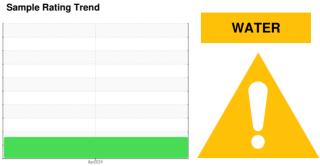


OIL ANALYSIS REPORT

Plastiques Anchor - P01500 A2404053

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)



DIAGNOSIS

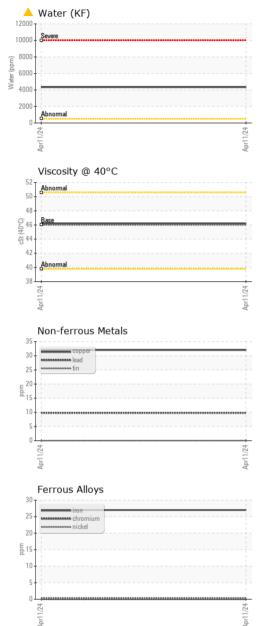
Contamination

Water Water and ppm water contamination levels are abnormal.

				Apr2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 03 0810		
Department Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		04/11/2024		
Sample Number		Client Info		E30001830		
Sample Date		Client Info		11 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	27		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)	710	0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>20	10		
Copper	ppm	ASTM D5185(m)	>20	32		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	2		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		1		
Magnesium	ppm	ASTM D5185(m)	25	15		
Calcium	ppm	ASTM D5185(m)	200	125		
Phosphorus	ppm	ASTM D5185(m)	300	495		
Zinc	ppm	ASTM D5185(m)	370	457		
Sulfur	ppm	ASTM D5185(m)	2500	3845		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	,	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	8		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.05	△ 0.433		
ppm Water	ppm	ASTM D6304*	>500	▲ 4338		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
		Visual*	NONE	NONE		
White Metal	scalar					
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	<u>^</u> .5%		
Free Water	scalar	Visual*		NEG		
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	46.2		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02628836

: E30001830 Unique Number : 5761968

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 15 Apr 2024 **Tested**

: 16 Apr 2024 Diagnosed : 16 Apr 2024 - Tatiana Sorkina

Test Package : TEST (Additional Tests: ICP, KF, KV40, Spat) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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