PROBLEM SUMMARY

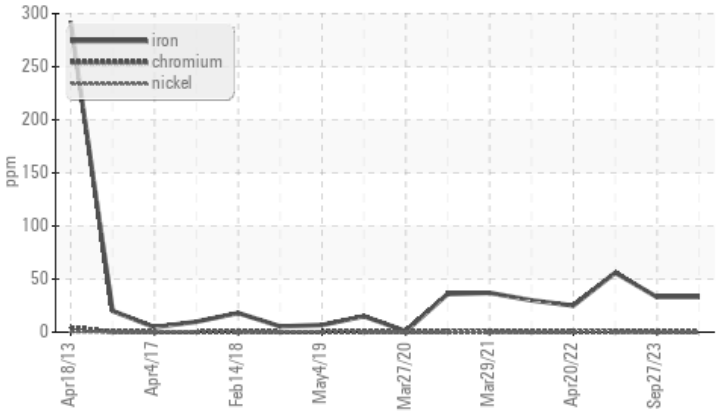
Sample Rating Trend

WEAR

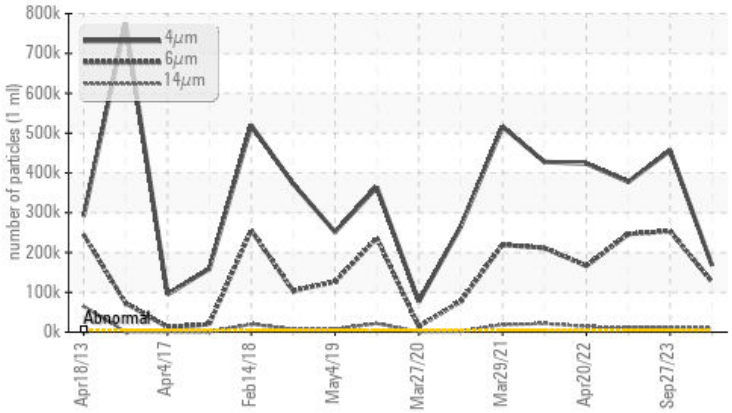
Area
(ZONE3) BRUCE A/4/34710
Machine Id
4-34710-P2-P IB Brg
Component
Inboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



▲ Particle Trend



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Iron	ppm	ASTM D5185(m)	>10	▲ **33**	▲ 33	▲ 56
Ferrous Rubbing	Scale 0-10	ASTM D7684*		▲ 8		▲ 8
Particles >4µm		ASTM D7647	>5000	▲ **168019**	▲ 456036	▲ 377465
Particles >6µm		ASTM D7647	>1300	▲ **126498**	▲ 253616	▲ 246293
Particles >14µm		ASTM D7647	>320	▲ **9842**	▲ 11215	▲ 11845
Particles >21µm		ASTM D7647	>80	▲ **373**	▲ 797	▲ 937
Oil Cleanliness		ISO 4406 (c)	>19/17/15	▲ **25/24/20**	▲ 26/25/21	▲ 26/25/21
PrtFilter					*no image*	*no image*

Customer Id: BRUTIV
Sample No.: WC
Lab Number: 02629647
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Kevin Marson +1 (289)291-4644 x4644
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RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type.

HISTORICAL DIAGNOSIS

WEAR

27 Sep 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you change the oil. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Iron ppm levels are severe. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a high concentration of water present in the oil. Free water present. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

WEAR

23 Mar 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you change the oil. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Iron ppm levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. There is a high amount of particulates (2 to 100 microns in size) present in the oil. There is a high concentration of water present in the oil. Free water present. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The white residue present in the sample is oil additive precipitate. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

WEAR

20 Apr 2022 Diag: Kevin Marson

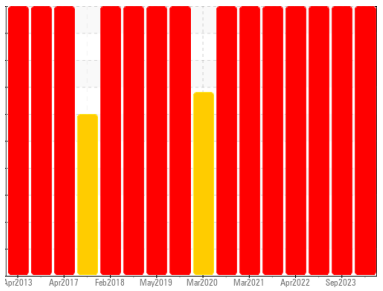
Check seals and/or filters for points of contaminant entry. We advise that you check all areas where contaminants can enter the system. We advise that you follow the water drain-off procedure for this component, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. No other corrective action is recommended at this time. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Iron ppm levels are severe. Wear particle analysis indicates that the nonferrous rolling and ferrous rubbing particles are abnormal. Wear particle analysis indicates that the ferrous cutting particles are marginal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. Cutting wear particles are caused by either hard protuberances (mis-aligned components, etc.), or abrasives entering the system and embeding themselves in softer materials (sand, etc.), and gouging out mating surfaces. ppm Water and water contamination levels are severe. Particles >6µm are severely high. Particles >14µm are severely high. Particles >21µm are severely high. Particles >4µm are severely high. There is a high concentration of water present in the oil. Free water present. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

view report

OIL ANALYSIS REPORT

Area
(ZONE3) BRUCE A/4/34710
Machine Id
4-34710-P2-P IB Brg
Component
Inboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

