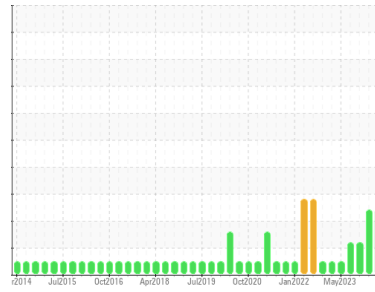




OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area

6

Machine Id

6-3-850 Cooler Baghouse Fan

Component

Bearing

Fluid

MOBIL SHC 630 (100 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is a moderate concentration of dirt present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0925363 | WC0902086 | WC0869906 |
| Sample Date | Client Info | | 09 Apr 2024 | 15 Feb 2024 | 23 Nov 2023 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ABNORMAL | ABNORMAL | ABNORMAL |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >2 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|-------------|-------------------|--------------|----------|----------|
| PQ | ASTM D8184* | | 0 | 0 | 0 |
| Iron | ppm | ASTM D5185(m) >25 | 5 | 3 | 8 |
| Chromium | ppm | ASTM D5185(m) >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) >3 | 0 | <1 | 0 |
| Lead | ppm | ASTM D5185(m) >6 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185(m) >60 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185(m) >6 | 0 | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185(m) 0.3 | <1 | <1 | 23 |
| Barium | ppm | ASTM D5185(m) 0.0 | 0 | 0 | <1 |
| Molybdenum | ppm | ASTM D5185(m) 0.0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) 0.0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) 0.1 | <1 | <1 | 0 |
| Calcium | ppm | ASTM D5185(m) 0.0 | <1 | <1 | <1 |
| Phosphorus | ppm | ASTM D5185(m) 864 | 441 | 329 | 158 |
| Zinc | ppm | ASTM D5185(m) 2.0 | 8 | 5 | 10 |
| Sulfur | ppm | ASTM D5185(m) 36 | 170 | 153 | 4107 |
| Lithium | ppm | ASTM D5185(m) | <1 | <1 | <1 |

CONTAMINANTS

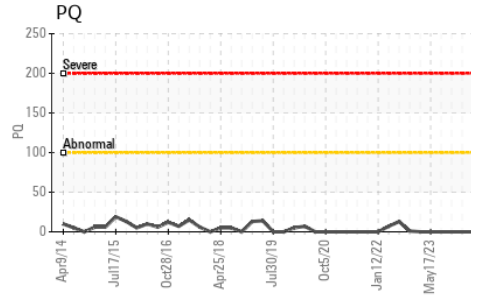
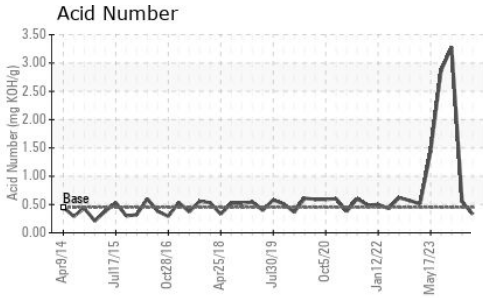
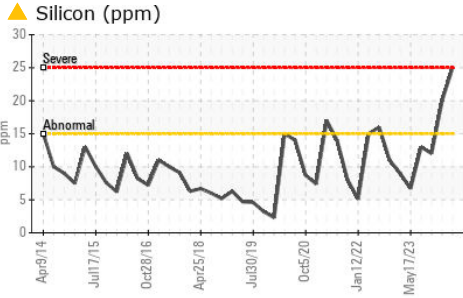
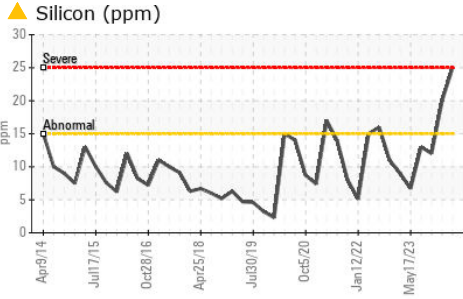
| | method | limit/base | current | history1 | history2 |
|-----------|--------|-------------------|-------------|----------|----------|
| Silicon | ppm | ASTM D5185(m) >15 | ▲ 25 | ▲ 20 | 12 |
| Sodium | ppm | ASTM D5185(m) | 1 | <1 | <1 |
| Potassium | ppm | ASTM D5185(m) >20 | 1 | 1 | 0 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* 0.45 | 0.33 | 0.55 | ▲ 3.28 |



