

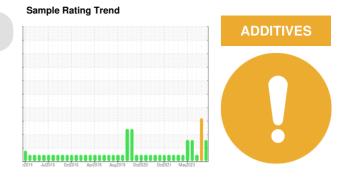
OIL ANALYSIS REPORT

Area

5-3-220-DE MAIN ATOX BLOWER

Drive End Blower

MOBIL DTE OIL EXTRA HEAVY (5 LTR)



Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Calcium and/or magnesium levels higher than normal indicating possible contamination with cement dust, advise investigate. There is no indication of any contamination in the oil.

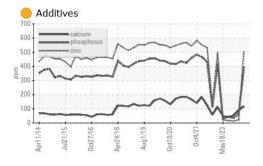
Fluid Condition

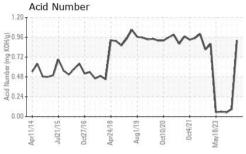
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

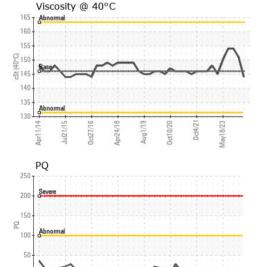
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2			
Sample Number		Client Info		WC0925319	WC0902017	WC0869862			
Sample Date	ample Date			04 Apr 2024	15 Feb 2024	23 Nov 2023			
Machine Age	hrs	Client Info		0	0	0			
Oil Age	oil Age hrs			0	0	0			
Oil Changed	Client Info		N/A	N/A	N/A				
Sample Status				ATTENTION	ABNORMAL	AL NORMAL			
CONTAMINATION	1	method	limit/base	current	history1	history2			
Water		WC Method		NEG	NEG	NEG			
WEAR METALS		method	limit/base	current	history1	history2			
PQ		ASTM D8184*		0	1	2			
Iron	ppm	ASTM D5185(m)	>20	5	<u>^</u> 24	13			
Chromium	ppm	ASTM D5185(m)	>20	0	0	0			
Nickel	ppm	ASTM D5185(m)	>20	0	0	<1			
Titanium	ppm	ASTM D5185(m)		0	0	0			
Silver	ppm	ASTM D5185(m)		0	0	<1			
Aluminum	ppm	ASTM D5185(m)	>20	<1	7	4			
Lead	ppm	ASTM D5185(m)	>20	0	0	<1			
Copper	ppm	ASTM D5185(m)	>20	0	<1	<1			
Tin	ppm	ASTM D5185(m)	>20	0	0	0			
Antimony	ppm	ASTM D5185(m)		0	0	0			
Vanadium	ppm	ASTM D5185(m)		0	0	0			
Beryllium	ppm	ASTM D5185(m)		0	0	0			
Cadmium	ppm	ASTM D5185(m)		0	0	0			
ADDITIVES		method	limit/base	current	history1	history2			
Boron	ppm	ASTM D5185(m)		0	<1	1			
Barium	ppm	ASTM D5185(m)		<1	0	<1			
Molybdenum	ppm	ASTM D5185(m)		0	0	0			
Manganese	ppm	ASTM D5185(m)		0	0	0			
Magnesium	ppm	ASTM D5185(m)		1	5	2			
Calcium	ppm	ASTM D5185(m)		<u> </u>	89	52			
Phosphorus	ppm	ASTM D5185(m)		9 390	60	36			
Zinc	ppm	ASTM D5185(m)		502	21	14			
Sulfur	ppm	ASTM D5185(m)		8184	4685	4380			
Lithium	ppm	ASTM D5185(m)		<1	<1	<1			
CONTAMINANTS		method	limit/base	current	history1	history2			
Silicon	ppm	ASTM D5185(m)	>15	5	<u>^</u> 23	14			
Sodium	ppm	ASTM D5185(m)		<1	<1	<1			
Potassium	ppm	ASTM D5185(m)	>20	<1	3	2			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2			
Acid Number (AN)	mg KOH/g	ASTM D974*		0.92	0.09	0.05			



OIL ANALYSIS REPORT







VISUAL		method	limit/base	current	history1	history2	
White Metal	Vhite Metal scalar		NONE	NONE	NONE	NONE	
Yellow Metal	Yellow Metal scalar		NONE NONE		NONE	NONE	
Precipitate	scalar	Visual*	NONE	NONE NONE		NONE	
Silt	scalar	Visual*	NONE	NONE	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	NORML	
Emulsified Water	Emulsified Water scalar			NEG	NEG	NEG	
Free Water	scalar	Visual*		NEG	NEG	NEG	
FLUID PROPERTIES		method	limit/base	current	history1	history2	
Visc @ 40°C cSt		ASTM D7279(m)	146	144	151	154	
SAMPLE IMAGES		method	limit/base	ase current history		history2	

	rous							PQ							
	iro di	on Iromium	\	N	V	M	M	220 200 180							
Not April/14	n-ferr	ous M	Vetals	Aug1/19	0ct10/20	0ct4/21	May18/23	120 - Ab	normal						
		pper						60 - 40							
Apr11/14	Jul21/15	0ct27/16	Apr24/18	Aug1/19	Oct10/20	0ct4/21	May18/23	Apr11/14	Jul21/15	00ct27/16	Apr24/18	Aug1/19 A	Oct10/20	Oct4/21	May18/23
	cosity	@ 40	0°C					Δς	id Nur						2
0 - Base	ormal ormal ormal	0ct27/16	Apr24/18	Aug1/19	Oct10/20	0ct4/21	May18/23	Acid Mumber (mg KOH/g) 84.0 0.00 April 1/14	Jul21/15	Oct27/16	Apr24/18	Aug1/19	Oct10/20	Oct4/21	May18/23

: 16 Apr 2024

: 17 Apr 2024

: 17 Apr 2024 - Kevin Marson





Laboratory Sample No. Lab Number : 02629359 Unique Number : 5762491

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0925319

Color

Bottom

Received **Tested** Diagnosed

Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.



400 BOWMANVILLE AVENUE BOWMANVILLE, ON CA L1C 7B5

Contact: Lou Traiforos lou.traiforos@vcimentos.com

T: (905)440-5874 F: (905)623-4695

Submitted By: ?