

# **OIL ANALYSIS REPORT**

# Area [MC-001317-1] COSTCO #1248 RACK B (S/N MT25-3-2-00-HG)

# Oil

#### Fluid EMKARATE RL 32H (--- GAL)

## DIAGNOSIS

#### Recommendation

The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

#### Wear

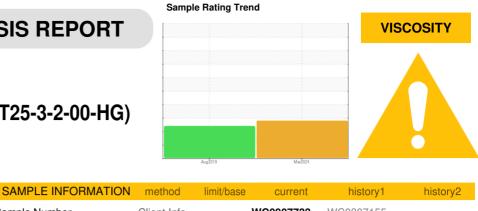
All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



| 0.000                              |      |               |             |              | · · · · · · · · · · · · · · · · · · · |          |
|------------------------------------|------|---------------|-------------|--------------|---------------------------------------|----------|
| Sample Number                      |      | Client Info   |             | WC0907733    | WC0307155                             |          |
| Sample Date                        |      | Client Info   |             | 13 Mar 2024  | 29 Aug 2019                           |          |
| Machine Age                        | mths | Client Info   |             | 72           | 0                                     |          |
| Oil Age                            | mths | Client Info   |             | 10           | 0                                     |          |
| Oil Changed                        |      | Client Info   |             | Not Changd   | N/A                                   |          |
| Sample Status                      |      |               |             | ABNORMAL     | ABNORMAL                              |          |
| CONTAMINATIO                       | N    | method        | limit/base  | current      | history1                              | history2 |
|                                    | 11   |               | iiiiii/base |              |                                       | mstoryz  |
| Water                              |      | WC Method     |             | NEG          | NEG                                   |          |
| WEAR METALS                        |      | method        | limit/base  | current      | history1                              | history2 |
| Iron                               | ppm  | ASTM D5185(m) | >20         | 6            | 38                                    |          |
| Chromium                           | ppm  | ASTM D5185(m) | >20         | 0            | <1                                    |          |
| Nickel                             | ppm  | ASTM D5185(m) | >20         | 0            | <1                                    |          |
| Titanium                           | ppm  | ASTM D5185(m) |             | 0            | 0                                     |          |
| Silver                             | ppm  | ASTM D5185(m) |             | 0            | 0                                     |          |
| Aluminum                           | ppm  | ASTM D5185(m) | >20         | 0            | 2                                     |          |
| Lead                               | ppm  | ASTM D5185(m) | >20         | 0            | 0                                     |          |
| Copper                             | ppm  | ASTM D5185(m) | >20         | 2            | 3                                     |          |
| Tin                                | ppm  | ASTM D5185(m) | >20         | 0            | 2                                     |          |
| Antimony                           | ppm  | ASTM D5185(m) |             | 0            | <1                                    |          |
| Vanadium                           | ppm  | ASTM D5185(m) |             | 0            | 0                                     |          |
| Beryllium                          | ppm  | ASTM D5185(m) |             | 0            | 0                                     |          |
| Cadmium                            | ppm  | ASTM D5185(m) |             | 0            | 0                                     |          |
| ADDITIVES                          |      | method        | limit/base  | current      | history1                              | history2 |
| Boron                              | ppm  | ASTM D5185(m) | 0           | 2            | 1                                     |          |
| Barium                             | ppm  | ASTM D5185(m) | 0           | 0            | <1                                    |          |
| Molybdenum                         | ppm  | ASTM D5185(m) | 0           | 0            | 0                                     |          |
| Manganese                          | ppm  | ASTM D5185(m) |             | 0            | <1                                    |          |
| Magnesium                          | ppm  | ASTM D5185(m) | 0           | 0            | <1                                    |          |
| Calcium                            | ppm  | ASTM D5185(m) | 0           | 0            | <1                                    |          |
| Phosphorus                         | ppm  | ASTM D5185(m) | 5           | <b>1244</b>  | 036                                   |          |
| Zinc                               | ppm  | ASTM D5185(m) | 10          | 1            | 4                                     |          |
| Sulfur                             | ppm  | ASTM D5185(m) | 50          | 5            | 9                                     |          |
| Lithium                            | ppm  | ASTM D5185(m) |             | <1           | <1                                    |          |
| CONTAMINANTS                       | S    | method        | limit/base  | current      | history1                              | history2 |
| Silicon                            | ppm  | ASTM D5185(m) | >15         | <1           | 3                                     |          |
| Sodium                             | ppm  | ASTM D5185(m) |             | <1           | <1                                    |          |
| Potassium                          | ppm  | ASTM D5185(m) | >20         | 0            | 1                                     |          |
| FLUID CLEANLI                      | VESS | method        | limit/base  | current      | history1                              | history2 |
| Particles >4µm                     |      | ASTM D7647    | >5000       | <b>20988</b> | ▲ 36086                               |          |
| Particles >6µm                     |      | ASTM D7647    | >1300       | ▲ 7015       | ▲ 6616                                |          |
| Particles >14µm                    |      | ASTM D7647    | >160        | ▲ 467        | 175                                   |          |
| Particles >21µm                    |      | ASTM D7647    |             | <b>7</b> 5   | 53                                    |          |
| Particles >38µm                    |      | ASTM D7647    | >10         | 2            | 1                                     |          |
|                                    |      | ASTM D7647    |             | 0            | 0                                     |          |
| Families S7 mm                     |      |               |             |              |                                       |          |
| Particles >71µm<br>Oil Cleanliness |      | ISO 4406 (c)  | >19/17/14   | A 22/20/16   | 22/20/15                              |          |





