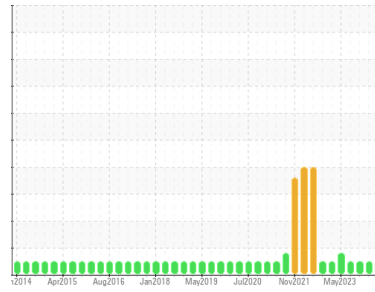




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

1

Machine Id

1-201-2

Component

Air Compressor

Fluid

GARDNER DENVER AEON 4000 (150 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The oil viscosity is higher than typical. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0925298	WC0901988	WC0869841
Sample Date	Client Info	02 Apr 2024	13 Feb 2024	23 Oct 2023
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184*	0	0	0
Iron	ppm ASTM D5185(m) >50	0	<1	0
Chromium	ppm ASTM D5185(m) >4	0	0	0
Nickel	ppm ASTM D5185(m) >4	0	0	<1
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	0	<1
Aluminum	ppm ASTM D5185(m) >10	0	<1	<1
Lead	ppm ASTM D5185(m) >20	0	0	0
Copper	ppm ASTM D5185(m) >40	3	<1	2
Tin	ppm ASTM D5185(m) >5	0	0	0
Antimony	ppm ASTM D5185(m)	0	0	0
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m) 0.2	0	0	<1
Barium	ppm ASTM D5185(m) 0.0	0	0	<1
Molybdenum	ppm ASTM D5185(m) 0.0	0	0	0
Manganese	ppm ASTM D5185(m) 0.0	0	0	0
Magnesium	ppm ASTM D5185(m) 0.0	0	<1	0
Calcium	ppm ASTM D5185(m) 0.0	0	11	<1
Phosphorus	ppm ASTM D5185(m) 312	2	3	1
Zinc	ppm ASTM D5185(m) 0.0	<1	<1	<1
Sulfur	ppm ASTM D5185(m) 1629	1568	1886	1156
Lithium	ppm ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

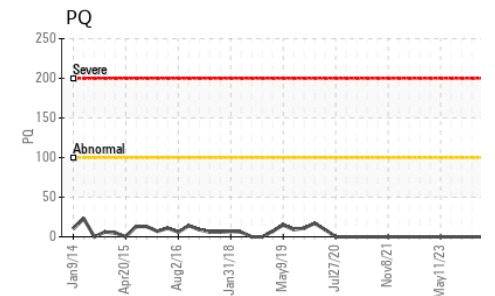
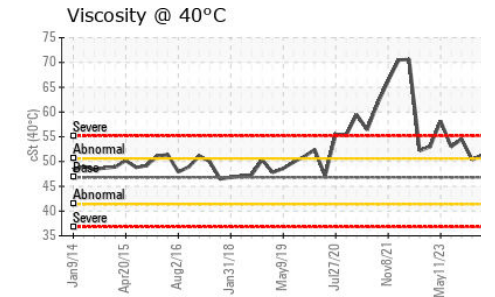
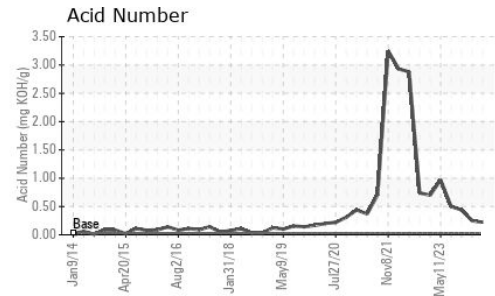
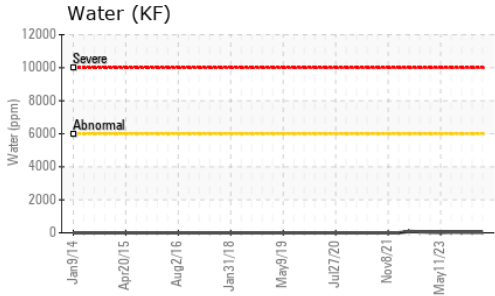
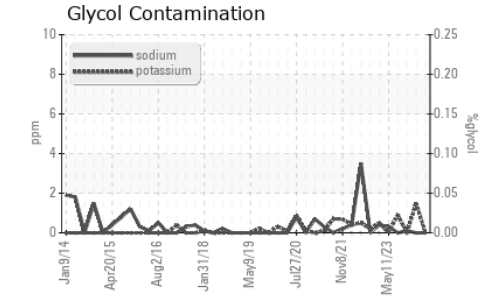
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >25	0	2	0
Sodium	ppm ASTM D5185(m)	0	0	<1
Potassium	ppm ASTM D5185(m) >20	0	2	0
Water	% ASTM D6304* >0.6	0.002	0.002	0.003
ppm Water	ppm ASTM D6304* >6000	18	22	30
Glycol	% ASTM D7922*	0.0	0.0	0.0

