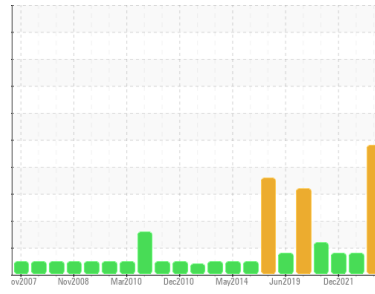




PROBLEM SUMMARY

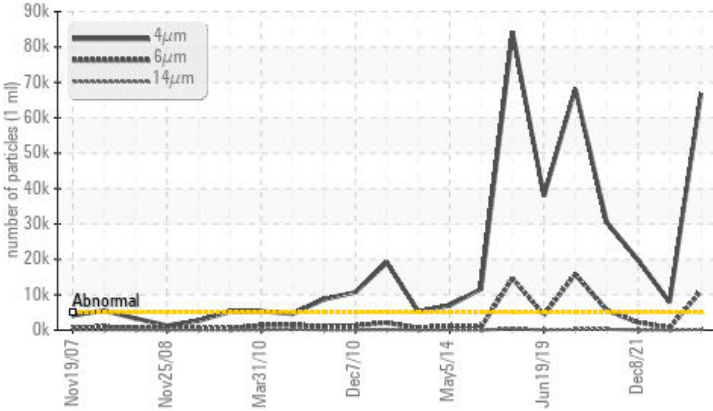
Area
1200
 Machine Id
Micropress #17
 Component
Hydraulic System
 Fluid
FORSYTHE TURBO HYDRAULIC AW 32 (30 GAL)

Sample Rating Trend

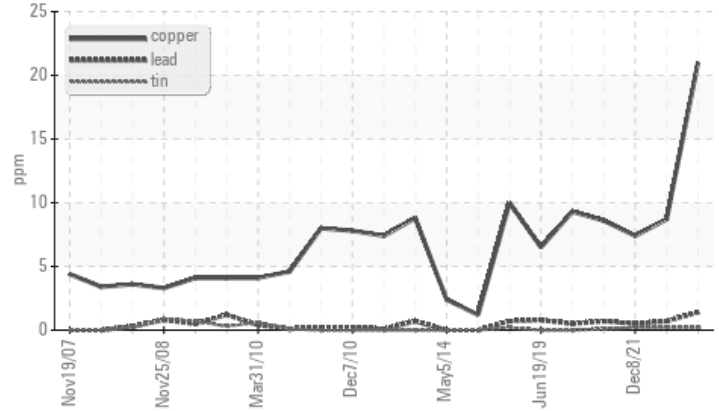


COMPONENT CONDITION SUMMARY

▲ Particle Trend



▲ Non-ferrous Metals



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	ATTENTION	ABNORMAL	
Copper	ppm	ASTM D5185(m)	>20	▲ 21	9	7
Particles >4µm		ASTM D7647	>5000	▲ 66802	7882	▲ 19748
Particles >6µm		ASTM D7647	>1300	▲ 11075	679	▲ 2161
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/21/15	20/17/11	▲ 21/18/13

Customer Id: SUMBUR
 Sample No.: WC0932077
 Lab Number: 02628013
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com


To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.


HISTORICAL DIAGNOSIS

ISO




02 Jun 2022 Diag: Wes Davis
 We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report




ISO




08 Dec 2021 Diag: Wes Davis
 We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report




ISO



16 Nov 2020 Diag: Wes Davis
 We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Particles >14µm are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

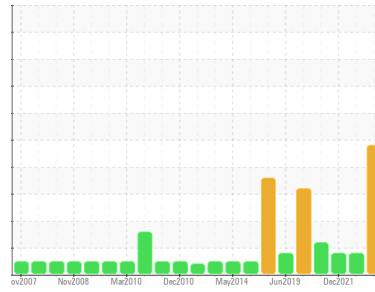
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
1200
 Machine Id
Micropress #17
 Component
Hydraulic System
 Fluid
FORSYTHE TURBO HYDRAULIC AW 32 (30 GAL)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

▲ Wear

Copper ppm levels are marginal. All other component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0932077	WC0708610	WC0651970
Sample Date	Client Info		09 Apr 2024	02 Jun 2022	08 Dec 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	ATTENTION	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2
Chromium	ppm	ASTM D5185(m)	>20	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	<1
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	<1
Aluminum	ppm	ASTM D5185(m)	>20	0	<1
Lead	ppm	ASTM D5185(m)	>20	1	<1
Copper	ppm	ASTM D5185(m)	>20	▲ 21	9
Tin	ppm	ASTM D5185(m)	>20	<1	<1
Antimony	ppm	ASTM D5185(m)		0	<1
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1
Barium	ppm	ASTM D5185(m)		0	0
Molybdenum	ppm	ASTM D5185(m)		0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1
Calcium	ppm	ASTM D5185(m)		39	41
Phosphorus	ppm	ASTM D5185(m)		329	356
Zinc	ppm	ASTM D5185(m)		403	408
Sulfur	ppm	ASTM D5185(m)		932	1006
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

