

OIL ANALYSIS REPORT

Area [MC-001317-1] COSTCO #1248 RACK B (S/N MT25-3-2-00-HG)

Oil

Fluid EMKARATE RL 32H (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Wear

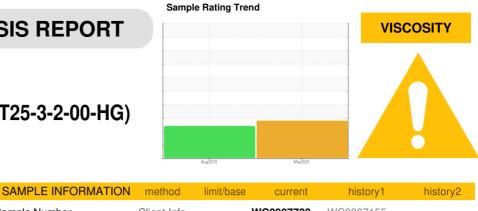
All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



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Sample Number		Client Info		WC0907733	WC0307155	
Sample Date		Client Info		13 Mar 2024	29 Aug 2019	
Machine Age	mths	Client Info		72	0	
Oil Age	mths	Client Info		10	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				ABNORMAL	ABNORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
	11		iiiiii/base			mstoryz
Water		WC Method		NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	6	38	
Chromium	ppm	ASTM D5185(m)	>20	0	<1	
Nickel	ppm	ASTM D5185(m)	>20	0	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>20	0	2	
Lead	ppm	ASTM D5185(m)	>20	0	0	
Copper	ppm	ASTM D5185(m)	>20	2	3	
Tin	ppm	ASTM D5185(m)	>20	0	2	
Antimony	ppm	ASTM D5185(m)		0	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	2	1	
Barium	ppm	ASTM D5185(m)	0	0	<1	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium	ppm	ASTM D5185(m)	0	0	<1	
Calcium	ppm	ASTM D5185(m)	0	0	<1	
Phosphorus	ppm	ASTM D5185(m)	5	1244	036	
Zinc	ppm	ASTM D5185(m)	10	1	4	
Sulfur	ppm	ASTM D5185(m)	50	5	9	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1	3	
Sodium	ppm	ASTM D5185(m)		<1	<1	
Potassium	ppm	ASTM D5185(m)	>20	0	1	
FLUID CLEANLI	VESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	20988	▲ 36086	
Particles >6µm		ASTM D7647	>1300	▲ 7015	▲ 6616	
Particles >14µm		ASTM D7647	>160	▲ 467	175	
Particles >21µm		ASTM D7647		7 5	53	
Particles >38µm		ASTM D7647	>10	2	1	
		ASTM D7647		0	0	
Families S7 mm						
Particles >71µm Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/20/16	22/20/15	





	Acid Number (AN)	mg KOH/g	ASTM D974*	.05	0.11	0.185	
	VISUAL	3 3	method	limit/base		history1	history2
d	White Metal	scalar	Visual*	NONE	VLITE	NONE	
Abnomal	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
Aug.29/19 Marl3/24	Silt		Visual*	NONE	VLITE	NONE	
Au Ma	Debris Canad/Dirt	scalar	Visual*		NONE NONE	NONE	
Additives	Sand/Dirt		Visual*	NONE NORML	NORML	NONE	
calcium	Appearance Odor	scalar	Visual* Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	NUNIVIL	NEG	NEG	
	Free Water		Visual*		NEG	NEG	
	FLUID PROPERT		method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	31.5	A 70.3	▲ 81.1	
Aug.29/19 Marl3/24	SAMPLE IMAGE	S	method	limit/base	e current	history1	history2
Particle Trend							
4µm]	Color						no image
6pm							
	Bottom						no image
Abnemal	GRAPHS						
6	Ferrous Alloys				A Particle Cou	nt	
¢ε.	40			491,			T ²
Addition	30 - chromium			122,	880 -		-2
Additives	Ē 20 - mickel			30.	Severe		-2
calcium phosphorus	10				1		
ANALY ZINC	0	*********	*********************	3/24 1 ml)	680 Abnormal		-2
	Aug29/19			Mar13/24 es (per 1 ml)	920		-2 -1 -1
N	Non-ferrous Meta	ls		73	480-	1	-1
	¹⁰ T			rofpe	120-		
	copper			number o			
Aug.29/19	ق 5- tin			Ē	30-		-1
Aug.					8 -		
Acid Number	0 - F		************************	3/24	2-		
	Aug29/			Mar13/2	0		
	Viscosity @ 40°C				4μ 6μ Acid Numbe	14μ 21μ	38µ 71µ
	100			(By			
	ي 80 80			(mg KOH/g)	.15-		
Pres	cSt (40°C)			per (j	.10		
Dase	40 - Appornal Abnormal			0 Number 0	.05 - Base		
	20			24	.00		
R1/6	Aug29/19			Mar13/2	Aug29/19		
Aug 20/14	Aı			×	Aı		
	: WearCheck - C8-117	5 Annleh	v Line. Burlir	naton, ON I	7L 5H9	Neelands	Group Limit
CALA Laboratory Sample No.		Recei		9 Apr 2024			Palladium W
	r : 02630242	Teste		2 Apr 2024			Burlington, C
	r : 5763374	Diagr	nosed : 22	Apr 2024 - K	evin Marson		CA L7M 0
	e : IND 2 (Additional Tes						ct: Mike Squir

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Contact/Location: Mike Squires - NEEBUR