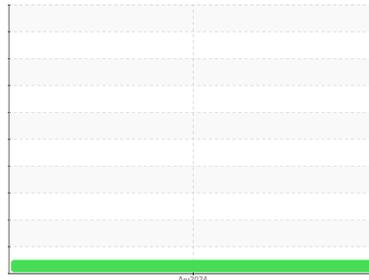




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area

**Royal Mat Inc - 888043**

Machine Id

**XB126-R**

Component

**Unknown Component**

Fluid

**APRIL SUPERFLO CLEAR AW HYDRAULIC OIL AW 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

We certify this oil to be clean and dry.

### Fluid Condition

Visc @ 100°C is abnormally high. Viscosity Index (VI) is abnormally high.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Machine ID	Client Info		<b>Presse Tapis</b>	---	---
Department	Client Info		<b>Sales</b>	---	---
Sample From	Client Info		<b>Machine</b>	---	---
Production Stage	Client Info		<b>Lab Reclaim</b>	---	---
Sent to WC	Client Info		<b>04/17/2024</b>	---	---
Sample Number	Client Info		<b>E30001905</b>	---	---
Sample Date	Client Info		<b>17 Apr 2024</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Oil Age	hrs	Client Info	<b>0</b>	---	---
Oil Changed	Client Info		<b>N/A</b>	---	---
Sample Status			<b>NORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	<b>2</b>	---	---
Chromium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Nickel	ppm	ASTM D5185(m)	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Lead	ppm	ASTM D5185(m)	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185(m)	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	---	---

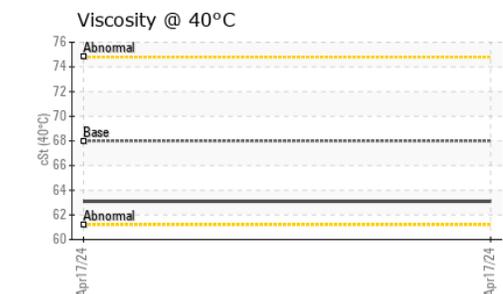
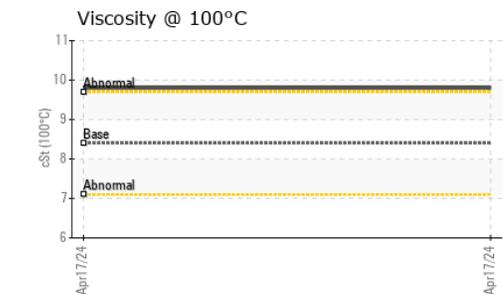
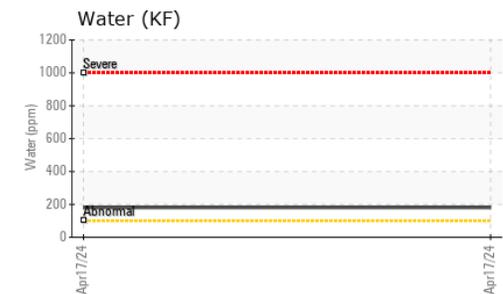
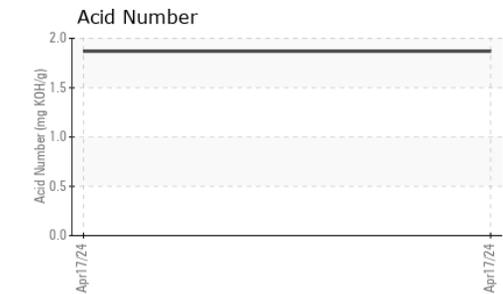
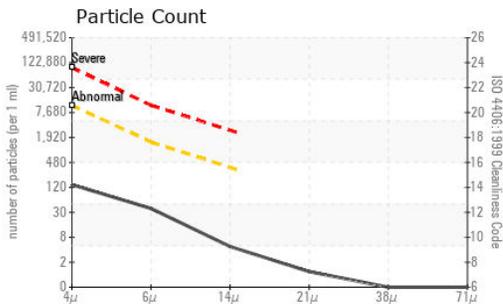
## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>35</b>	---	---
Barium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	<b>26</b>	---	---
Manganese	ppm	ASTM D5185(m)	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	<b>461</b>	---	---
Calcium	ppm	ASTM D5185(m)	<b>1713</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	<b>1082</b>	---	---
Zinc	ppm	ASTM D5185(m)	<b>1170</b>	---	---
Sulfur	ppm	ASTM D5185(m)	<b>3863</b>	---	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<b>4</b>	---	---
Sodium	ppm	ASTM D5185(m)	<b>2</b>	---	---
Potassium	ppm	ASTM D5185(m)	<b>&gt;20</b>	---	---
Water	%	ASTM D6304*	<b>0.018</b>	---	---
ppm Water	ppm	ASTM D6304*	<b>181</b>	---	---

# OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>123</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>33</b>	---	---
Particles >14µm	ASTM D7647	>320	<b>4</b>	---	---
Particles >21µm	ASTM D7647	>80	<b>1</b>	---	---
Particles >38µm	ASTM D7647	>20	<b>0</b>	---	---
Particles >71µm	ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>20/17/15	<b>14/12/9</b>	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>1.87</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	<b>NONE</b>	---	---
Silt	scalar	Visual*	<b>NONE</b>	---	---
Debris	scalar	Visual*	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	<b>NONE</b>	---	---
Appearance	scalar	Visual*	<b>NORML</b>	---	---
Odor	scalar	Visual*	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	<b>NEG</b>	---	---
Free Water	scalar	Visual*	<b>NEG</b>	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>68</b>	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	<b>8.4</b>	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	<b>90</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color		no image	no image
Bottom		no image	no image



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : E30001905  
**Lab Number** : **02630583**  
**Unique Number** : 5763715  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, PrtCount, VI )

**Environmental 360 Solutions Ltd.**  
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 Cobourg, ON  
 CA K9A 5H5  
 Contact: Tatiana Sorkina  
 tsorkina@e360s.ca  
 T: (800)263-3939  
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.