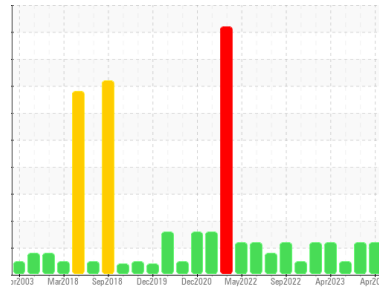




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area

106 Mill

Machine Id

AGC HYD (PLS017) (S/N 1000000549)

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837360	WC0837497	WC0496452
Sample Date	Client Info		06 Apr 2024	24 Aug 2023	01 Jun 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<1	<1	0
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	<1	0
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	7	7	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	5	0	<1	0
Barium	ppm	ASTM D5185(m)	5	0	0	0
Molybdenum	ppm	ASTM D5185(m)	5	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	25	<1	<1	<1
Calcium	ppm	ASTM D5185(m)	200	53	55	67
Phosphorus	ppm	ASTM D5185(m)	300	250	274	279
Zinc	ppm	ASTM D5185(m)	370	299	319	306
Sulfur	ppm	ASTM D5185(m)	2500	740	768	743
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

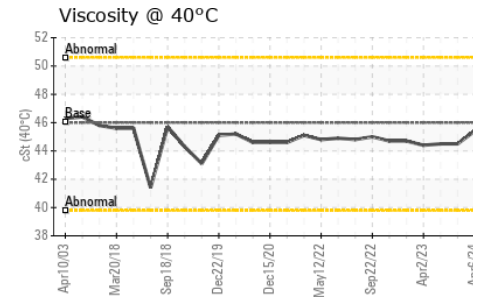
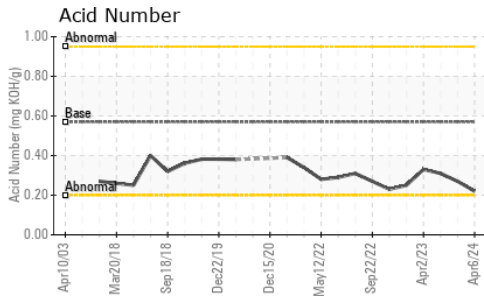
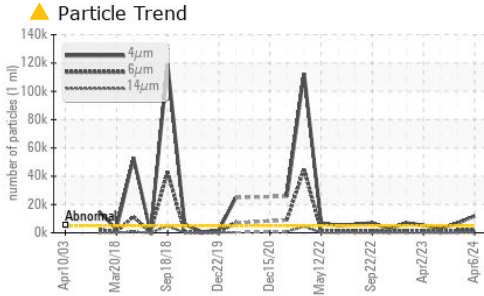
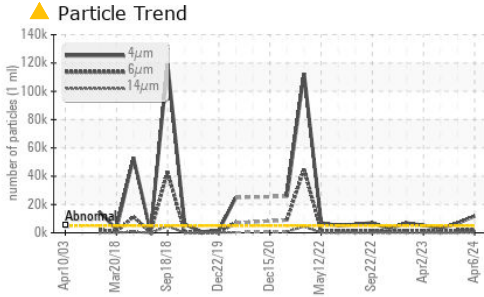
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	0	<1	0
Sodium	ppm	ASTM D5185(m)		<1	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	0	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 11749	● 6671	3120
Particles >6µm	ASTM D7647	>1300	● 1914	● 1745	718
Particles >14µm	ASTM D7647	>160	65	93	41
Particles >21µm	ASTM D7647	>40	16	21	9
Particles >38µm	ASTM D7647	>10	1	0	1
Particles >71µm	ASTM D7647	>3	1	0	1
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/13	● 20/18/14	19/17/13



OIL ANALYSIS REPORT

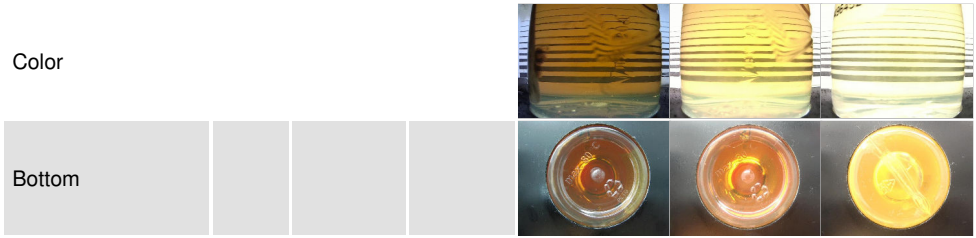


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.22	0.27	0.31

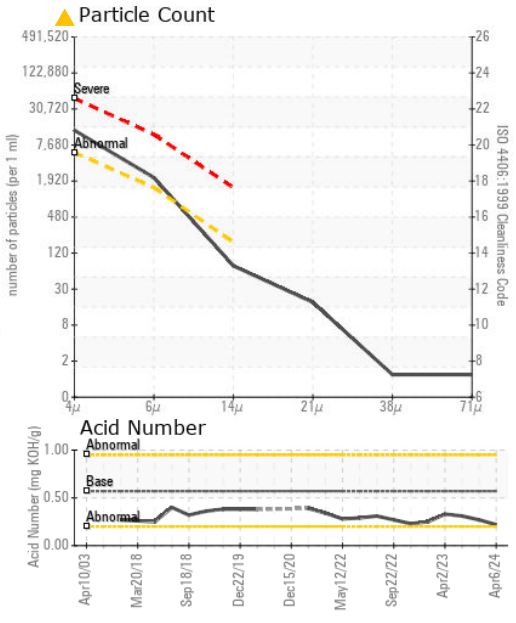
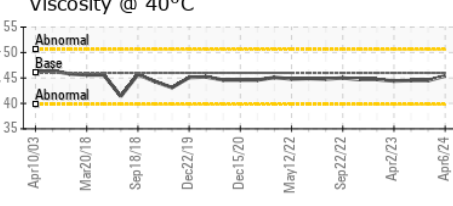
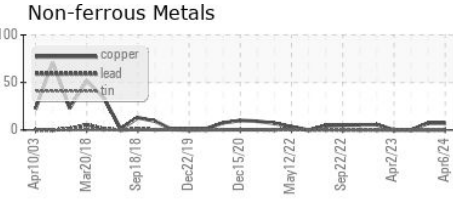
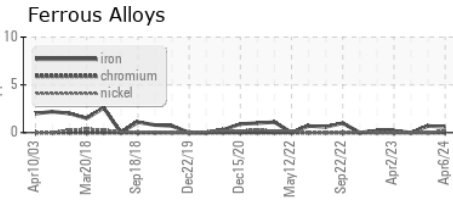
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	45.4	44.5	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837360 **Received** : 11 Apr 2024 **301 WALLACE TERRACE**
Lab Number : **02628173** **Tested** : 12 Apr 2024 **SAULT STE MARIE, ON**
Unique Number : 5761305 **Diagnosed** : 12 Apr 2024 - Wes Davis **CA P6C 1K8**
Test Package : IND 2 **Contact: Algoma Reliability**
algomareliability@algoma.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.