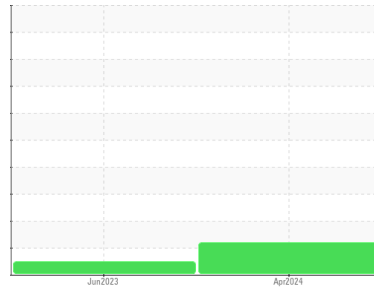




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**ORIN CONTRACTORS**

Machine Id  
**191**  
Component  
**Hydraulic System**

Fluid  
**PETRO CANADA HYDREX AW 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0920874</b>	LH0265858	---
Sample Date	Client Info			<b>06 Apr 2024</b>	24 Jun 2023	---
Machine Age	hrs	Client Info		<b>0</b>	1937	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	Changed	---
Sample Status				<b>ATTENTION</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>3</b>	3	---
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	---
Aluminum	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	---
Lead	ppm	ASTM D5185(m)	>10	<b>0</b>	<1	---
Copper	ppm	ASTM D5185(m)	>75	<b>1</b>	1	---
Tin	ppm	ASTM D5185(m)	>10	<b>0</b>	0	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	---

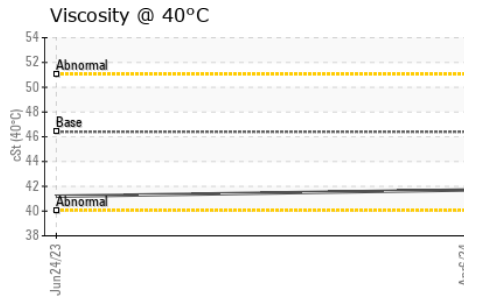
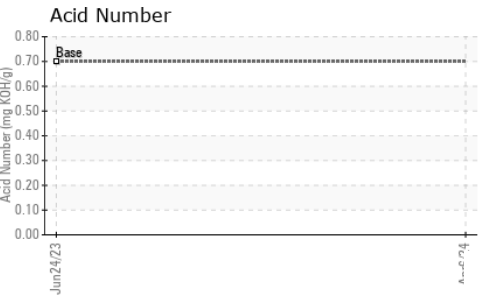
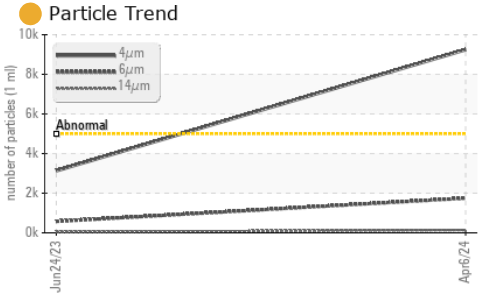
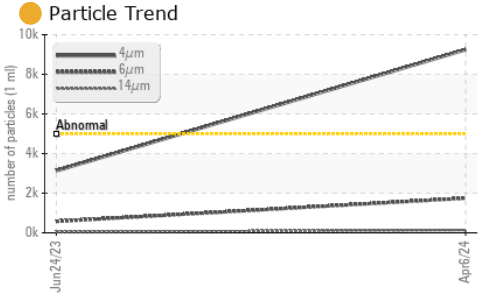
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<b>0</b>	<1	---
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	---
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m)	0	<b>8</b>	4	---
Calcium	ppm	ASTM D5185(m)	50	<b>126</b>	139	---
Phosphorus	ppm	ASTM D5185(m)	330	<b>620</b>	611	---
Zinc	ppm	ASTM D5185(m)	430	<b>796</b>	740	---
Sulfur	ppm	ASTM D5185(m)	760	<b>1454</b>	1527	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>9246</b>	3130	---
Particles >6µm		ASTM D7647	>1300	<b>1747</b>	575	---
Particles >14µm		ASTM D7647	>160	<b>137</b>	45	---
Particles >21µm		ASTM D7647	>40	<b>20</b>	10	---
Particles >38µm		ASTM D7647	>10	<b>2</b>	0	---
Particles >71µm		ASTM D7647	>3	<b>1</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>20/18/14</b>	19/16/13	---