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974* 0.03	0.22	0.25	0.44



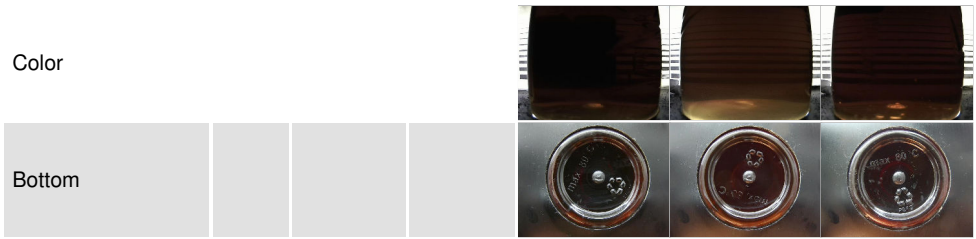
OIL ANALYSIS REPORT



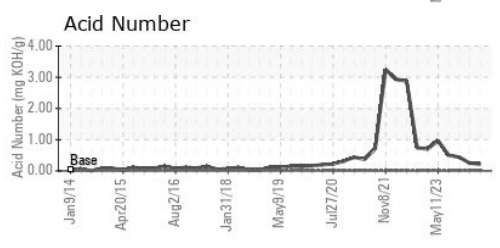
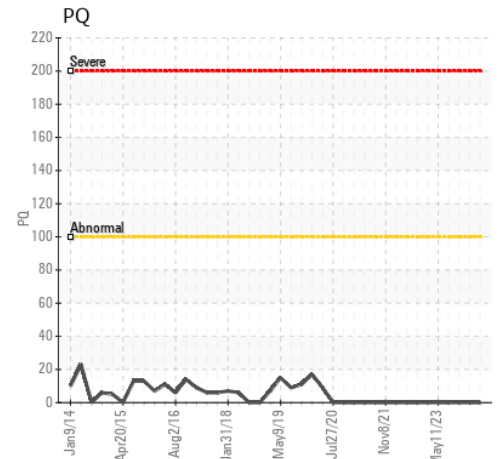
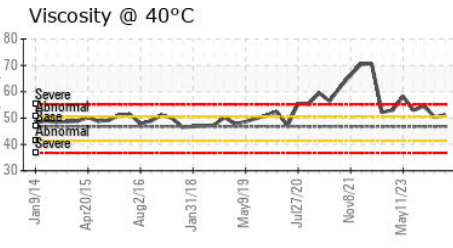
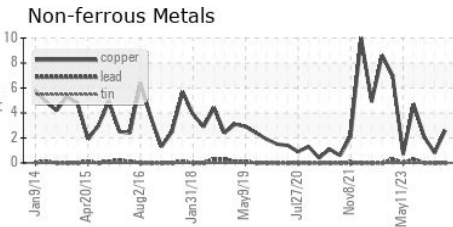
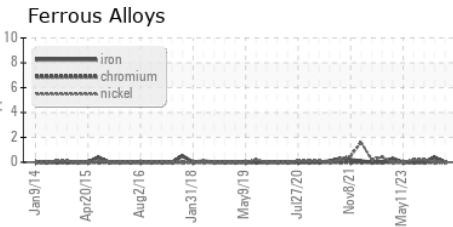
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	VLITE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.6	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.8	51.3	50.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0925298 **Received** : 16 Apr 2024
Lab Number : 02629229 **Tested** : 17 Apr 2024
Unique Number : 5762361 **Diagnosed** : 18 Apr 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: Glycol, KF, TAN Man)

ST. MARYS CEMENT CO.
 400 BOWMANVILLE AVENUE
 BOWMANVILLE, ON
 CA L1C 7B5
 Contact: Lou Traiforos
 lou.traiforos@vcimentos.com
 T: (905)440-5874
 F: (905)623-4695

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.