

OIL ANALYSIS REPORT

Area 5 Machine Id 5-3-160 Atox Main Feed Belt Component Gearbox Fluid MOBIL DTE OIL EXTRA HEAVY (30 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

Wear

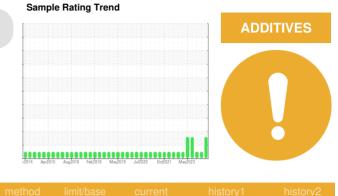
All component wear rates are normal.

Contamination

Calcium and/or magnesium levels higher than normal indicating possible contamination with cement dust, advise investigate. There is no indication of any contamination in the oil.

Fluid Condition

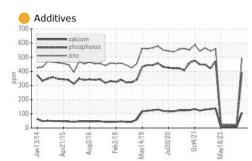
Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

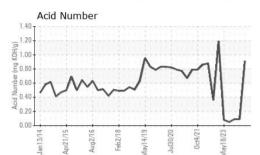


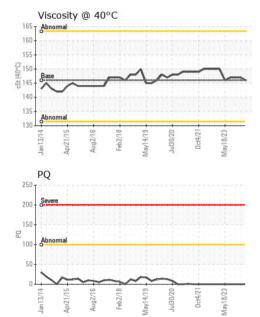
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0925314	WC0902012	WC0869857
Sample Date		Client Info		04 Apr 2024	15 Feb 2024	23 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	0
Iron	ppm	ASTM D5185(m)	>200	1	6	5
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	0	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>200	0	<1	<1
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		<1	0	<1
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		<u> </u>	8	8
Phosphorus	ppm	ASTM D5185(m)		9396	19	20
Zinc	ppm	ASTM D5185(m)		<mark> </mark> 498	23	23
Sulfur	ppm	ASTM D5185(m)		e 8216	4107	3963
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	4	3
Sodium	ppm	ASTM D5185(m)		0	<1	0
Potassium	ppm	ASTM D5185(m)	>20	0	<1	0
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.91	0.09	0.09



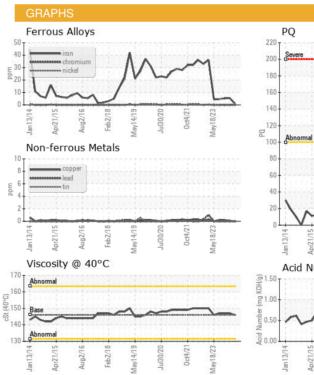
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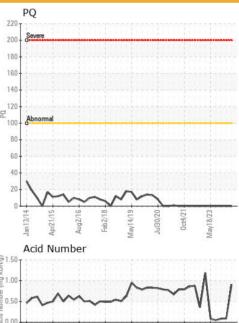






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	146	146	147	147
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
Bottom						





Aug2/16 -

eb2/18

Aav14/19

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. : WC0925314 Received : 16 Apr 2024 Lab Number : 02629362 Tested : 17 Apr 2024 ISO 17025:2017 Accredited Laboratory Unique Number : 5762494 Diagnosed : 17 Apr 2024 - Kevin Marson Test Package : IND 2 (Additional Tests: TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Report Id: STMBOW [WCAMIS] 02629362 (Generated: 04/17/2024 15:15:32) Rev: 1

BOWMANVILLE, ON CA L1C 7B5

Oct4/21.

May18/23

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ST. MARYS CEMENT CO.

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Submitted By: ? Page 2 of 2