

## **OIL ANALYSIS REPORT**

#### Area 5 Machine Id 5-3-160 Atox Main Feed Belt Component Gearbox Fluid MOBIL DTE OIL EXTRA HEAVY (30 LTR)

#### DIAGNOSIS

#### Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

#### Wear

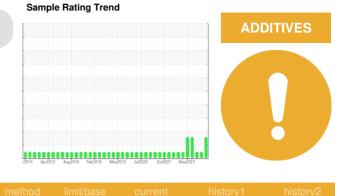
All component wear rates are normal.

#### Contamination

Calcium and/or magnesium levels higher than normal indicating possible contamination with cement dust, advise investigate. There is no indication of any contamination in the oil.

#### Fluid Condition

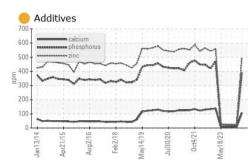
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

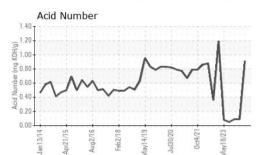


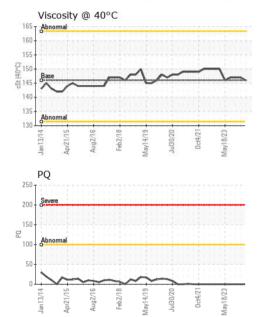
SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0925314	WC0902012	WC0869857
Sample Date		Client Info		04 Apr 2024	15 Feb 2024	23 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>200	1	6	5
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>200	0	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		<1	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		<u> </u>	8	8
Phosphorus	ppm	ASTM D5185(m)		9396	19	20
Zinc	ppm	ASTM D5185(m)		<mark> </mark> 498	23	23
Sulfur	ppm	ASTM D5185(m)		<b>e</b> 8216	4107	3963
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	4	3
Sodium	ppm	ASTM D5185(m)		0	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.91	0.09	0.09



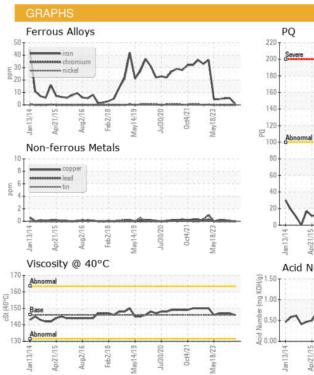
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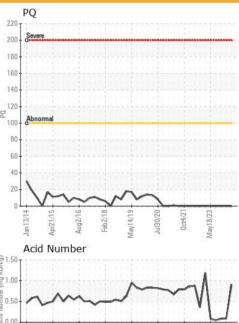






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	146	146	147	147
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						





Aug2/16 -

eb2/18

Aav14/19

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0925314 Received : 16 Apr 2024 Lab Number : 02629362 Tested : 17 Apr 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5762494 Diagnosed : 17 Apr 2024 - Kevin Marson Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

### Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: STMBOW [WCAMIS] 02629362 (Generated: 04/17/2024 15:15:32) Rev: 1

## BOWMANVILLE, ON CA L1C 7B5

Oct4/21.

May18/23

Contact: Lou Traiforos lou.traiforos@vcimentos.com T: (905)440-5874 F: (905)623-4695

ST. MARYS CEMENT CO.

400 BOWMANVILLE AVENUE

Submitted By: ? Page 2 of 2