|                               | Acid Number (AN)           | mg KOH/g  | ASTM D974*               | .05                       | 0.11                | 0.185    |                |
|-------------------------------|----------------------------|-----------|--------------------------|---------------------------|---------------------|----------|----------------|
|                               | VISUAL                     | 3 3       | method                   | limit/base                |                     | history1 | history2       |
|                               |                            |           |                          |                           |                     |          |                |
| d                             | White Metal                | scalar    | Visual*                  | NONE                      | VLITE               | NONE     |                |
| Abnomal                       | Yellow Metal               | scalar    | Visual*                  | NONE                      | NONE                | NONE     |                |
|                               | Precipitate                | scalar    | Visual*                  | NONE                      | NONE                | NONE     |                |
| Aug.29/19<br>Marl3/24         | Silt                       |           | Visual*                  | NONE                      | VLITE               | NONE     |                |
| Au<br>Ma                      | Debris<br>Canad/Dirt       | scalar    | Visual*                  |                           | NONE<br>NONE        | NONE     |                |
| Additives                     | Sand/Dirt                  |           | Visual*                  | NONE<br>NORML             | NORML               | NONE     |                |
| calcium                       | Appearance<br>Odor         | scalar    | Visual*<br>Visual*       | NORML                     | NORML               | NORML    |                |
|                               | Emulsified Water           | scalar    | Visual*                  | NUNIVIL                   | NEG                 | NEG      |                |
|                               | Free Water                 |           | Visual*                  |                           | NEG                 | NEG      |                |
|                               |                            |           |                          |                           |                     |          |                |
|                               | FLUID PROPERT              |           | method                   | limit/base                |                     | history1 | history2       |
|                               | Visc @ 40°C                | cSt       | ASTM D7279(m)            | 31.5                      | A 70.3              | ▲ 81.1   |                |
| Aug.29/19<br>Marl3/24         | SAMPLE IMAGE               | S         | method                   | limit/base                | e current           | history1 | history2       |
| Particle Trend                |                            |           |                          |                           |                     |          |                |
| 4µm ]                         | Color                      |           |                          |                           |                     |          | no image       |
| 6pm                           |                            |           |                          |                           |                     |          |                |
|                               |                            |           |                          |                           |                     |          |                |
|                               | Bottom                     |           |                          |                           |                     |          | no image       |
|                               |                            |           |                          |                           |                     |          |                |
| Abnemal                       | GRAPHS                     |           |                          |                           |                     |          |                |
| 6                             | Ferrous Alloys             |           |                          |                           | A Particle Cou      | nt       |                |
| ¢ε.                           | 40                         |           |                          | 491,                      |                     |          | T <sup>2</sup> |
| Addition                      | 30 - chromium              |           |                          | 122,                      | 880 -               |          | -2             |
| Additives                     | Ē 20 - mickel              |           |                          | 30.                       | Severe              |          | -2             |
| calcium phosphorus            | 10                         |           |                          |                           | 1                   |          |                |
| ANALY ZINC                    | 0                          | ********* | *********************    | 3/24<br>1 ml)             | 680 Abnormal        |          | -2             |
|                               | Aug29/19                   |           |                          | Mar13/24<br>es (per 1 ml) | 920                 |          | -2<br>-1<br>-1 |
| N                             | Non-ferrous Meta           | ls        |                          | 73                        | 480-                | 1        | -1             |
|                               | <sup>10</sup> T            |           |                          | rofpe                     | 120-                |          |                |
|                               | copper                     |           |                          | number o                  |                     |          |                |
| Aug.29/19                     | ق 5- tin                   |           |                          | Ē                         | 30-                 |          | -1             |
| Aug.                          |                            |           |                          |                           | 8 -                 |          |                |
| Acid Number                   | 0 - F                      |           | ************************ | 3/24                      | 2-                  |          |                |
|                               | Aug29/                     |           |                          | Mar13/2                   | 0                   |          |                |
|                               | Viscosity @ 40°C           |           |                          |                           | 4μ 6μ<br>Acid Numbe | 14μ 21μ  | 38µ 71µ        |
|                               | 100                        |           |                          | (By                       |                     |          |                |
|                               | ي 80 <del></del> 80        |           |                          | (mg KOH/g)                | .15-                |          |                |
| Pres                          | cSt (40°C)                 |           |                          | per (j                    | .10                 |          |                |
| Dase                          | 40 - Appornal<br>Abnormal  |           |                          | 0 Number<br>0             | .05 - Base          |          |                |
|                               | 20                         |           |                          | 24                        | .00                 |          |                |
| R1/6                          | Aug29/19                   |           |                          | Mar13/2                   | Aug29/19            |          |                |
| Aug 20/14                     | Aı                         |           |                          | ×                         | Aı                  |          |                |
|                               | : WearCheck - C8-117       | 5 Annleh  | v Line. Burlir           | naton, ON I               | 7L 5H9              | Neelands | Group Limit    |
| CALA Laboratory<br>Sample No. |                            | Recei     |                          | 9 Apr 2024                |                     |          | Palladium W    |
|                               | r : 02630242               | Teste     |                          | 2 Apr 2024                |                     |          | Burlington, C  |
|                               | r : 5763374                | Diagr     | nosed : 22               | Apr 2024 - K              | evin Marson         |          | CA L7M 0       |
|                               | e : IND 2 ( Additional Tes |           |                          |                           |                     |          | ct: Mike Squir |

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