

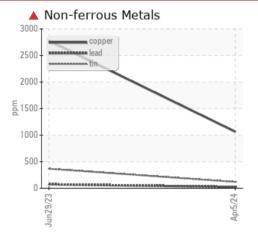
### Machine Id **1501-PR11-FC03 (S/N 3311)** Component

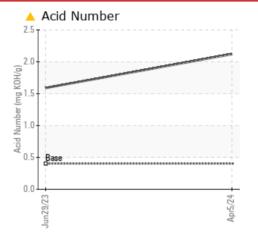
Reduction Gear

### Fluid PETRO CANADA ENDURATEX EP 220 (--- GAL)

**PROBLEM SUMMARY** 

### COMPONENT CONDITION SUMMARY





# ► Ferrous Alloys

WEAR

### RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	SEVERE			
Nickel	ppm	ASTM D5185(m)	>15	<u> </u>	▲ 58			
Copper	ppm	ASTM D5185(m)	>200	<b>1064</b>	<b>2</b> 776			
Tin	ppm	ASTM D5185(m)	>25	🔺 119	▲ 368			
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	<b>A</b> 2.12	<b>1</b> .59			

Customer Id: APO150TOR Sample No.: CB0030285 Lab Number: 02629347 Test Package: IND 2



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*To discuss the diagnosis or test data:* Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

*To change component or sample information:* Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.
Resample			?	We recommend an early resample to monitor this condition.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### HISTORICAL DIAGNOSIS



### 29 Jun 2023 Diag: Kevin Marson



We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please note that this is a corrected copy for data entry updates.Copper, nickel and tin ppm levels are severe. Bearing and/or bushing wear is indicated. There is no indication of any contamination in the oil. The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.





## **OIL ANALYSIS REPORT**

WEAR

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### Machine Id

# 1501-PR11-FC03 (S/N 3311)

Reduction Gear

PETRO CANADA ENDURATEX EP 220 (--- GAL)

### DIAGNOSIS

### Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### A Wear

Copper and tin ppm levels are severe. Nickel ppm levels are abnormal. Bearing and/or bushing wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is above the recommended limit. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		CB0030285	CB0030281	
Sample Date		Client Info		05 Apr 2024	29 Jun 2023	
Machine Age	mths	Client Info		0	0	
Oil Age	mths	Client Info		10	48	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				SEVERE	SEVERE	
CONTAMINATIO	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		7	0	
Iron	ppm	ASTM D5185(m)	>200	154	77	
Chromium	ppm	ASTM D5185(m)	>15	<1	<1	
Nickel	ppm	ASTM D5185(m)	>15	<u> </u>	▲ 58	
Titanium	ppm	ASTM D5185(m)		0	<1	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	
Lead	ppm	· · /	>100	24	74	
Copper	ppm	ASTM D5185(m)	>200	<b>1064</b>	<b>2776</b>	
Tin	ppm	ASTM D5185(m)		<b>119</b>	▲ 368	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	60	48	45	
Barium	ppm	ASTM D5185(m)	0	<1	3	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)	0	2	1	
Magnesium	ppm	ASTM D5185(m)	0	2	2	
Calcium	ppm	ASTM D5185(m)	0	1	3	
Phosphorus	ppm	ASTM D5185(m)	270	258	265	
Zinc	ppm	ASTM D5185(m)	0	9	5	
Sulfur	ppm	ASTM D5185(m)	11200	5444	5412	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	13	3	
Sodium	ppm	ASTM D5185(m)		2	5	
Potassium	ppm	ASTM D5185(m)	>20	1	0	
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.40	<b>2.12</b>	<b>1</b> .59	



# **OIL ANALYSIS REPORT**

Non-ferrous Metals	VISUAL		method	limit/base	current	history1	history2
copper 00 -	White Metal	scalar	Visual*	NONE	NONE	NONE	
00	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
00-	Precipitate	scalar	Visual*	NONE	NONE	NONE	
00	Silt	scalar	Visual*	NONE	NONE	NONE	
00	Debris	scalar	Visual*	NONE	VLITE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	VLITE	NONE	
9/23	Appearance	scalar	Visual*	NORML	NORML	NORML	
29/23/24	Odor	scalar	Visual*	NORML	NORML	NORML	
Acid Number	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
	Free Water	scalar	Visual*		NEG	NEG	
.0	FLUID PROPER	TIES	method	limit/base	current	history1	history2
.0 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5 .5	Visc @ 40°C	cSt	ASTM D7279(m)	220	247	234	
.0	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
.5 + Base .0	F Color						no image
Ferrous Alloys	Bottom						no image
	GRAPHS						
	Ferrous Alloys			_	PQ		
	200 iron			2	20		
<u>ן ר</u>	150 - neeseeseese chromium			2	DO - Severe		
Jun 29/23	8 100 -			1	80 -		
- -	50-			1	60		
Viscosity @ 40°C	0		and a second sec		40 -		
Abnormal	Jun 29/23			Apr5/24	20		
				PC	Abnormal		
D - Base	Non-ferrous Meta	ls		1			
	3000 copper ]				80		
J+	2000 - tip				60		
)- · · ·	E d				40		
Abnomal	1000-				20		
Jun 29/23	0				0		
	29/23			Apr5/24	1/23		
PQ	Jun29/			Ap	Jun 29		
Τ	Viscosity @ 40°C				Acid Number		
- Gevere	250 240			(B)			
				(MOX)	.0		
Abnormal	⊖ 230 € 220 - <b>Base</b>			L L L			
	<sup>ਲ</sup> <sub>210</sub>				.0 - Bace		
]+	200 Abnormal			Acid I	.5 Base		
				Apr5/24	9/23		
un 29/2	Aد ۲۰ ۱			Apr	Jun 29/23		
Accredited Unique Num Laboratory Test Packa To discuss this sample rep		Rece Teste Diagr sts: TAN vice at 1-8	ived : 16 ed : 17 nosed : 17 Man ) 800-268-213	5 Apr 2024 7 Apr 2024 7 Apr 2024 - Ke 1.	vin Marson	T Contact: Nabee nsyee	APOTEX IN GIGNET DRIV ORONTO, O CA M9L 11 el Syed, P. Er d@apotex.co (416)749-930

Contact/Location: Nabeel Syed, P. Eng - APO150TOR Page 4 of 4