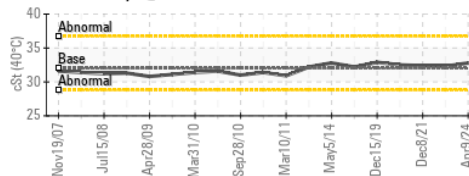
Ferrous Alloys



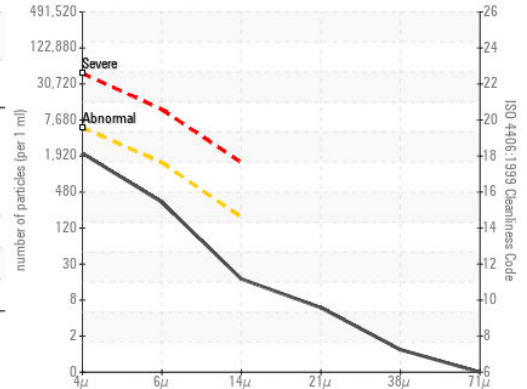
Non-ferrous Metals



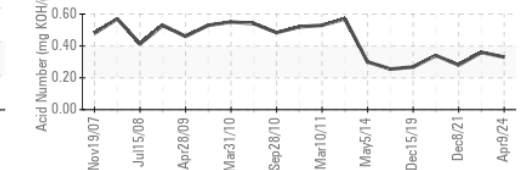
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0931331 **Received** : 10 Apr 2024
Lab Number : **02628007** **Tested** : 11 Apr 2024
Unique Number : 5761139 **Diagnosed** : 11 Apr 2024 - Wes Davis
Test Package : IND 2

Voestalpine Rotec Summo Corp.
 4041 North Service Rd.
 Burlington, ON
 CA L7L 4X6
 Contact: Dan Girotti
 dan.girotti@voestalpine.com
 T: (905)336-0014
 F: (905)332-5941

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.