

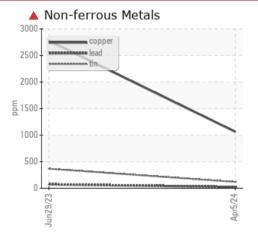
Machine Id **1501-PR11-FC03 (S/N 3311)** Component

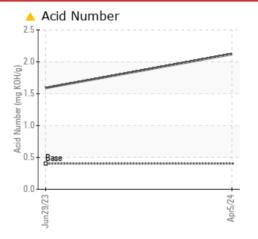
Reduction Gear

Fluid PETRO CANADA ENDURATEX EP 220 (--- GAL)

PROBLEM SUMMARY

COMPONENT CONDITION SUMMARY





► Ferrous Alloys

WEAR

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	SEVERE			
Nickel	ppm	ASTM D5185(m)	>15	<u> </u>	▲ 58			
Copper	ppm	ASTM D5185(m)	>200	1064	2 776			
Tin	ppm	ASTM D5185(m)	>25	🔺 119	▲ 368			
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	A 2.12	1 .59			

Customer Id: APO150TOR Sample No.: CB0030285 Lab Number: 02629347 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS



29 Jun 2023 Diag: Kevin Marson



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please note that this is a corrected copy for data entry updates.Copper, nickel and tin ppm levels are severe. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





OIL ANALYSIS REPORT

WEAR

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Machine Id

1501-PR11-FC03 (S/N 3311)

Reduction Gear

PETRO CANADA ENDURATEX EP 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

A Wear

Copper and tin ppm levels are severe. Nickel ppm levels are abnormal. Bearing and/or bushing wear is indicated.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CB0030285	CB0030281	
Sample Date		Client Info		05 Apr 2024	29 Jun 2023	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		10	48	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				SEVERE	SEVERE	
CONTAMINATIO	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		7	0	
Iron	ppm	ASTM D5185(m)	>200	154	77	
Chromium	ppm	ASTM D5185(m)	>15	<1	<1	
Nickel	ppm	ASTM D5185(m)	>15	<u> </u>	▲ 58	
Titanium	ppm	ASTM D5185(m)		0	<1	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	
Lead	ppm	· · /	>100	24	74	
Copper	ppm	ASTM D5185(m)	>200	1064	2776	
Tin	ppm	ASTM D5185(m)		119	▲ 368	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	48	45	
Barium	ppm	ASTM D5185(m)	0	<1	3	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	2	1	
Magnesium	ppm	ASTM D5185(m)	0	2	2	
Calcium	ppm	ASTM D5185(m)	0	1	3	
Phosphorus	ppm	ASTM D5185(m)	270	258	265	
Zinc	ppm	ASTM D5185(m)	0	9	5	
Sulfur	ppm	ASTM D5185(m)	11200	5444	5412	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	13	3	
Sodium	ppm	ASTM D5185(m)		2	5	
Potassium	ppm	ASTM D5185(m)	>20	1	0	
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	2.12	1 .59	



OIL ANALYSIS REPORT

Non-ferrous Metals	VISUAL		method	limit/base	current	history1	history2
copper 00 -	White Metal	scalar	Visual*	NONE	NONE	NONE	
00	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
00-	Precipitate	scalar	Visual*	NONE	NONE	NONE	
00	Silt	scalar	Visual*	NONE	NONE	NONE	
00	Debris	scalar	Visual*	NONE	VLITE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	
9/23	Appearance	scalar	Visual*	NORML	NORML	NORML	
29/23/24	Odor	scalar	Visual*	NORML	NORML	NORML	
Acid Number	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
	Free Water	scalar	Visual*		NEG	NEG	
.0	FLUID PROPER	TIES	method	limit/base	current	history1	history2
.0 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5	Visc @ 40°C	cSt	ASTM D7279(m)	220	247	234	
.0	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
.5 + Base .0	F Color						no image
Ferrous Alloys	Bottom						no image
	GRAPHS						
	Ferrous Alloys			_	PQ		
	200 iron			2	20		
<u>ן ר</u>	150 - neeseeseese chromium			2	DO - Severe		
Jun 29/23	8 100 -			1	80 -		
- -	50-			1	60		
Viscosity @ 40°C	0		and a second sec		40 -		
Abnormal	Jun 29/23			Apr5/24	20		
				PC	Abnormal		
D - Base	Non-ferrous Meta	ls		1			
	3000 copper]				80		
J+	2000 - tip				60		
)- · · ·	E d				40		
Abnomal	1000-				20		
Jun 29/23	0				0		
	29/23			Apr5/24	1/23		
PQ	Jun29/			Ap	Jun 29		
Τ	Viscosity @ 40°C				Acid Number		
- Gevere	250 240			(B)			
				(MOX)	.0		
Abnormal	⊖ 230 € 220 - Base			L L L			
	^ਲ ₂₁₀				.0 - Bace		
]+	200 Abnormal			Acid I	.5 Base		
				Apr5/24	9/23		
un 29/2	Aد ۲۰ ۱			Apr	Jun 29/23		
Accredited Unique Num Laboratory Test Packa To discuss this sample rep		Rece Teste Diagr sts: TAN vice at 1-8	ived : 16 ed : 17 nosed : 17 Man) 800-268-213	5 Apr 2024 7 Apr 2024 7 Apr 2024 - Ke 1.	vin Marson	T Contact: Nabee nsyee	APOTEX IN GIGNET DRIV ORONTO, O CA M9L 11 el Syed, P. Er d@apotex.co (416)749-930

Contact/Location: Nabeel Syed, P. Eng - APO150TOR Page 4 of 4