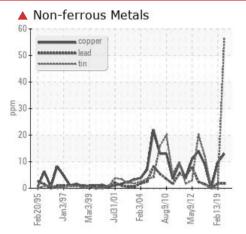


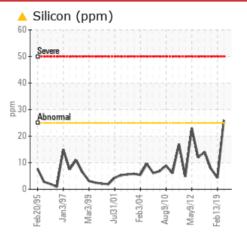
PROBLEM SUMMARY

63 STEAM GENERATING & DISTRIBUTION Machine Id **Power Boiler F.D. Fan - Outboard Bearing (S/N 632501)** Outboard Bearing

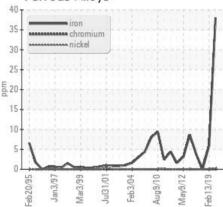
Fluid ESSO NUTO H ISO 68 (1 GAL)

COMPONENT CONDITION SUMMARY





Ferrous Alloys



WEAR

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	ABNORMAL	ATTENTION		
Tin	ppm	ASTM D5185(m)	>10	4 56	0	0		
Antimony	ppm	ASTM D5185(m)		<u> </u>	0	0		
Silicon	ppm	ASTM D5185(m)	>25	<u> </u>	4	8		

Sample Rating Trend

Customer Id: STANAC Sample No.: WC Lab Number: 02628229 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		
Check Seals			?	Check seals and/or filters for points of contaminant entry.		

HISTORICAL DIAGNOSIS



13 Feb 2019 Diag: Kevin Marson

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.All component wear rates are normal. There is a moderate concentration of water present in the oil. Free water present. The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.





02 Aug 2017 Diag: Kevin Marson

Due to this condition we recommend the following action... We advise an early resample to confirm this situation. NOTE: The current sample results do not match this units historical trend, indicating the sample may not be from this component/unit.All component wear rates are normal. There is no indication of any contamination in the component. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.



06 Jul 2016 Diag: Wes Davis

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.







Area **63 STEAM GENERATING & DIS** Power Boiler F.D. Fan - Outboard Beari

Outboard Bearing Flui

ESSO NUTO H ISO 68 (1 GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

A Wear

Tin ppm levels are severe. Antimony ppm levels are abnormal. Bearing wear is indicated.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

	/					
דווסוסדסוס						
DISTRIBUT	ION					
earing (S/N 63	2501)					
		b1995 Jan1	997 Mar1999 Jul2001	Feb2004 Aug2010 May20	2 Feb2019	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC	WC	WC980016
Sample Date		Client Info		04 Apr 2024	13 Feb 2019	02 Aug 2017
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ABNORMAL	ATTENTION
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ				20		17
		ASTM D8184*	000	-	16	
Iron	ppm	ASTM D5185(m)		38	6	0
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)		<1	<1	0
Titanium	ppm	ASTM D5185(m)	>5	0	0	0
Silver	ppm	ASTM D5185(m)	05	0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	0
Lead	ppm	ASTM D5185(m)	>50	2	2	0
Copper	ppm	ASTM D5185(m)	>150	13	10	<1
Tin	ppm	ASTM D5185(m)	>10	▲ 56	0	0
Antimony	ppm	ASTM D5185(m)		<u>▲</u> 4	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	0
Barium	ppm	ASTM D5185(m)	0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		<1	<1	0
Magnesium	ppm	ASTM D5185(m)	5	1	<1	0
Calcium	ppm	ASTM D5185(m)	50	53	13	0
Phosphorus	ppm	ASTM D5185(m)	330	322	309	398
Zinc	ppm	ASTM D5185(m)	420	401	319	2
Sulfur	ppm	ASTM D5185(m)	3100	6883	6021	37
Lithium	ppm	ASTM D5185(m)		<1	0	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	A 26	4	8
Sodium	ppm	ASTM D5185(m)		1	78	0
Potassium	ppm	ASTM D5185(m)	>20	<1	11	<1
FLUID DEGRADA		method	limit/base	current	history1	history2
	ma KOH/a			0.55	0.389	0.439

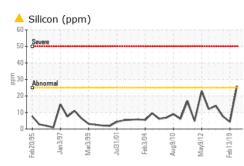
Sample Rating Trend

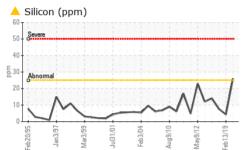
WEAR

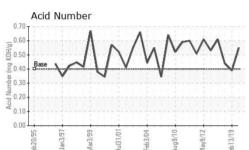
0.55 0.389 0.439 Acid Number (AN) mg KOH/g ASTM D974* .40



OIL ANALYSIS REPORT







80

7

40°C)

53 G

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25

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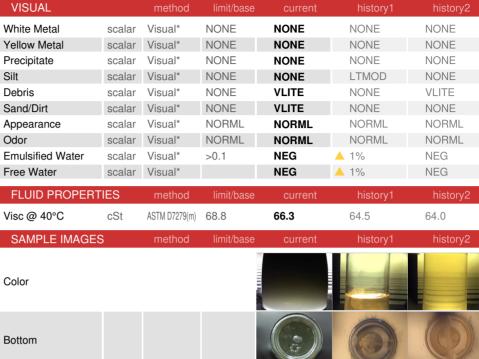
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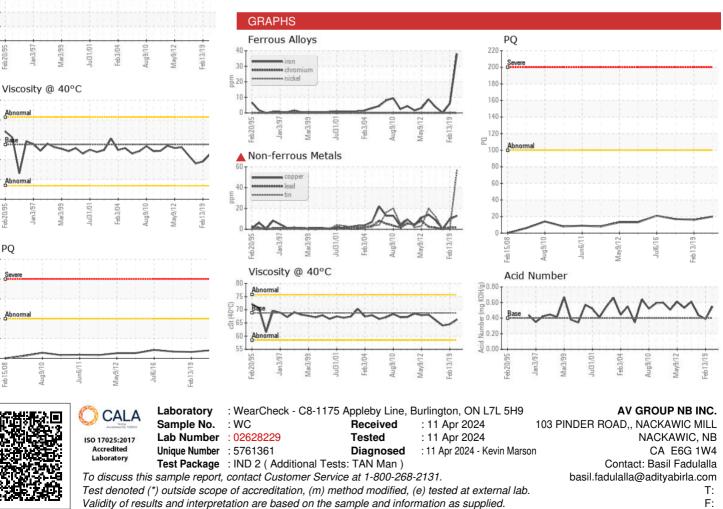
50

2 100

Feb20/95

PQ





Report Id: STANAC [WCAMIS] 02628229 (Generated: 04/11/2024 16:15:42) Rev: 1

Contact/Location: Basil Fadulalla - STANAC Page 4 of 4