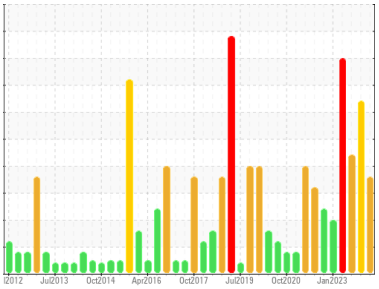
PROBLEM SUMMARY

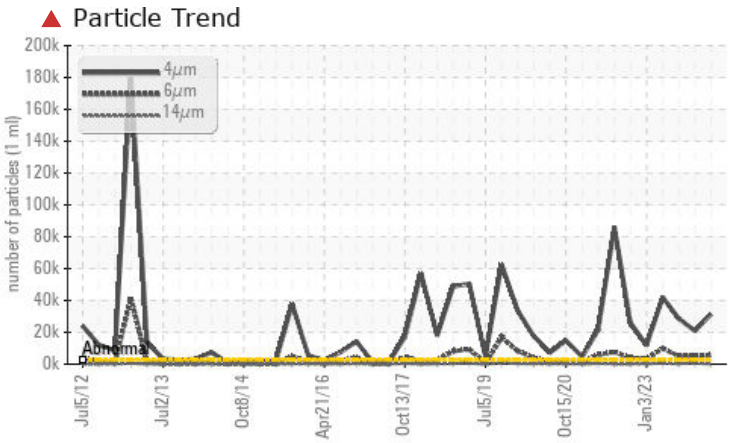
Area
5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West
Machine Id
N/A 30TB702B
Component
Turbine
Fluid
PETRO CANADA TURBOFLO 68 (20 LTR)

Sample Rating Trend



ISO

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>2500	▲ **31375**	▲ 20893	▲ 28608
Particles >6µm		ASTM D7647	>640	▲ **5786**	▲ 5183	▲ 5066
Oil Cleanliness		ISO 4406 (c)	>18/16/13	▲ **22/20/13**	▲ 22/20/16	▲ 22/20/15

Customer Id: PETMIS
Sample No.: WC
Lab Number: 02629928
Test Package: IND 2

To manage this report scan the QR code

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Kevin.Marson@wearcheck.com

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Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS

ISO

01 Apr 2024 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

05 Jan 2024 Diag: Bill Quesnel

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

ISO

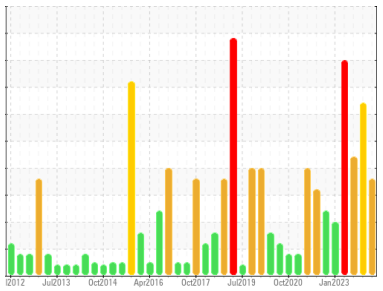
02 Nov 2023 Diag: Kevin Marson

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
5 Utilities/030 Boiler House/B Blower/Fan/702B #9 FD Fan West
Machine Id
N/A 30TB702B
Component
Turbine
Fluid
PETRO CANADA TURBOFLO 68 (20 LTR)

DIAGNOSIS

Recommendation
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC**	WC0925272	WC0894083
Sample Date		Client Info		**04 Apr 2024**	01 Apr 2024	05 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	**<1**	<1	<1
Chromium	ppm	ASTM D5185(m)	>4	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>2	**0**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>10	**0**	0	<1
Lead	ppm	ASTM D5185(m)		**0**	0	0
Copper	ppm	ASTM D5185(m)	>5	**1**	<1	1
Tin	ppm	ASTM D5185(m)	>5	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

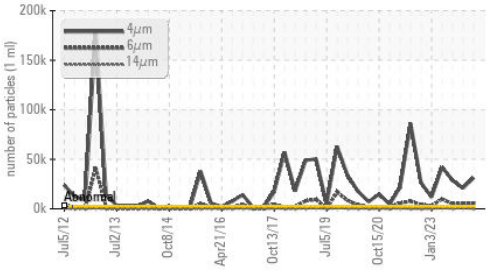
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**0**	0	0
Barium	ppm	ASTM D5185(m)	0	**0**	0	0
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0	**0**	0	<1
Calcium	ppm	ASTM D5185(m)	0	**0**	0	<1
Phosphorus	ppm	ASTM D5185(m)	120	**<1**	<1	<1
Zinc	ppm	ASTM D5185(m)	0.0	**2**	1	<1
Sulfur	ppm	ASTM D5185(m)	50	**583**	594	662
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	0
Sodium	ppm	ASTM D5185(m)		**<1**	0	0
Potassium	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Water	%	ASTM D6304*	>0.03	**0.006**	---	---
ppm Water	ppm	ASTM D6304*	>300	**67**	---	---

