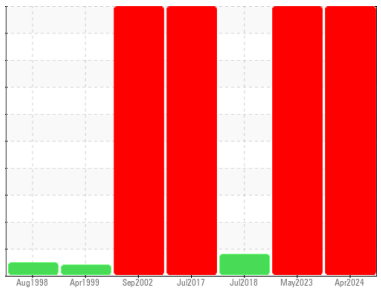
PROBLEM SUMMARY

Area
1 [2534809]
Machine Id
01-0040-010-001 SCREW CONV N°1 (1M10)
Component
1 Gearbox
Fluid
MOBIL MOBILGEAR SHC 220 (4 GAL)

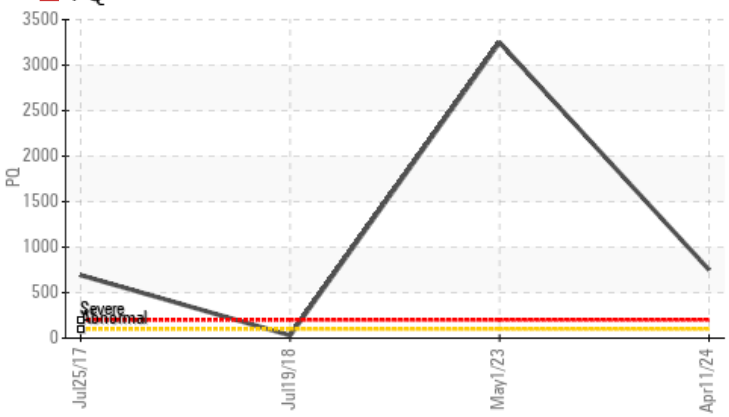
Sample Rating Trend



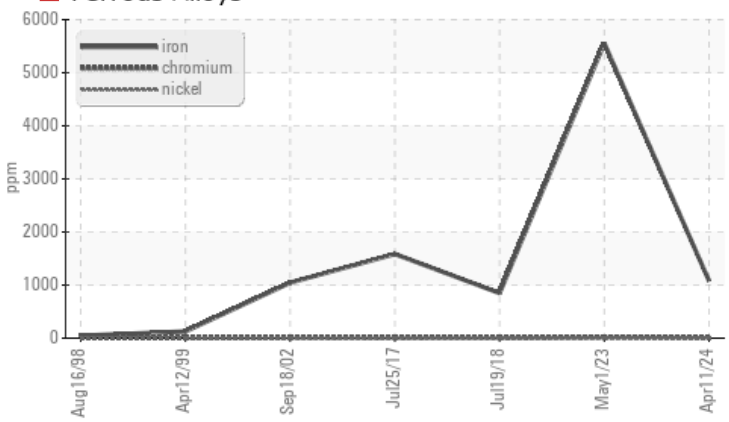
WEAR

COMPONENT CONDITION SUMMARY

PQ



Ferrous Alloys



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	ABNORMAL
PQ		ASTM D8184*		▲ **751**	▲ 3249	30
Iron	ppm	ASTM D5185(m)	>200	▲ **1080**	▲ 5555	▲ 848

Customer Id: MACPEM
Sample No.: WC0857986
Lab Number: 02629034
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Fluid Source	---	---	?	Confirm the source of the lubricant being utilized for top-up/fill.

HISTORICAL DIAGNOSIS

WEAR

01 May 2023 Diag: Kevin Marson

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.Iron ppm levels are severe. PQ levels are severe. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

WEAR

19 Jul 2018 Diag: Bill Quesnel

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

WEAR

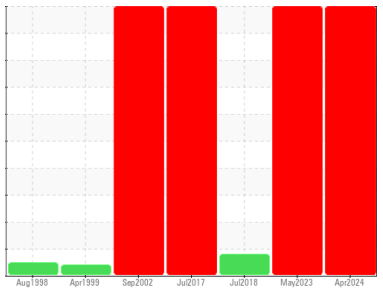
25 Jul 2017 Diag: Bill Quesnel

We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.Iron ppm levels are severe. PQ levels are severe. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring. There is no indication of any contamination in the component. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
1 [2534809]
Machine Id
01-0040-010-001 SCREW CONV N°1 (1M10)
Component
1 Gearbox
Fluid
MOBIL MOBILGEAR SHC 220 (4 GAL)

DIAGNOSIS

▲ Recommendation
We recommend that you drain the oil from the component if this has not already been done. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

▲ Wear
Iron ppm levels are severe. PQ levels are severe. Gear wear is indicated. The very high ferrous density (PQ) index indicates that severe wear is occurring.

Contamination
There is no indication of any contamination in the oil.

● Fluid Condition
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0857986**	WC0754117	WC0295865
Sample Date		Client Info		**11 Apr 2024**	01 May 2023	19 Jul 2018
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	2	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		▲ **751**	▲ 3249	30
Iron	ppm	ASTM D5185(m)	>200	▲ **1080**	▲ 5555	▲ 848
Chromium	ppm	ASTM D5185(m)	>15	**2**	10	1
Nickel	ppm	ASTM D5185(m)	>15	**1**	6	<1
Titanium	ppm	ASTM D5185(m)		**0**	<1	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	2	<1
Lead	ppm	ASTM D5185(m)	>100	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>200	**2**	8	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	0	0
Antimony	ppm	ASTM D5185(m)	>5	**0**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	<1	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	<1

