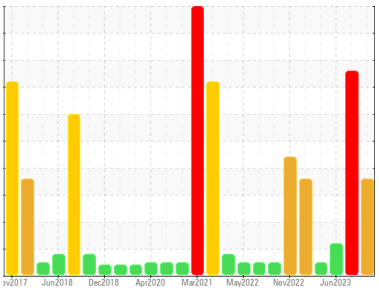
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Area
106 Mill
Machine Id
106 MILL MOTOR STAND (PLS078)
Component
Bearing Lube
Fluid
PETRO CANADA TURBOFLO R&O 68 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Free water present.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0837362**	WC0837495	WC0496455
Sample Date		Client Info		**06 Apr 2024**	24 Aug 2023	01 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	0	0
Iron	ppm	ASTM D5185(m)	>120	**2**	3	2
Chromium	ppm	ASTM D5185(m)	>5	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**<1**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>4	**0**	0	0
Lead	ppm	ASTM D5185(m)	>30	**10**	26	19
Copper	ppm	ASTM D5185(m)	>17	**5**	3	2
Tin	ppm	ASTM D5185(m)	>10	**<1**	5	<1
Antimony	ppm	ASTM D5185(m)		**0**	3	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	0
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	<1	0
Magnesium	ppm	ASTM D5185(m)		**<1**	<1	0
Calcium	ppm	ASTM D5185(m)	0	**<1**	<1	0
Phosphorus	ppm	ASTM D5185(m)	4	**15**	16	17
Zinc	ppm	ASTM D5185(m)	0	**9**	11	14
Sulfur	ppm	ASTM D5185(m)		**190**	199	219
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**<1**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Water	%	ASTM D6304*	>0.2	**0.008**	0.025	0.009
ppm Water	ppm	ASTM D6304*	>2000	**87**	253.5	94.5

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	**34703**	187571	17712
Particles >6µm	ASTM D7647	>2500	**7510**	22792	3150
Particles >14µm	ASTM D7647	>160	**298**	132	115
Particles >21µm	ASTM D7647	>40	**58**	13	22
Particles >38µm	ASTM D7647	>10	**5**	0	1
Particles >71µm	ASTM D7647	>3	**1**	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	**22/20/15**	25/22/14	21/19/14

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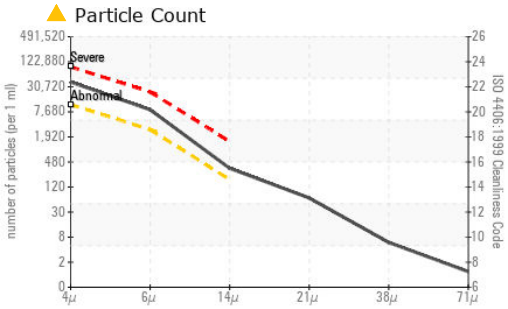
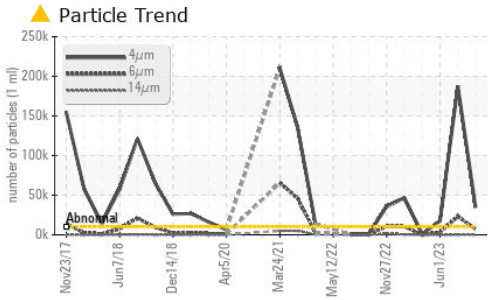
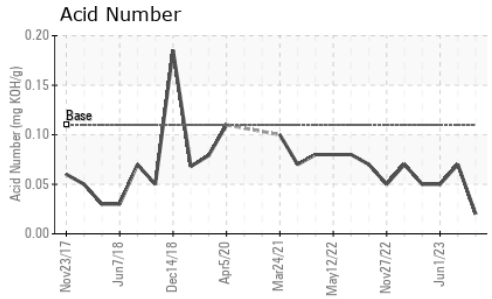
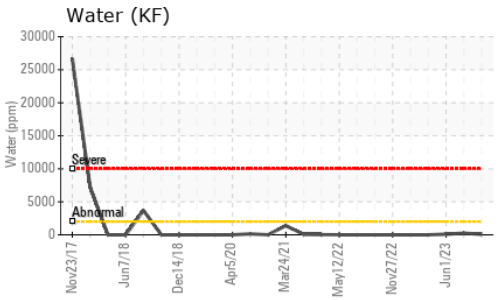
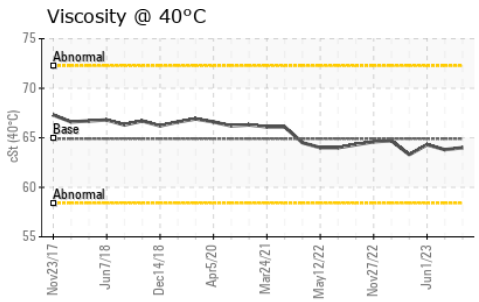








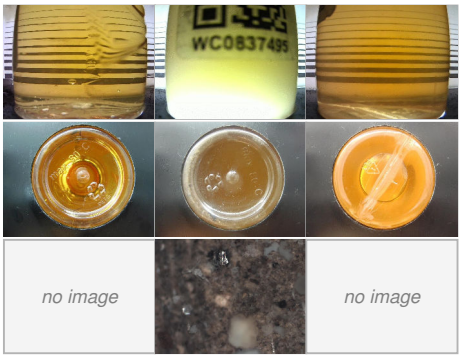


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.11	**0.02**	0.07	0.05

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	LIGHT	NONE
Debris	scalar	Visual*	NONE	**VLITE**	▲ LIGHT	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	▲ WGOIL	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**.2%**	.5%	.2%
Free Water	scalar	Visual*		▲ **1%**	▲ 1%	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	64.9	**64.0**	63.8	64.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter			no image		no image



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0837362
Lab Number : 02628175
Unique Number : 5761307
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount, TAN Man)

Received : 11 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 15 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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