

GREASE ANALYSIS

[4100882474]

SOUTH MINE POTENTIALLY MIXED GREASE

Grease

SHELL GADUS S2 V100 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Diagnostician's Note: I suspect that the concern arises from the color of the grease, which has changed from amber to a light red (the same color as the suspected grease contamination source). The NLGI grade, and texture and thickener additives match the sample of new unused Shell GADUS S2 V100 grease. Sample Form does not state what grease this is supposed to be, but if it is supposed to be Shell GADUS S2 V100 then it is. No contamination detected from the Shell SRS 2000 grease.

Wear

All component wear rates are normal.

Grease Condition

The condition of the grease is acceptable for the time in service.

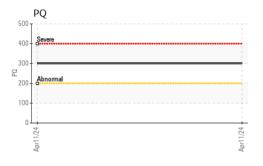
Contaminants

There is no indication of any contamination in the grease.

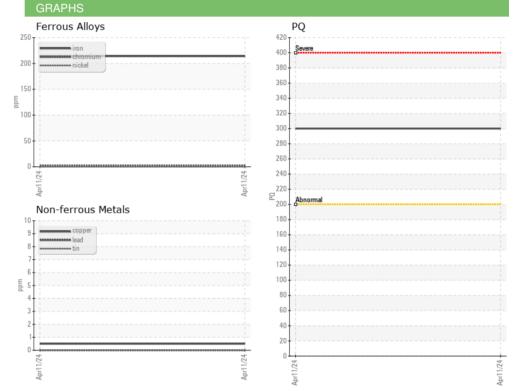
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP		
Sample Date		Client Info		11 Apr 2024		
Machine Age	hrs	Client Info		0		
Grease Age	hrs	Client Info		0		
Grease Serviced		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	300		
Iron	ppm	ASTM D5185(m)	>250	214		
Chromium	ppm	ASTM D5185(m)	>10	2		
Nickel	ppm	ASTM D5185(m)	>5	0		
Cadmium	ppm	ASTM D5185(m)		0		
Titanium	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>75	<1		
Tin	ppm	ASTM D5185(m)	>5	0		
Silver	ppm	ASTM D5185(m)	>5	0		
ADDITIVES		method	limit/base	current	history1	history2
		memou	IIIIIII Dasc	Current	History	History
Boron	ppm	ASTM D5185(m)	0	<1		
Boron	ppm					,
Boron Magnesium		ASTM D5185(m)	0	<1		
Boron Magnesium Manganese	ppm	ASTM D5185(m) ASTM D5185(m)	0	<1 <1		
Boron Magnesium Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	<1 <1 1		
Boron Magnesium Manganese Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	<1 <1 1		
Boron Magnesium Manganese Molybdenum Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0	<1 <1 1 0		
Boron Magnesium Manganese Molybdenum Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0	<1 <1 1 0 0		
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony	ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0 0	<1 <1 1 0 0 1		
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 0	<1 <1 1 0 0 0 1 0 current	 history1	
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 0	<1 <1 1 0 0 0 1 0 current <1	 history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 0 limit/base	<1 <1 1 0 0 0 1 0 0 0 0 0 0 0 0 0 0 0 0	history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 0 0	<1 <1 1 0 0 0 1 0 Current <1 0 17	 history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium	ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 limit/base 0 0	<1 <1 1 0 0 0 1 0 current <1 0 17 2	history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium	ppm	ASTM D5185(m)	0 0 0 0 0 0 0 limit/base 0 0 0	<1 <1 1 0 0 0 1 0 Current <1 0 17 2 2 271	history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur	ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 limit/base 0 0 0 0 0	<1 <1 1 0 0 0 1 0 0 1 1 0 0 17 2 2 271 847	history1	history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur CONTAMINANTS	ppm	ASTM D5185(m)	0 0 0 0 0 0 0 limit/base 0 0 0 0 275 900	<1 <1 1 0 0 0 1 1 0 0 17 2 271 847 current	history1 history1	history2 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur CONTAMINANTS	ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m)	0 0 0 0 0 0 0 limit/base 0 0 0 0 275 900	<1 <1 1 0 0 0 1 1 0 Current <1 0 17 2 271 847 Current <1	history1 history1 history1	history2 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon Potassium	ppm	ASTM D5185(m)	0 0 0 0 0 0 0 0 limit/base 0 0 0 0 275 900 limit/base >150	<1 <1 1 0 0 0 1 0 current <1 0 17 2 271 847 current <1 <1 <1	history1 history1	history2 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon Potassium GREASE CONDIT	ppm	ASTM D5185(m) METHOD ASTM D5185(m) METHOD ASTM D5185(m) METHOD ASTM D5185(m) METHOD Visual*	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 <1 1 0 0 0 1 0 current <1 0 17 2 271 847 current <1 current Brown	history1 history1 history1 history1	history2 history2 history2 history2
Boron Magnesium Manganese Molybdenum Phosphorus Zinc Antimony THICKENER/SOA Aluminum Barium Calcium Sodium Lithium Sulfur CONTAMINANTS Silicon Potassium GREASE CONDIT	ppm	ASTM D5185(m) METHOD METHOD ASTM D5185(m) METHOD ASTM D5185(m) METHOD ASTM D5185(m) METHOD	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	<1 <1 1 0 0 0 1 0 current <1 0 17 2 271 847 current <1 <1 current	history1 history1 history1	



GREASE ANALYSIS











CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number : 02628628

: PP

Unique Number : 5761760 Test Package : GRS 1 (Additional Tests: BottomAnalysis)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 12 Apr 2024 **Tested**

Diagnosed

: 15 Apr 2024 : 15 Apr 2024 - Bill Quesnel

Vale - Copper Cliff Smelter COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.

COPPER CLIFF, ON CA P0M 1N0 Contact: Andy Kozachanko

andrew.kozachanko@vale.com T: (705)682-6687

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (705)682-6939 Contact/Location: Andy Kozachanko - INCOCCSMR