

OIL ANALYSIS REPORT

Area AIM Recycling - 888081 AG307 Component

Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.

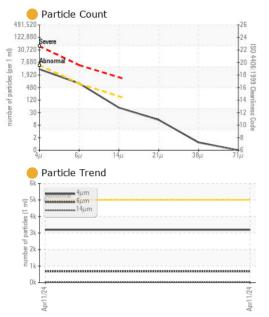
				Apr2024			
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2	
Machine ID		Client Info		Moros Tote			
Department		Client Info		Sales			
Sample From		Client Info		Tote			
Production Stage		Client Info		Virgin			
Sent to WC		Client Info		04/15/2024			
Sample Number		Client Info		E30001869			
Sample Date		Client Info		11 Apr 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		N/A			
Sample Status				ATTENTION			
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	0			
Chromium	ppm	ASTM D5185(m)		0			
Nickel	ppm	ASTM D5185(m)	>20	0			
Titanium	ppm	ASTM D5185(m)	200	<1			
Silver	ppm	ASTM D5185(m)		0			
Aluminum	ppm	ASTM D5185(m)	>20	0			
Lead	ppm	ASTM D5185(m)	>20	0			
Copper	ppm	ASTM D5185(m)	>20	0			
Tin	ppm	ASTM D5185(m)	>20	0			
Antimony	ppm	ASTM D5185(m)	200	0			
Vanadium	ppm	ASTM D5185(m)		0			
Beryllium	ppm	ASTM D5185(m)		0			
Cadmium	ppm	ASTM D5185(m)		0			
	ppm	()	line it /le e e e				
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	5	3			
Barium	ppm	ASTM D5185(m)	5	0			
Molybdenum	ppm	ASTM D5185(m)	5	0			
Manganese	ppm	ASTM D5185(m)		0			
Magnesium	ppm	ASTM D5185(m)	25	9			
Calcium	ppm	ASTM D5185(m)	200	85			
Phosphorus	ppm	ASTM D5185(m)	300	326			
Zinc	ppm	ASTM D5185(m)	370	422			
Sulfur	ppm	ASTM D5185(m)	2500	770			
Lithium	ppm	ASTM D5185(m)		<1			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	0			
Sodium	ppm	ASTM D5185(m)		<1			
Potassium	ppm	ASTM D5185(m)	>20	0			
Water	%	ASTM D6304*	>0.05	0.004			
ppm Water	ppm	ASTM D6304*	>500	45			

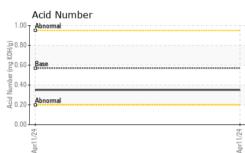
Sample Rating Trend

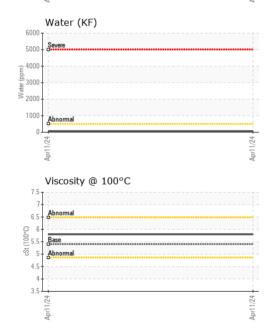
ISO



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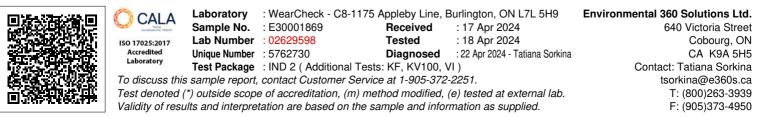






FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	3195		
Particles >6µm		ASTM D7647	>640	673		
Particles >14µm		ASTM D7647	>160	46		
Particles >21µm		ASTM D7647	>40	12		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	19/17/13		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.35		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	34.0		
Visc @ 100°C	cSt	ASTM D7279(m)	5.4	5.8		
Viscosity Index (VI)	Scale	ASTM D2270*	102	112		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image

Bottom



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Contact/Location: Tatiana Sorkina - CHECOB

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