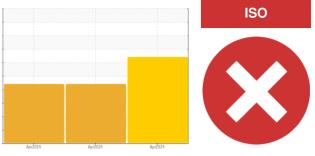


PROBLEM SUMMARY

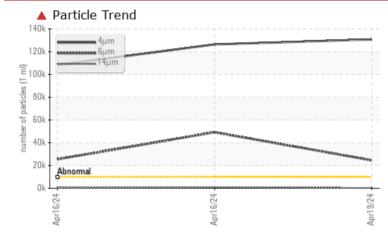
Sample Rating Trend



Machine Id

30TP701B Component **Outboard Bearing** Fluid {not provided} (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Customer Id: PETMIS Sample No.: WC Lab Number: 02630432 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Kevin Marson +1 (289)291-4644 x4644 <u>Kevin.Marson@wearcheck.com</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>10000	130762	108260	1 26373
Particles >6µm		ASTM D7647	>2500	4 24544	2 5452	▲ 49224
Oil Cleanliness		ISO 4406 (c)	>20/18/14	4 24/22/15	4 /22/16	4 24/23/17
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NORML
Free Water	scalar	Visual*		<u> </u>	NEG	NEG



RECOMMENDED A	CHONS			
Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Water Drain-off			?	We advise that you follow the water drain-off procedure for this component.
Resample			?	Resample in 30-45 days to monitor this situation.
Alert			?	Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment.
Information Required			?	Please specify the brand, type, and viscosity of the oil on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Water Access			?	We advise that you check for the source of water entry.
Check Seals			?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS



16 Apr 2024 Diag: Kevin Marson

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



16 Apr 2024 Diag: Wes Davis



Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace the breather. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) R&O OIL ISO 68. Please confirm.

NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Machine Id

30TP701B Component **Outboard Bearing**

Fluid {not provided} (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. Free water present.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		wc	WC	WC
Sample Date		Client Info		19 Apr 2024	16 Apr 2024	16 Apr 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	2	6
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	0	0	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	2	<1	2
Tin	ppm	ASTM D5185(m)	>20	<1	1	3
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	<1
Calcium	ppm	ASTM D5185(m)		<1	0	<1
Phosphorus	ppm	ASTM D5185(m)		<1	0	1
Zinc	ppm	ASTM D5185(m)		2	<1	1
Sulfur	ppm	ASTM D5185(m)		806	634	644
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0	0	0
Sodium	ppm	ASTM D5185(m)		0	0	0
Potassium	ppm	ASTM D5185(m)	>20	ء <1	0	<1
Water	%	ASTM D6304*	>2	0.014	0.010	0.037
ppm Water	ppm	ASTM D6304*		150	101	378
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	130762	▲ 108260	▲ 126373
Particles >6µm		ASTM D7647		A 24544	▲ 25452	▲ 49224
Particles >14µm		ASTM D7647	>160	210	▲ 370	▲ 855
Particles >21µm		ASTM D7647		13	59	▲ 159
Particles >38µm		ASTM D7647	>10	0	6	12
Particles >71µm		ASTM D7647		0	2	2
Oil Cleanliness		ISO 4406 (c)	>20/18/14	4 24/22/15	▲ 24/22/16	▲ 24/23/17
		- (-)				
46:21) Rev: 1				Contact/L	_ocation: Kyle Bl	ezaro - PETMIS



Particle Trend

Abnorma

Water (KF)

Abnorma

Acid Number

nr1

0.08 ..0.0 KOH 0.04

300 Acid 0.0 0.00

1000

600

400

200

80

() 70 St (10°C) St (20°C)

60 Abnorma

55

回殺

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Abnorma

Abnom 75

Viscosity @ 40°C

Anr16/74

Water (

L L

Water (KF)

. 14µm

Anr16/24

Apr16/24

> > 0

nrl

OIL ANALYSIS REPORT

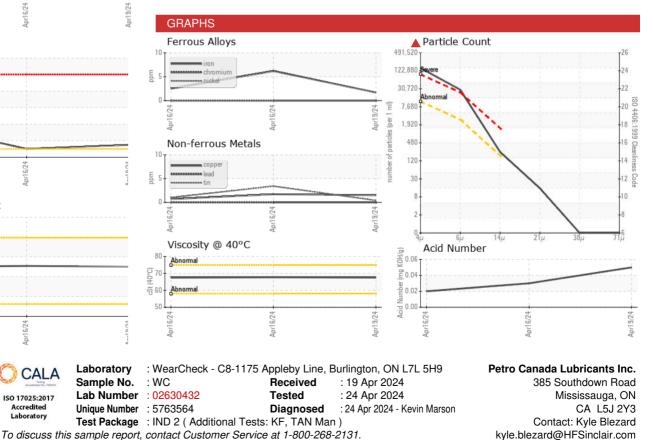
FLUID DEGRADA	TION	method	limit/base	current	history1	histe
Acid Number (AN)	mg KOH/g	ASTM D974*		0.05	0.03	0.02
VISUAL		method	limit/base	current	history1	histo
White Metal	scalar	Visual*	NONE	NONE	VLITE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	VLITE	VLITE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	VLITE
Appearance	scalar	Visual*	NORML	🔺 WGOIL	NORML	NOR
Odor	scalar	Visual*	NORML	NORML	NORML	NOR
Emulsified Water	scalar	Visual*	>2	.2%	.2%	.5%
Free Water	scalar	Visual*		<mark>/</mark> 1%	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	histo
Visc @ 40°C	cSt	ASTM D7279(m)		67.5	67.7	67.5
SAMPLE IMAGES	\$	method	limit/base	current	history1	histo
					The second	



Bottom







Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

kyle.blezard@HFSinclair.com T: (905)403-6768 F: (905)822-6025

Report Id: PETMIS [WCAMIS] 02630432 (Generated: 04/24/2024 08:46:21) Rev: 1

6/74

Accredited

Laboratory

Contact/Location: Kyle Blezard - PETMIS

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