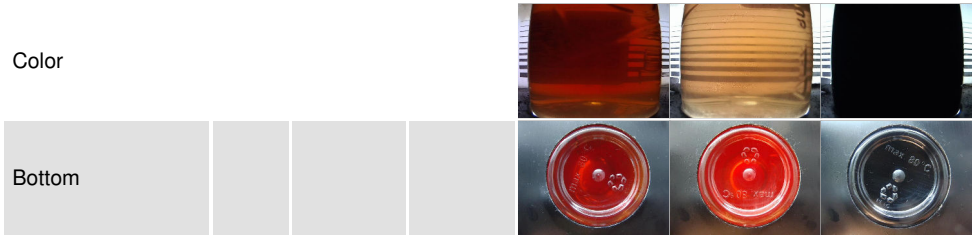
OIL ANALYSIS REPORT



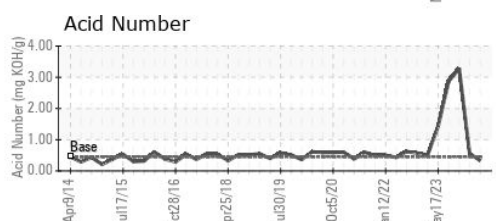
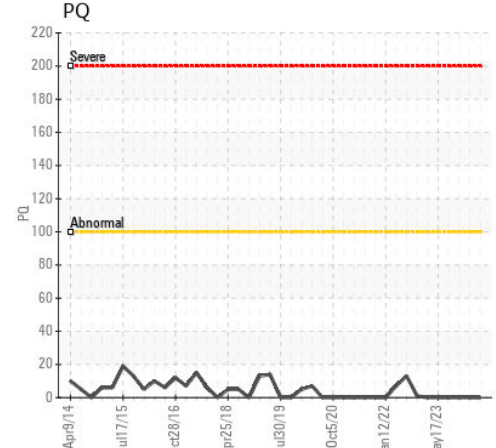
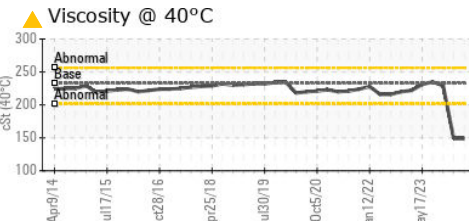
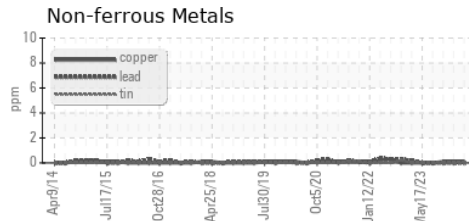
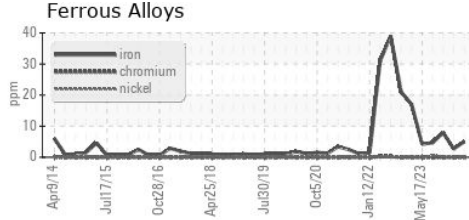
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | Visual* | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | VLITE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >2 | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|-----------|----------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 233 ▲ 149 | ▲ 149 | 229 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0925363 **Received** : 16 Apr 2024
Lab Number : 02629225 **Tested** : 17 Apr 2024
Unique Number : 5762357 **Diagnosed** : 17 Apr 2024 - Kevin Marson
Test Package : IND 2

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 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.