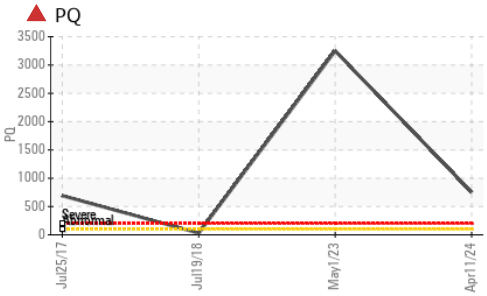
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		● **22**	35	22
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	<1	0
Manganese	ppm	ASTM D5185(m)		**9**	39	6
Magnesium	ppm	ASTM D5185(m)		**<1**	0	<1
Calcium	ppm	ASTM D5185(m)		**<1**	<1	32
Phosphorus	ppm	ASTM D5185(m)		**371**	410	312
Zinc	ppm	ASTM D5185(m)		**2**	1	10
Sulfur	ppm	ASTM D5185(m)		● **4967**	5842	14368
Lithium	ppm	ASTM D5185(m)		**<1**	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**9**	46	5
Sodium	ppm	ASTM D5185(m)		**0**	<1	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	2	<1

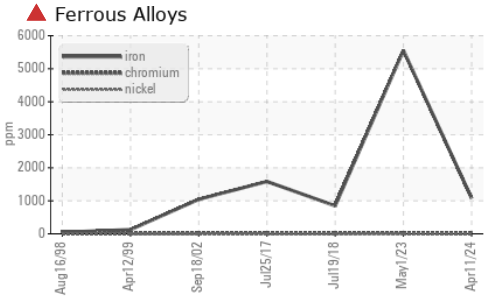
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.74**	1.14	0.52

OIL ANALYSIS REPORT

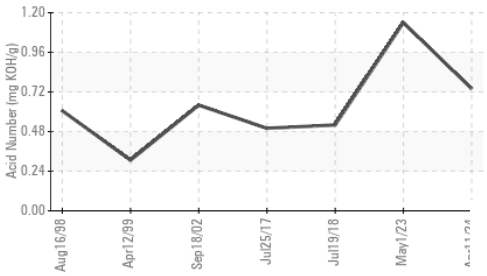
PQ



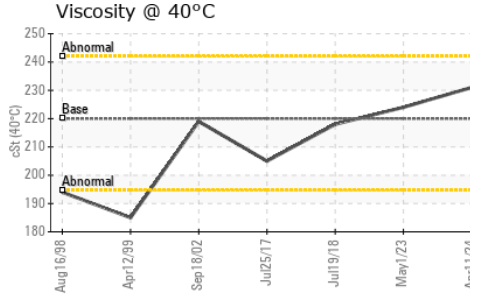
Ferrous Alloys



Acid Number

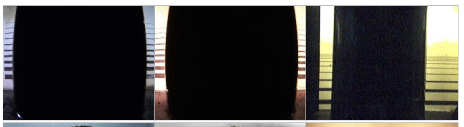


Viscosity @ 40°C



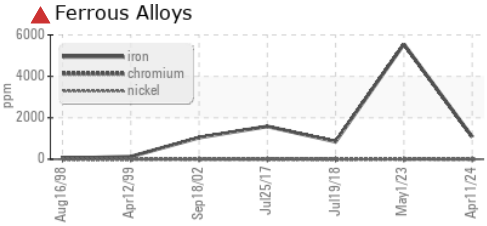
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	**231**	224	218

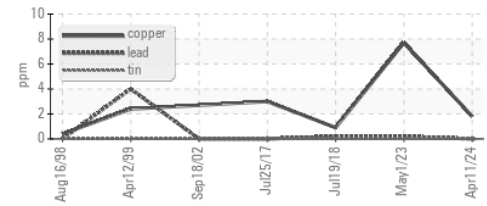
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

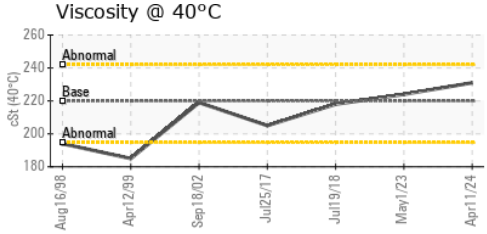
Ferrous Alloys



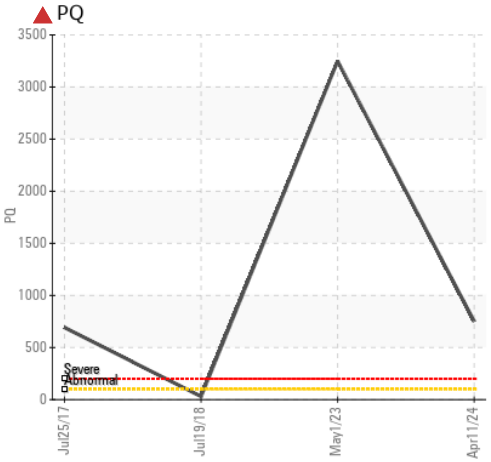
Non-ferrous Metals



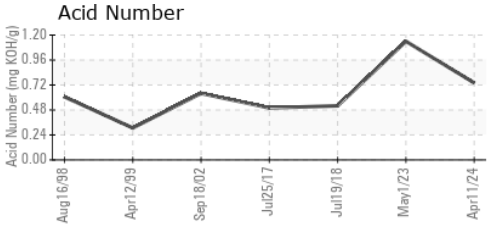
Viscosity @ 40°C



PQ



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0857986 **Received** : 15 Apr 2024
Lab Number : 02629034 **Tested** : 16 Apr 2024
Unique Number : 5762166 **Diagnosed** : 17 Apr 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Roseburg Pembroke MDF Inc.
777 Fibreboard Drive
Pembroke, ON
CA K8A 6W5
Contact: Dan Havis
danielh@rfpco.com
T: (613)732-3939
F: (613)732-2869