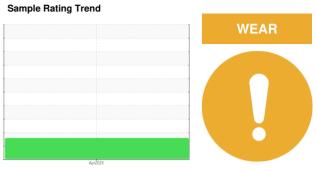


OIL ANALYSIS REPORT

Windmill Plastics - W02200 A2404055

Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)



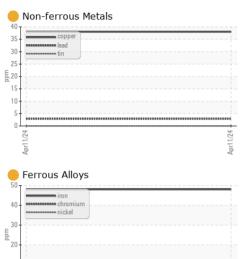
Wear

Copper and iron ppm levels are noted.

				Apr2024		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		2024 04 0120		,=
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		04/11/2024		
Sample Number		Client Info		E30001832		
Sample Date		Client Info		11 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed	1113	Client Info		N/A		
Sample Status		Oliciti IIIIo		ATTENTION		
-	N I	or a the cod	11			
CONTAMINATIO	IN	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	48		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>20	3		
Copper	ppm	ASTM D5185(m)	>20	38		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	25	9		
Calcium	ppm	ASTM D5185(m)	200	22		
Phosphorus	ppm	ASTM D5185(m)	300	396		
Zinc	ppm	ASTM D5185(m)	370	288		
Sulfur	ppm	ASTM D5185(m)	2500	1555		
Lithium	ppm	ASTM D5185(m)		2		
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	1		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	VLITE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES						
SAMPLE IMAGES	5	method	limit/base	current	history1	history2
Color	5	method	limit/base	current	no image	no image
		method	limit/base	current		



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. : E30001832 Lab Number : 02629064 Unique Number : 5762196 Test Package : TEST (Additional Tests: ICP)

To discuss this sample report, contact Customer Service at 1-905-372-2251.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Received Tested Diagnosed

: 15 Apr 2024 : 16 Apr 2024

: 17 Apr 2024 - Tatiana Sorkina

CA K9A 5H5 Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939 F: (905)373-4950

640 Victoria Street

Cobourg, ON

Environmental 360 Solutions Ltd.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.