

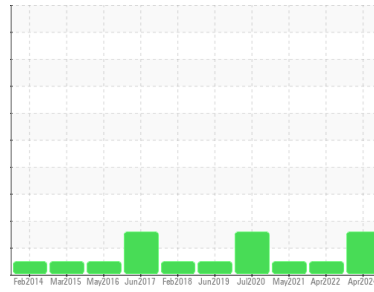


OIL ANALYSIS REPORT



Area
[GTT224-366]
 Machine Id
MCQUAY STNU081000210
 Component
Chiller
 Fluid
REFRIGERATION OIL (POE) (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

Recommendation

If not recently done change any filter driers to reduce moisture level. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The elevated moisture content is associated with POE oils which are hygroscopic, and can absorb moisture from sampling and processing.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		GTT0002569	GTT73984	GTT73985
Sample Date	Client Info		01 Apr 2024	29 Apr 2022	12 May 2021
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >100	1	<1	<1
Chromium	ppm	ASTM D5185(m) >2	0	<1	<1
Nickel	ppm	ASTM D5185(m)	0	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m) >2	0	---	---
Aluminum	ppm	ASTM D5185(m) >50	<1	<1	<1
Lead	ppm	ASTM D5185(m) >2	0	<1	<1
Copper	ppm	ASTM D5185(m) >100	1	<1	1
Tin	ppm	ASTM D5185(m) >4	0	<1	<1
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<1	---	---
Barium	ppm	ASTM D5185(m) 0	0	---	---
Molybdenum	ppm	ASTM D5185(m) 0	0	---	---
Manganese	ppm	ASTM D5185(m) 0	0	---	---
Magnesium	ppm	ASTM D5185(m) 0	0	---	---
Calcium	ppm	ASTM D5185(m) 10	0	---	---
Phosphorus	ppm	ASTM D5185(m) 250	6	---	---
Zinc	ppm	ASTM D5185(m) 0	5	2	2
Sulfur	ppm	ASTM D5185(m) 400	11	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<1	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---
ppm Water	ppm	ASTM D6304* >400	411	143	218



FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.07	0.02	0.010	0.019

OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	20.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Sample No. : GTT0002569 **Received** : 15 Apr 2024
Lab Number : 02629089 **Tested** : 22 Apr 2024
Unique Number : 5762221 **Diagnosed** : 22 Apr 2024 - Bill Quesnel
Test Package : IND 2 (Additional Tests: KV40)

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.

Test denoted () outside scope of accreditation, (m) method modified, (e) tested at external lab.*

Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

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