

## **OIL ANALYSIS REPORT**



### Machine Id 1000004354

## **Hydraulic System** AW HYDRAULIC OIL ISO 46 (1800 LTR)

### DIAGNOSIS

#### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	AT <u>ION</u>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0905452		
Sample Date		Client Info		04 Apr 2024		
Vachine Age		Client Info		0		
Dil Age		Client Info		0		
Dil Changed		Client Info		N/A		
Sample Status				NORMAL		
				NOTIMAL		
CONTAMINATION	l	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	0		
ead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	2		
Гin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
/anadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	3		
Barium	ppm	ASTM D5185(m)	5	0		
Nolybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	9		
Calcium	ppm	ASTM D5185(m)	200	146		
Phosphorus	ppm	ASTM D5185(m)	300	334		
Zinc	ppm	ASTM D5185(m)	370	426		
		( /				
Sulfur	ppm	ASTM D5185(m)	2500	812		
	mqq mqq	,	2500	812 <1		
lithium	ppm ppm	ASTM D5185(m)		<1		 history2
ithium CONTAMINANTS	ppm	ASTM D5185(m) method	limit/base	<1 current	history1	  history2
ithium CONTAMINANTS Silicon	ppm ppm	ASTM D5185(m) method ASTM D5185(m)		<1 current 0	history1 	
Silicon Sodium	ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m)	limit/base	<1 current 0 0	history1 	
Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >15 >20	<1 current 0 0 0	history1  	
Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method	limit/base >15 >20 limit/base	<1 current 0 0 0 current	history1   history1	  history2
ithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D7647	limit/base >15 >20 limit/base >5000	<1 current 0 0 0 current 141	history1   history1 	  history2
Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4μm Particles >6μm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300	<1 current 0 0 0 current 141 47	history1   history1 	  history2
Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160	<1 current 0 0 0 current 141 47 4	history1   history1  	  history2 
Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40	<1 current 0 0 0 current 141 47 4 2	history1   history1  	 history2  
ithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4μm Particles >6μm Particles >14μm Particles >21μm Particles >38μm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	<1 current 0 0 0 current 141 47 4 2 0	history1  history1    	 history2   
ithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4μm Particles >6μm Particles >14μm Particles >21μm	ppm ppm ppm ppm	ASTM D5185(m) method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) Method ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	limit/base >15 >20 limit/base >5000 >1300 >160 >40 >10	<1 current 0 0 0 current 141 47 4 2	history1   history1  	 history2  



61

barticles (1 ml) 3k 3k

ja 21 1k 0k Apr4/24

1.00

(B/HOX B0.60 M0 KOH/d) Base

- a E 0.40 Pio 0.20

> 0.00 Apr4/24

52 Abnorma 50 48 (0-0<del>4</del>6 tso 42

6

barticles (1 ml) 4k 3k

ie 2k ē 1, 0k• Apr4/24

Particle Trend

Acid Number

Abnormal

Abnormal

Abnormal 40 38 Apr4/24

Particle Trend

, 4μm

Viscosity @ 40°C

μm 14µm

# **OIL ANALYSIS REPORT**

		FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
		Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.38		
		VISUAL		method	limit/base	current	history1	history2
		White Metal	scalar	Visual*	NONE	NONE		
		Yellow Metal	scalar	Visual*	NONE	NONE		
		Precipitate	scalar	Visual*	NONE	NONE		
	Apr4/24 -	Silt	scalar	Visual*	NONE	NONE		
	Api	Debris	scalar	Visual*	NONE	NONE		
		Sand/Dirt	scalar	Visual*	NONE	NONE		
		Appearance	scalar	Visual*	NORML	NORML		
		Odor	scalar	Visual*	NORML	NORML		
		Emulsified Water	scalar	Visual*	>0.05	NEG		
		Free Water	scalar	Visual*		NEG		
		FLUID PROPERT	TIES	method	limit/base	current	history1	history2
		Visc @ 40°C	cSt	ASTM D7279(m)	46	45.3		
	Apr4/24 -	SAMPLE IMAGES	S	method	limit/base	current	history1	history2
	P	Color					no image	no image
		Bottom					no image	no image
		GRAPHS						
	1 Clarent	Ferrous Alloys			491,52	Particle Count		т26
		iron						
		E 5-			122,880	Severe		-24
					30,72			-22
		24 0			5 E 7,680	Abnormal		-20
		Apr4/24			Apr4/24 (per 1 m]	p+ ****	s	-18
		Non-ferrous Metal	c		·편 48			16
		<sup>10</sup> T	5		of pa		s.	+20 +18 +16 +14
		copper			a 121			
	V CI V	E. 5-			a 30			-12
	V				-			-10
		0	*********	*****************	Apr4/24	2-		-8
		Apr4/24			Apré			
		Viscosity @ 40°C				<sup>6</sup> ب Acid Number	14μ 21μ	38µ 71µ
		55 Abnormal			Ĵ ₽1.00			
		So Base			ng Ko	Base		
		9 45 - <b>9</b>			고 고 0.50	).		
					Acid Number (mg KOH/g)	Abnormal		
		35 4			0.0 4			ŝ
		Apr4/24			Apr4/24	Apr4/24		
025:2017 Lab	nple No. Number ue Number	: WearCheck - C8-1175 : WC0905452 : 02628200 : 5761332	5 Appleby Recei Teste Diagn	<b>ved</b> :11 <b>d</b> :12	gton, ON L7 Apr 2024 2 Apr 2024 2 Apr 2024 - W		FILTER SYST	L PARK ROA TILBURY, O CA N0P 2L
	Package	• IND 2					Contact	: Kevin Bindne

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. Report Id: SIETIL [WCAMIS] 02628200 (Generated: 04/22/2024 14:13:53) Rev: 1

Contact/Location: Kevin Bindner - SIETIL

Page 2 of 2

F: (519)682-5054