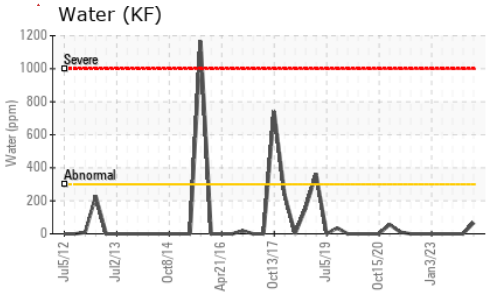
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	▲ **31375**	▲ 20893	▲ 28608
Particles >6µm		ASTM D7647	>640	▲ **5786**	▲ 5183	▲ 5066
Particles >14µm		ASTM D7647	>80	**60**	▲ 639	▲ 247
Particles >21µm		ASTM D7647	>20	**8**	▲ 170	▲ 60
Particles >38µm		ASTM D7647	>4	**2**	▲ 14	6
Particles >71µm		ASTM D7647	>3	**2**	4	1
Oil Cleanliness		ISO 4406 (c)	>18/16/13	▲ **22/20/13**	▲ 22/20/16	▲ 22/20/15

OIL ANALYSIS REPORT

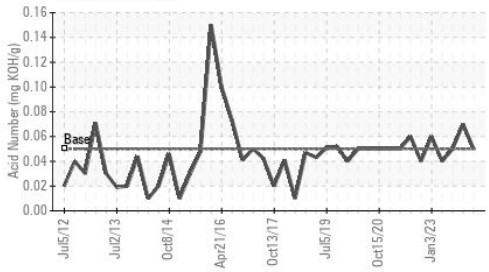
Particle Trend



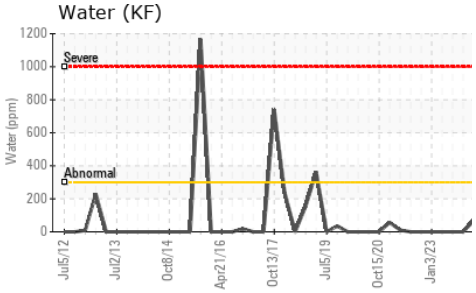
Water (KF)



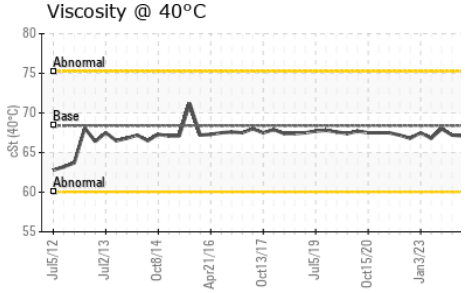
Acid Number



Water (KF)



Viscosity @ 40°C

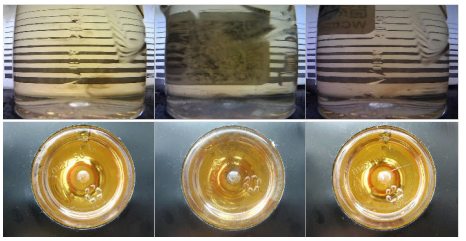


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.05	**0.05**	0.07	0.05

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**VLITE**	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.03	**.2%**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

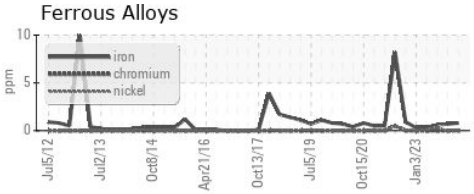
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68.4	**67.1**	67.2	68.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

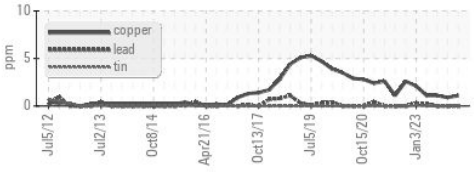


GRAPHS

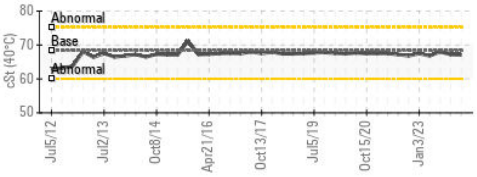
Ferrous Alloys



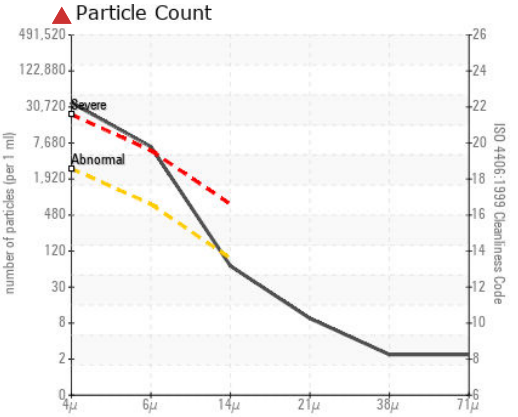
Non-ferrous Metals



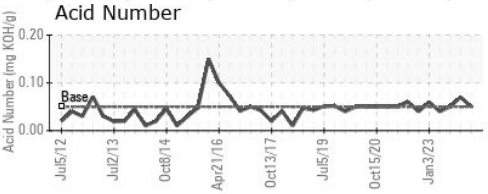
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : 02629928
Unique Number : 5763060
Test Package : IND 2 (Additional Tests: KF, TAN Man)

Received : 18 Apr 2024
Tested : 19 Apr 2024
Diagnosed : 19 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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