



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Chem-Ecol
 Machine Id
A2404081
 Component
Cutting Fluid
 Fluid
CHEM-ECOL CUTTING OIL 1000H (--- GAL)

DIAGNOSIS

Recommendation
 We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Batch #	Client Info		3064-A	---	---
Department	Client Info		Production	---	---
Sample From	Client Info		Machine	---	---
Production Stage	Client Info		Final	---	---
Sent to WC	Client Info		04/16/2024	---	---
Sample Number	Client Info		E30001877	---	---
Sample Date	Client Info		15 Apr 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	5	---	---
Chromium	ppm	ASTM D5185(m)	0	---	---
Nickel	ppm	ASTM D5185(m)	0	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m)	4	---	---
Lead	ppm	ASTM D5185(m)	2	---	---
Copper	ppm	ASTM D5185(m)	14	---	---
Tin	ppm	ASTM D5185(m)	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

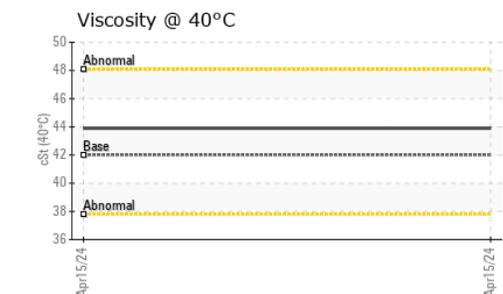
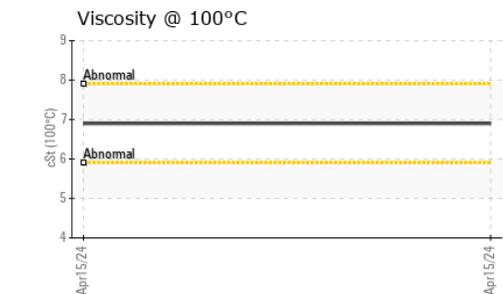
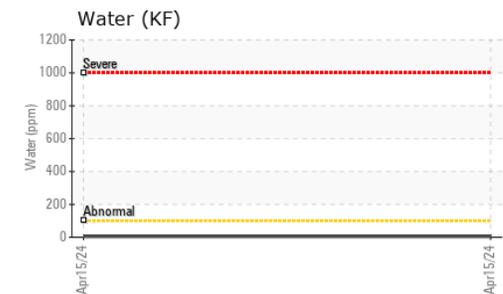
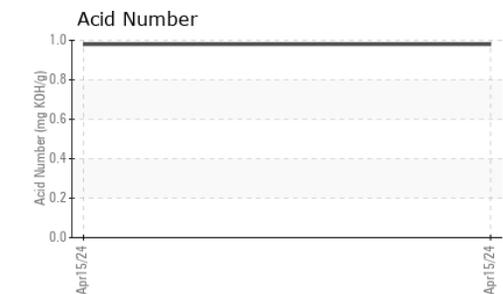
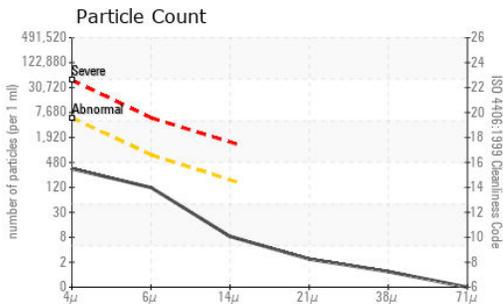
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	---	---
Barium	ppm	ASTM D5185(m)	<1	---	---
Molybdenum	ppm	ASTM D5185(m)	0	---	---
Manganese	ppm	ASTM D5185(m)	<1	---	---
Magnesium	ppm	ASTM D5185(m)	90	---	---
Calcium	ppm	ASTM D5185(m)	73	---	---
Phosphorus	ppm	ASTM D5185(m)	461	---	---
Zinc	ppm	ASTM D5185(m)	522	---	---
Sulfur	ppm	ASTM D5185(m)	2545	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	4	---	---
Sodium	ppm	ASTM D5185(m)	2	---	---
Potassium	ppm	ASTM D5185(m) >20	0	---	---
Water	%	ASTM D6304*	0.001	---	---
ppm Water	ppm	ASTM D6304*	5	---	---

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FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	297	---	---
Particles >6µm	ASTM D7647	>640	105	---	---
Particles >14µm	ASTM D7647	>160	7	---	---
Particles >21µm	ASTM D7647	>40	2	---	---
Particles >38µm	ASTM D7647	>10	1	---	---
Particles >71µm	ASTM D7647	>3	0	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	15/14/10	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.98	---	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	NEG	---	---	
Free Water	scalar	Visual*	NEG	---	---	

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	42	43.9	---	---
Visc @ 100°C	cSt	ASTM D7279(m)		6.9	---	---
Viscosity Index (VI)	Scale	ASTM D2270*		113	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30001877
Lab Number : **02629925**
Unique Number : 5763057
Test Package : IND 2 (Additional Tests: KV100, PrtCount, TAN Man, VI)

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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.