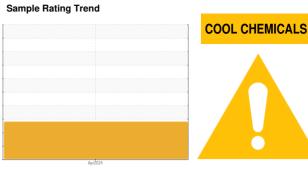


OIL ANALYSIS REPORT

Crown Metal - C02400 A2404068

Hydraulic System HYD 220 ZNT (--- GAL)



DIAGNOSIS

Wear

Aluminum ppm levels are noted.

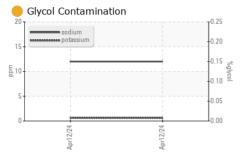
Fluid Condition

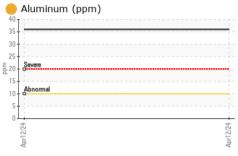
Sodium ppm levels are notably high.

SAMPLE INFORI						
Batch #	MATION	method	limit/base	current	history1	history2
		Client Info		2024 04 0270		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		04/12/2024		
Sample Number		Client Info		E30001844		
Sample Date		Client Info		12 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	4		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	36		
Lead	ppm	ASTM D5185(m)	>20	2		
Copper	ppm	ASTM D5185(m)	>20	7		
Tin	ppm	ASTM D5185(m)	>10	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2		
Barium	ppm	ASTM D5185(m)		<1		
	ppm	ASTM D5185(m)		0		
Molybdenum	PPIII			•		
•	ppm	ASTM D5185(m)		<1		
Manganese	ppm	ASTM D5185(m)				
Manganese Magnesium		. ,		<1		
Manganese Magnesium Calcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)		<1 43		
Manganese Magnesium Calcium Phosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 43 55		
Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 43 55 276		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 43 55 276 267		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	<1 43 55 276 267 830		
Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) METHOD		<1 43 55 276 267 830 <1 current		
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m)	limit/base >15	<1 43 55 276 267 830 <1	 history1	 history2



OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	VLITE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	▲ MILKY		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES me		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. : E30001844 Lab Number : 02629067

Unique Number : 5762199

To discuss this sample report, contact Customer Service at 1-905-372-2251.

GRAPHS

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Received Tested Diagnosed Test Package : TEST (Additional Tests: ICP)

: 15 Apr 2024 : 16 Apr 2024

: 24 Apr 2024 - Tatiana Sorkina

CA K9A 5H5 Contact: Tatiana Sorkina tsorkina@e360s.ca T: (800)263-3939

Environmental 360 Solutions Ltd.

F: (905)373-4950

640 Victoria Street

Cobourg, ON

Validity of results and interpretation are based on the sample and information as supplied. Report Id: CHECOB [WCAMIS] 02629067 (Generated: 04/24/2024 11:48:29) Rev: 1

Contact/Location: Tatiana Sorkina - CHECOB