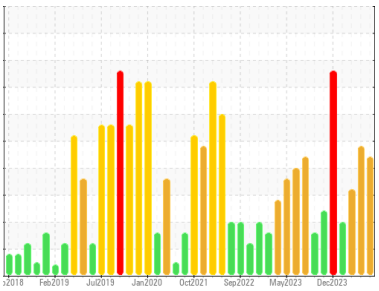
PROBLEM SUMMARY

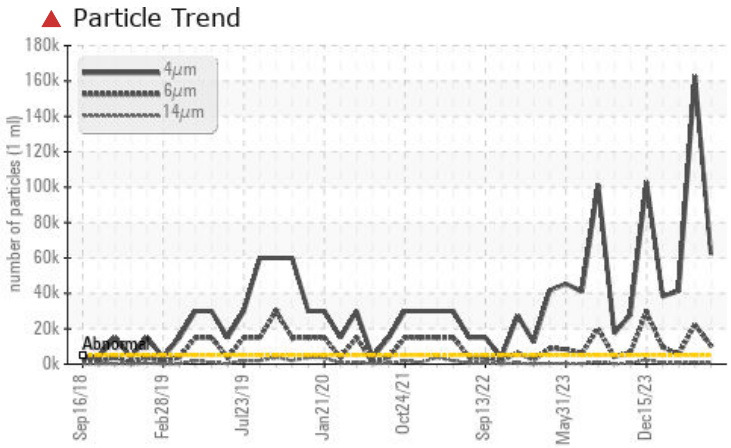
Sample Rating Trend



ISO

Area
RHOB/HYDRAULICS
Machine Id
E - 2 Hydraulics Repair Car
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (132 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>5000	▲ **62139**	▲ 162842	▲ 41349
Particles >6µm		ASTM D7647	>1300	▲ **10417**	▲ 22180	▲ 5606
Particles >14µm		ASTM D7647	>160	▲ **573**	▲ 1029	▲ 587
Particles >21µm		ASTM D7647	>40	▲ **195**	▲ 237	▲ 247
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/21/16**	▲ 25/22/17	▲ 23/20/16

Customer Id: LEWBOSC
Sample No.: WC0934096
Lab Number: 02629393
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
Kevin.Marson@wearcheck.com

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

ISO

22 Mar 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

16 Feb 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

22 Jan 2024 Diag: Bill Quesnel

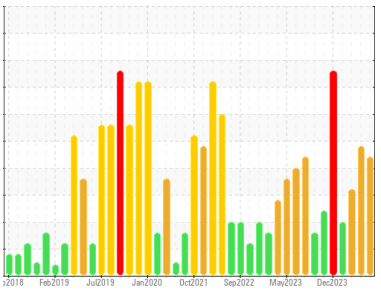
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Area
RHOB/HYDRAULICS
Machine Id
E - 2 Hydraulics Repair Car
Component
Tank Hydraulic System
Fluid
FIRE-RESISTANT FLUID ISO 46 (132 GAL)

Sample Rating Trend



ISO

DIAGNOSIS

Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0934096**	WC0926481	WC0910441
Sample Date		Client Info		**15 Apr 2024**	22 Mar 2024	16 Feb 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>99999	**0**	0	0
Iron	ppm	ASTM D5185(m)	>20	**0**	0	0
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**<1**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**0**	0	0
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**<1**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

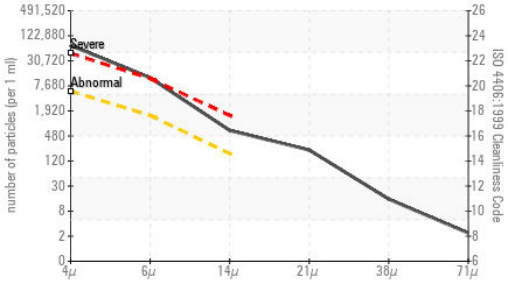
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**<1**	0	<1
Barium	ppm	ASTM D5185(m)	5	**1**	0	<1
Molybdenum	ppm	ASTM D5185(m)	5	**0**	0	2
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	5	**<1**	0	<1
Calcium	ppm	ASTM D5185(m)	50	**<1**	0	1
Phosphorus	ppm	ASTM D5185(m)	175	**<1**	0	301
Zinc	ppm	ASTM D5185(m)	62	**0**	0	0
Sulfur	ppm	ASTM D5185(m)	500	**43**	55	64
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	0	1
Sodium	ppm	ASTM D5185(m)		**159**	161	421
Potassium	ppm	ASTM D5185(m)	>20	**14**	10	438
Water	%	ASTM D6304*	>55	**37.1**	38.4	41.3
ppm Water	ppm	ASTM D6304*	>55000	**371000**	384000	413000

