

OIL ANALYSIS REPORT

Area 5 Machine Id 5-3-220-NDE MAIN ATOX BLOWER

Non-Drive End Blower

Fluid MOBIL DTE OIL EXTRA HEAVY (5 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Calcium and/or magnesium levels higher than normal indicating possible contamination with cement dust, advise investigate. There is no indication of any contamination in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

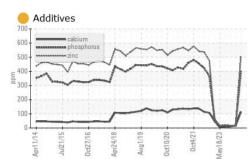


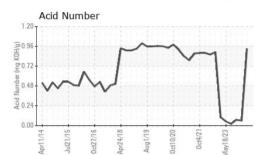
Sample Rating Trend

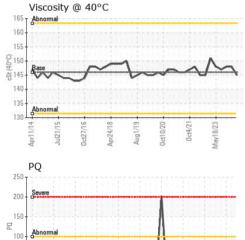
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0925320	WC0902018	WC0869863
Sample Date		Client Info		04 Apr 2024	15 Feb 2024	23 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>20	2	5	3
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	<1	1	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	<1
Copper	ppm	ASTM D5185(m)	>20	0	0	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	<1	<1
Barium	ppm	ASTM D5185(m)		<1	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	1	<1
Calcium	ppm	ASTM D5185(m)		<mark> </mark> 114	17	11
Phosphorus	ppm	ASTM D5185(m)		401	16	16
Zinc	ppm	ASTM D5185(m)		<mark> </mark> 510	18	18
Sulfur	ppm	ASTM D5185(m)		e 8272	4326	4197
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2	5	6
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	0
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.93	0.06	0.07



OIL ANALYSIS REPORT







un28/18 Aug1/19

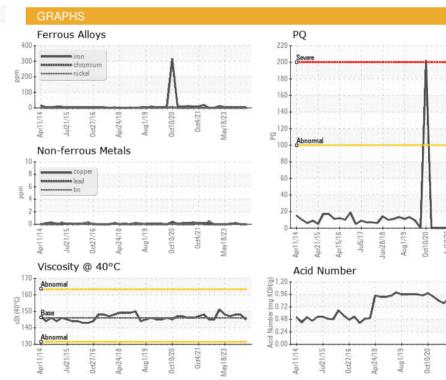
. IC/1

50

Anr11/14

IL 1/1 nr15/1

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*		NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	146	145	148	148
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						



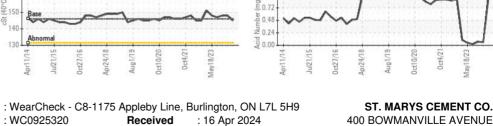
: 17 Apr 2024

: 17 Apr 2024 - Kevin Marson

Received

Diagnosed

Tested



400 BOWMANVILLE AVENUE BOWMANVILLE, ON CA L1C 7B5 Contact: Lou Traiforos lou.traiforos@vcimentos.com T: (905)440-5874 F: (905)623-4695

Validity of results and interpretation are based on the sample and information as supplied.

Report Id: STMBOW [WCAMIS] 02629360 (Generated: 04/17/2024 15:15:10) Rev: 1

CALA

ISO 17025:2017 Accredited

Laboratory

Jul28/22 Jov23/23

Laboratory

Sample No.

Lab Number : 02629360

Unique Number : 5762492

: WC0925320

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test Package : IND 2 (Additional Tests: TAN Man)

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Submitted By: ? Page 2 of 2