Sample Rating Trend



WEAR

DIAGNOSIS

Recommendation
We advise that you check all areas where contaminants can enter the system. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
Iron ppm levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

Contaminants
There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Oil Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Particle Filter (Magn: 200 x)

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC**	WC0815679	WC0801512
Sample Date		Client Info		**04 Apr 2024**	27 Sep 2023	23 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**35**	36	45
Iron	ppm	ASTM D5185(m)	>10	▲ **33**	▲ 33	▲ 56
Chromium	ppm	ASTM D5185(m)	>5	**0**	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	**0**	<1	<1
Titanium	ppm	ASTM D5185(m)	>5	**0**	0	<1
Silver	ppm	ASTM D5185(m)		**0**	<1	0
Aluminum	ppm	ASTM D5185(m)	>5	**<1**	<1	1
Lead	ppm	ASTM D5185(m)	>5	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>5	**<1**	<1	1
Tin	ppm	ASTM D5185(m)	>5	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	<1
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

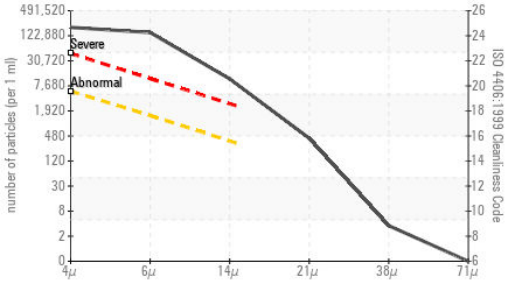
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	<1	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	<1
Magnesium	ppm	ASTM D5185(m)		**<1**	<1	<1
Calcium	ppm	ASTM D5185(m)		**0**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**0**	0	0
Zinc	ppm	ASTM D5185(m)		**<1**	<1	<1
Sulfur	ppm	ASTM D5185(m)		**8**	11	14
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	**0**	1	2
Sodium	ppm	ASTM D5185(m)	>5	**2**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**0**	0	<1
Water	%	ASTM D6304*	>0.005	**0.001**	▲ 0.041	▲ 0.202
ppm Water	ppm	ASTM D6304*	>50	**13**	▲ 417.5	▲ 2021.6

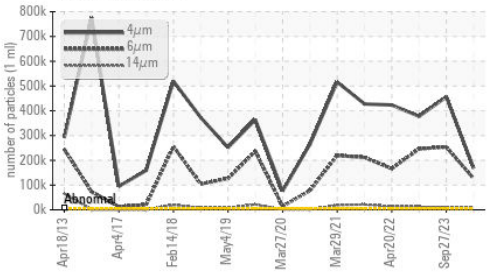
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **168019**	▲ 456036	▲ 377465
Particles >6µm		ASTM D7647	>1300	▲ **126498**	▲ 253616	▲ 246293
Particles >14µm		ASTM D7647	>320	▲ **9842**	▲ 11215	▲ 11845
Particles >21µm		ASTM D7647	>80	▲ **373**	▲ 797	▲ 937
Particles >38µm		ASTM D7647	>20	**3**	7	14
Particles >71µm		ASTM D7647	>4	**0**	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/15	▲ **25/24/20**	▲ 26/25/21	▲ 26/25/21

OIL ANALYSIS REPORT

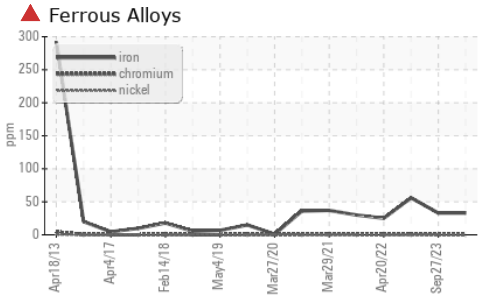
Particle Count



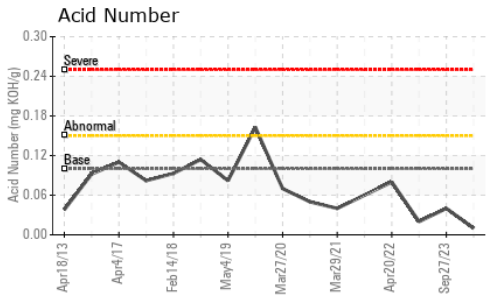
Particle Trend



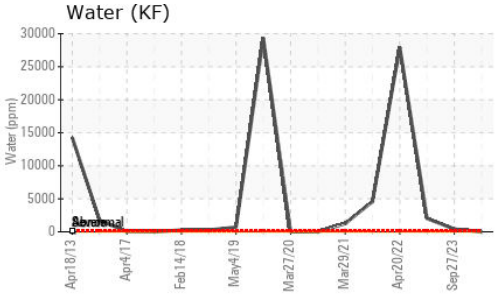
Ferrous Alloys



Acid Number



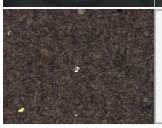
Water (KF)