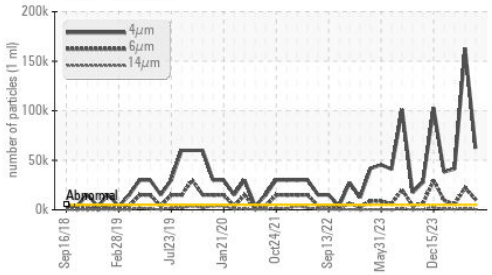
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **62139**	▲ 162842	▲ 41349
Particles >6µm		ASTM D7647	>1300	▲ **10417**	▲ 22180	▲ 5606
Particles >14µm		ASTM D7647	>160	▲ **573**	▲ 1029	▲ 587
Particles >21µm		ASTM D7647	>40	▲ **195**	▲ 237	▲ 247
Particles >38µm		ASTM D7647	>10	**13**	● 19	▲ 43
Particles >71µm		ASTM D7647	>3	**2**	0	4
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **23/21/16**	▲ 25/22/17	▲ 23/20/16

OIL ANALYSIS REPORT

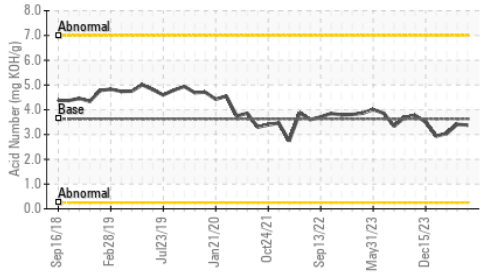
Particle Count



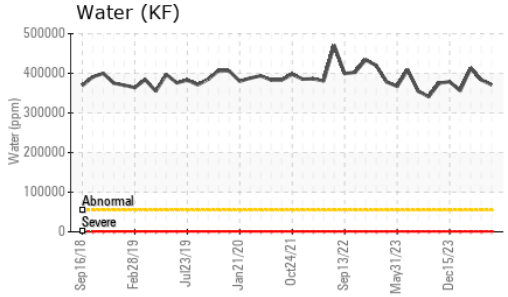
Particle Trend



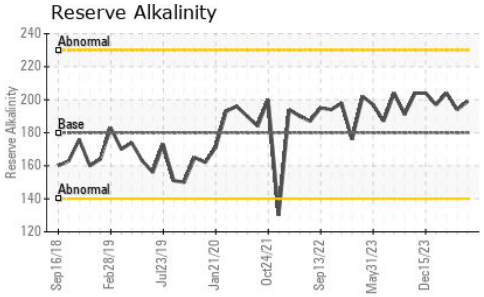
Acid Number



Water (KF)



Reserve Alkalinity



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	3.63	**3.38**	3.41	3.04
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*		**199**	194	204

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**FRGLY**	NORML	FRGLY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>55	**>10%**	NEG	>10%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		**9.64**	9.67	9.67
Visc @ 40°C	cSt	ASTM D7279(m)	46	**42.5**	45.5	43.6

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0934096
Lab Number : 02629393
Unique Number : 5762525
Test Package : IND 2 (Additional Tests: KF, pH, PQ, ReserveAlk, TAN Man)

Received : 16 Apr 2024
Tested : 17 Apr 2024
Diagnosed : 18 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

STELCO - BOSC - Basic Oxygen Slab Caster
2330 Regional Road #3, Door: BOSC8
NANTICOKE, ON
CA N0A 1L0
Contact: Tom Walden
Thomas.Walden@stelco.com
T: (519)587-4541
F: (519)587-7702

Report Id: LEWBOSC [WCAMIS] 02629393 (Generated: 04/18/2024 08:29:43) Rev: 1

Submitted By: Bob Melanson