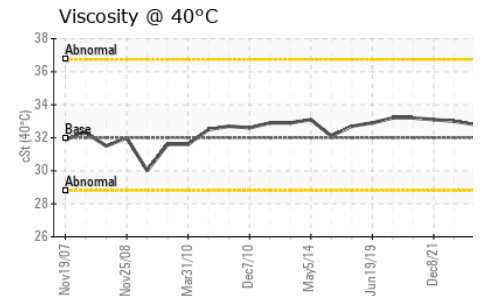
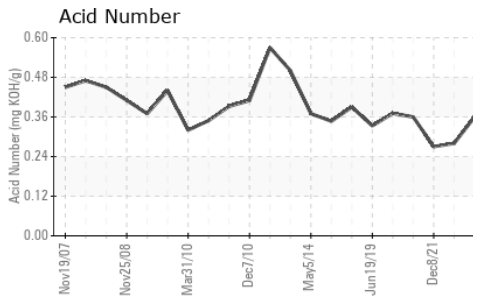
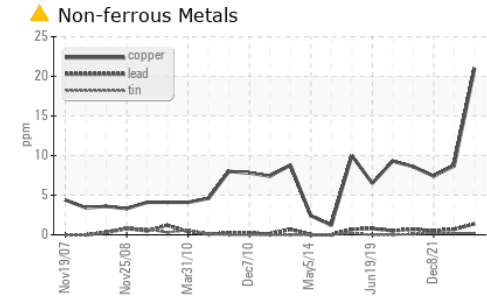
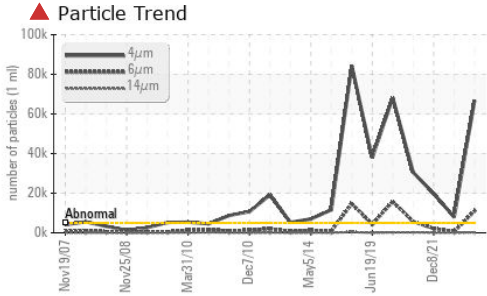
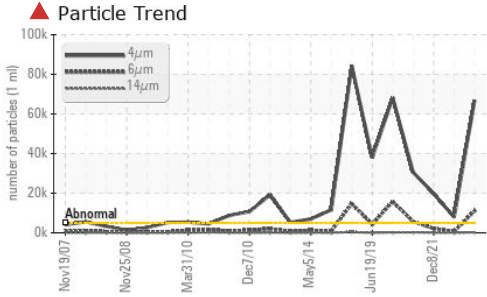
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0
Sodium	ppm	ASTM D5185(m)		0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 66802	7882	▲ 19748
Particles >6µm	ASTM D7647	>1300	▲ 11075	679	● 2161
Particles >14µm	ASTM D7647	>160	● 207	17	44
Particles >21µm	ASTM D7647	>40	20	3	9
Particles >38µm	ASTM D7647	>10	0	0	1
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/21/15	● 20/17/11	▲ 21/18/13



OIL ANALYSIS REPORT



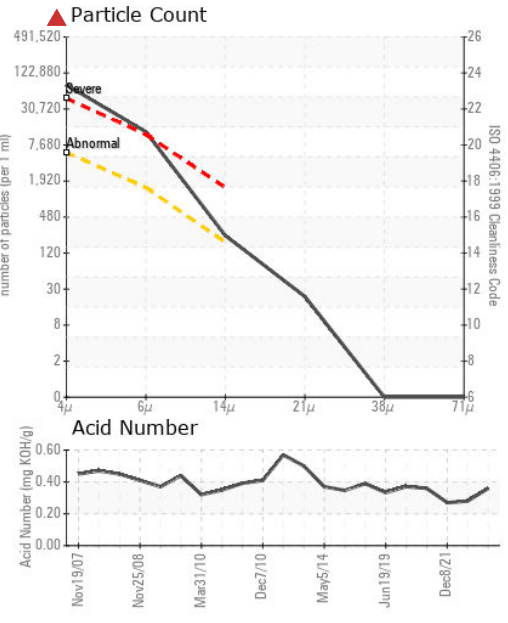
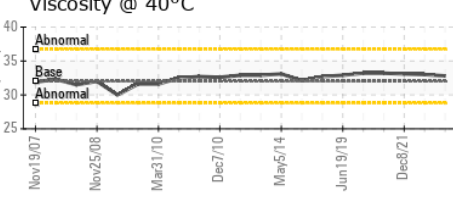
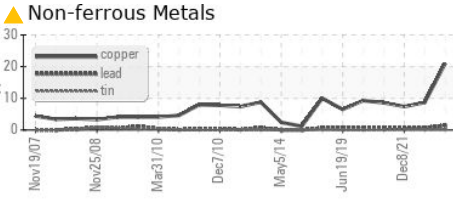
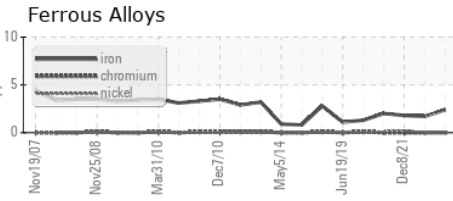
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.36	0.28	0.27

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	32.8	33.0	33.1

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0932077
Lab Number : 02628013
Unique Number : 5761145
Test Package : IND 2
Received : 10 Apr 2024
Tested : 11 Apr 2024
Diagnosed : 11 Apr 2024 - Kevin Marson

Voestalpine Rotec Summo Corp.
 4041 North Service Rd.
 Burlington, ON
 CA L7L 4X6
 Contact: Dan Girotti
 dan.girotti@voestalpine.com
 T: (905)336-0014
 F: (905)332-5941

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.