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.10	**0.01**	0.04	0.02

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	▲ LIGHT	▲ LIGHT
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	LIGHT	LIGHT
Appearance	scalar	Visual*	NORML	**NORML**	▲ HAZY	▲ HAZY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	**NEG**	▲ .2%	▲ 1%
Free Water	scalar	Visual*		**NEG**	▲ 5%	▲ 5%

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	30.0	**32.5**	32.4	32.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : 02629647
Unique Number : 5762779
Test Package : IND 2 (Additional Tests: A-FERR, BottomAnalysis, DR-FERR, FILTERPATCH, PQ, PrtFilter, TAN Mont)

Received : 17 Apr 2024
Tested : 23 Apr 2024
Diagnosed : 23 Apr 2024 - Kevin Marson

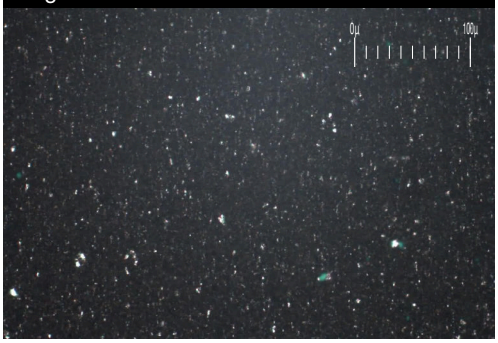
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

Bruce Power - Bruce A PdM
P.O.Box 1540, 177 Tie Road,, RM-222 U2 Column 2N11 615`
Tiverton, ON
CA N0G 2T0
Contact: Pierre Adouki
pierre.adouki@brucepower.com
T: (519)361-2673
F:

FERROGRAPHY REPORT

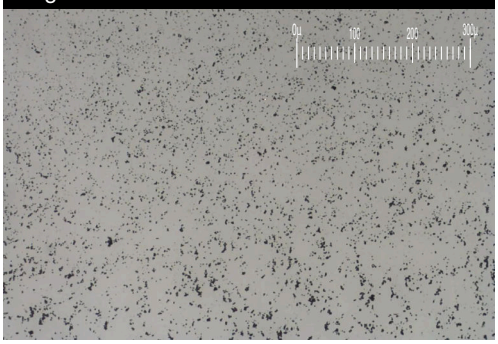
Area
(ZONE3) BRUCE A/4/34710
Machine Id
4-34710-P2-P IB Brg
Component
Inboard Bearing
Fluid
MOBIL DTE 732 (--- GAL)

Magn: 200x Illum: BC



Magn: 50x Illum: RW

Magn: 100x Illum: RW

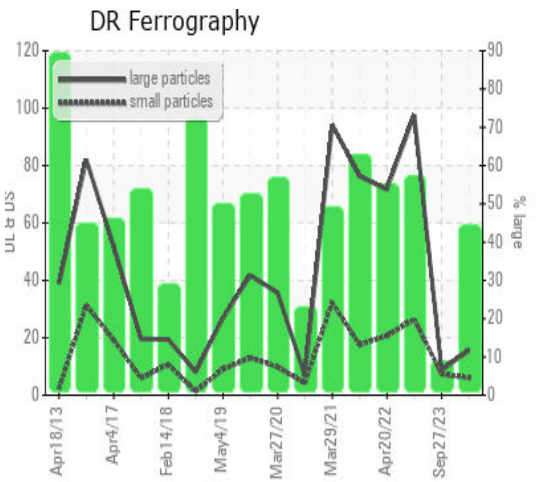


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**15.6**	8.7	97.6
Small Particles		DR-Ferr*		**6.0**	7.3	26.5
Total Particles		DR-Ferr*	>---	**21.6**	16	124.1
Large Particles Percentage	%	DR-Ferr*		**44.4**	8.7	57.3
Severity Index		DR-Ferr*		**150**	12	6939

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		**9**		8
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**3**		3
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		**1**		
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		**1**		2
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				4
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**		1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**2**		2

WEAR

Iron ppm levels are severe. Wear particle analysis indicates that the ferrous rubbing particles are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.



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