# OIL ANALYSIS REPORT

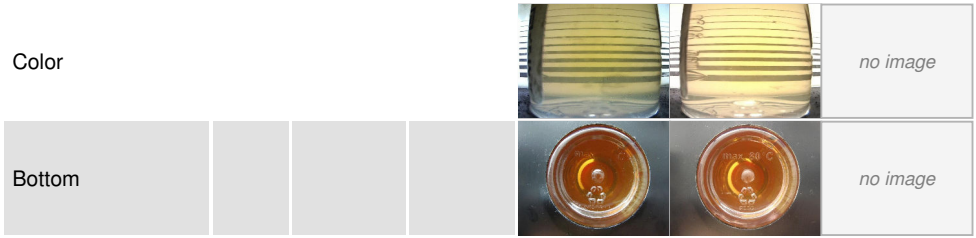


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.70	<b>0.56</b>	---	---

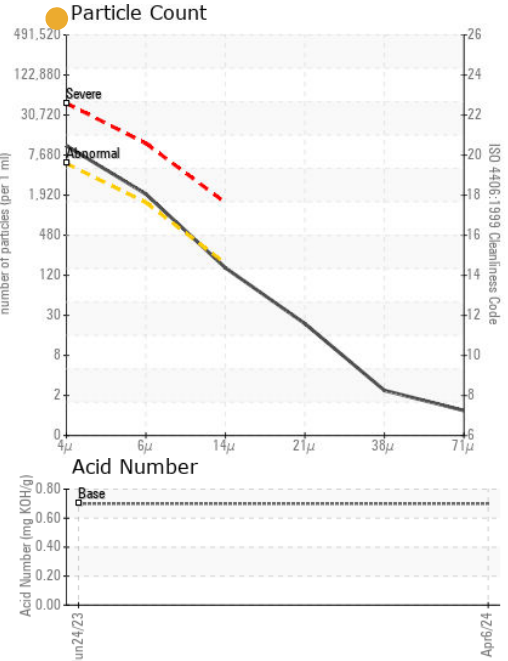
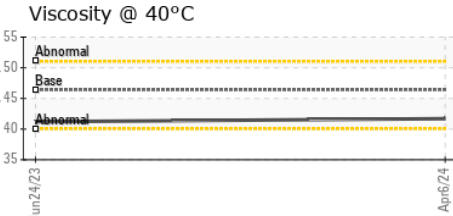
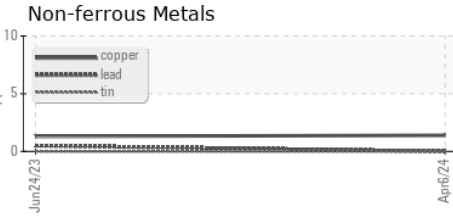
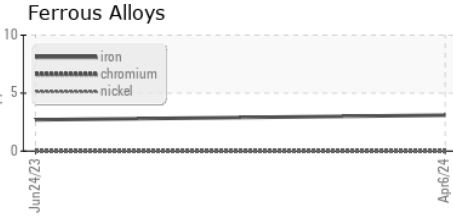
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>VLITE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	---
Free Water	scalar	Visual*		<b>NEG</b>	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	<b>41.7</b>	41.2	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **RONI/IRON SHORE EXCAVATING LTD.**  
**Sample No.** : WC0920874 **Received** : 16 Apr 2024 **100 MACINTOSH BLVD**  
**Lab Number** : **02629242** **Tested** : 17 Apr 2024 **VAUGHAN, ON**  
**Unique Number** : 5762374 **Diagnosed** : 17 Apr 2024 - Wes Davis **CA L4K 4P3**  
**Test Package** : MOBCE **Contact:** Service Team **service.team@roni.ca**

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.