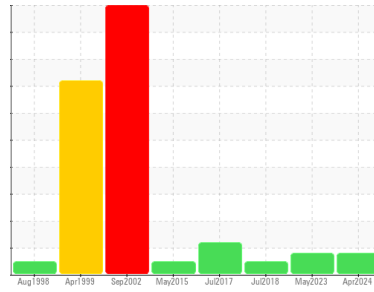




OIL ANALYSIS REPORT

Sample Rating Trend



Area
1 [2534809]
 Machine Id
01-0040-010-005
 Component
1 Gearbox
 Fluid
MOBIL MOBILGEAR SHC 220 (4 GAL)

SCREW CONV N°5 (1M41)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0857990	WC0754113	WC0295862
Sample Date	Client Info		11 Apr 2024	01 May 2023	20 Jul 2018
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	2	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		30	61	84
Iron	ppm	ASTM D5185(m) >200	▲ 259	▲ 337	210
Chromium	ppm	ASTM D5185(m) >15	<1	<1	<1
Nickel	ppm	ASTM D5185(m) >15	0	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >25	0	0	<1
Lead	ppm	ASTM D5185(m) >100	0	0	<1
Copper	ppm	ASTM D5185(m) >200	<1	<1	<1
Tin	ppm	ASTM D5185(m) >25	0	0	0
Antimony	ppm	ASTM D5185(m) >5	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	20	18	24
Barium	ppm	ASTM D5185(m)	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	2
Manganese	ppm	ASTM D5185(m)	2	3	2
Magnesium	ppm	ASTM D5185(m)	<1	0	<1
Calcium	ppm	ASTM D5185(m)	<1	0	40
Phosphorus	ppm	ASTM D5185(m)	422	461	331
Zinc	ppm	ASTM D5185(m)	4	3	9
Sulfur	ppm	ASTM D5185(m)	4985	5250	14772
Lithium	ppm	ASTM D5185(m)	<1	<1	0

CONTAMINANTS

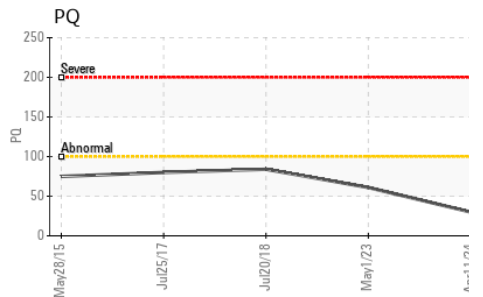
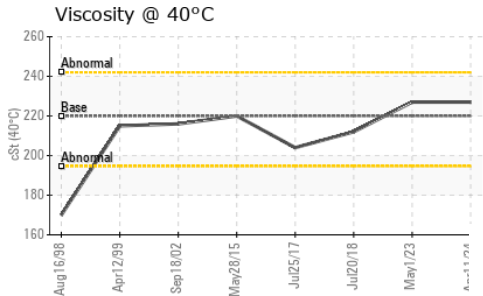
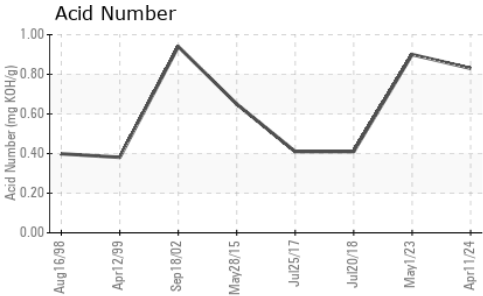
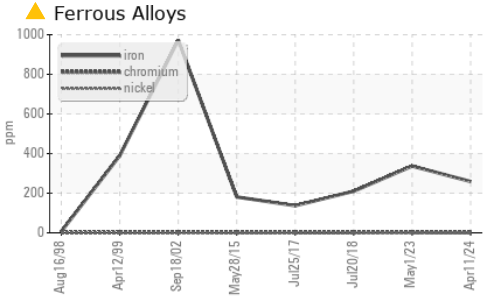
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	11	12	6
Sodium	ppm	ASTM D5185(m)	0	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<1	1	<1

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.83	0.90	0.41



OIL ANALYSIS REPORT

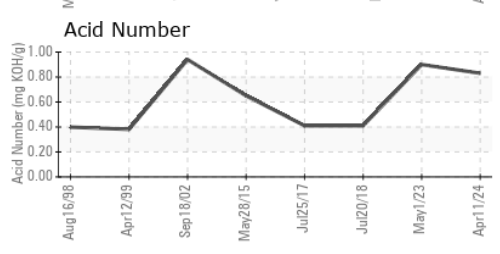
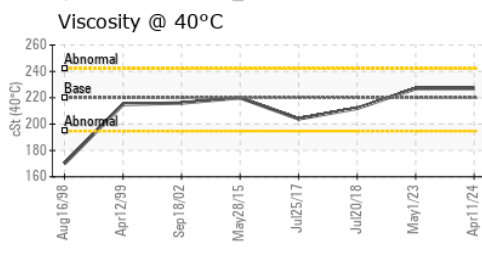
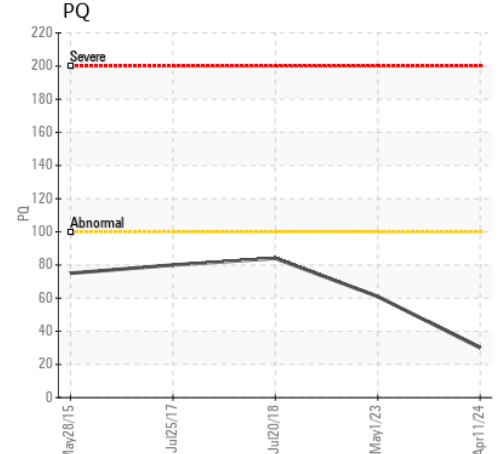
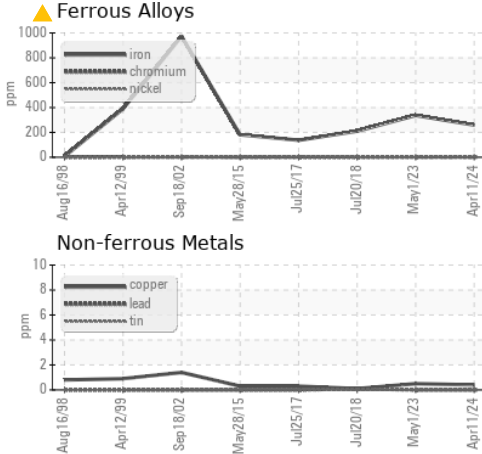


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	227	212

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0857990 **Received** : 15 Apr 2024
Lab Number : 02629038 **Tested** : 16 Apr 2024
Unique Number : 5762170 **Diagnosed** : 17 Apr 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

Roseburg Pembroke MDF Inc.
 777 Fibreboard Drive
 Pembroke, ON
 CA K8A 6W5
 Contact: Dan Havis
 danielh@rfpco.com
 T: (613)732-3939
 F: (613)732-2869

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.