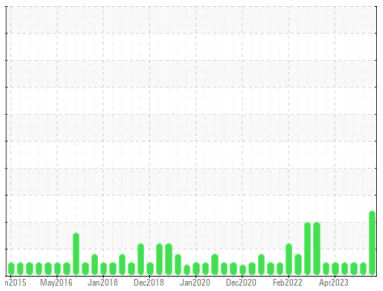
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Hydraulic System in Plant [413510536]
Machine Id
Portable Power Pack - Maximo #7514 (S/N 1000033660)
Component
Hydraulic System
Fluid
TOTAL FINA NEVASTANE FG AW 46 (10 GAL)

DIAGNOSIS

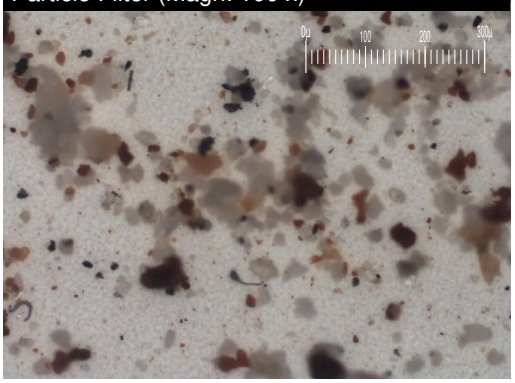
Recommendation
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. DISCLAIMER: Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Particle Filter (Magn: 100 x)



SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0918442**	WC0878437	WC0839707
Sample Date		Client Info		**20 Mar 2024**	19 Jan 2024	04 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**2**	3	4
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	**0**	<1	0
Lead	ppm	ASTM D5185(m)	>20	**0**	<1	<1
Copper	ppm	ASTM D5185(m)	>20	**10**	13	16
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	0	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**0**	0	0
Calcium	ppm	ASTM D5185(m)		**<1**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**224**	189	193
Zinc	ppm	ASTM D5185(m)		**22**	20	21
Sulfur	ppm	ASTM D5185(m)		**505**	589	599
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**2**	3	3
Sodium	ppm	ASTM D5185(m)		**<1**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **26216**	1794	1600
Particles >6µm		ASTM D7647	>1300	▲ **8000**	530	352
Particles >14µm		ASTM D7647	>160	▲ **661**	43	21
Particles >21µm		ASTM D7647	>40	▲ **127**	11	6
Particles >38µm		ASTM D7647	>10	**2**	1	1
Particles >71µm		ASTM D7647	>3	**1**	1	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/20/17**	18/16/13	18/16/12

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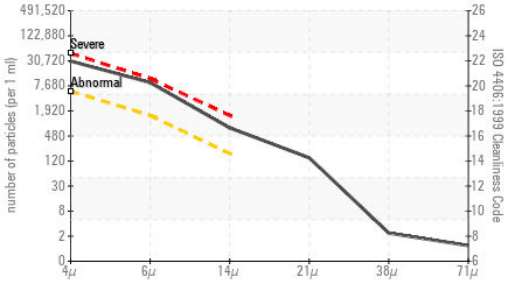
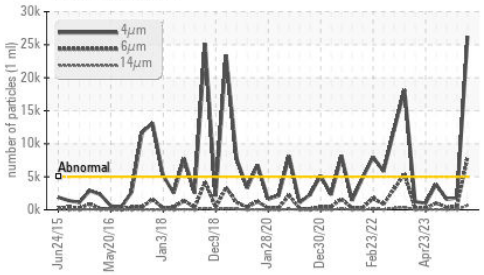
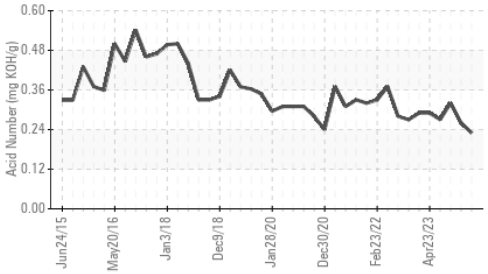
Particle Count



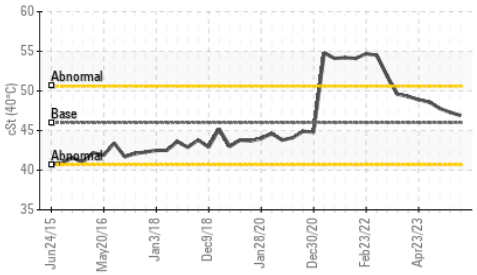
Particle Trend



Acid Number



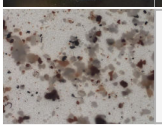
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**0.23**	0.26	0.32

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**VLITE**	NONE	NONE
Debris	scalar	Visual*	NONE	▲ **LIGHT**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	**46.9**	47.3	47.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					
PrtFilter				*no image*	*no image*

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0918442 **Received** : 19 Apr 2024
Lab Number : 02630186 **Tested** : 22 Apr 2024
Unique Number : 5763318 **Diagnosed** : 22 Apr 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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