

OIL ANALYSIS REPORT

Sample Rating Trend

Area Linamar Coop - T01200 A2404126

Quench Oil Fluid {not provided} (--- GAL)

Recommendation

We certify that this oil is clean, that the additives are at acceptable levels, and that it is suitable for use.

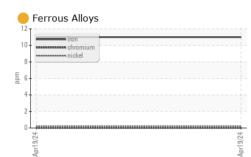
Wear Iron ppm levels are noted.

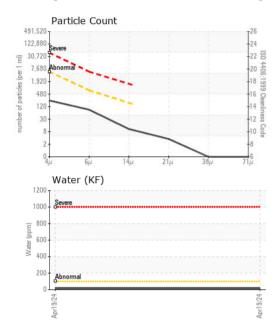
SAMPLE INFORMATION method Batch # 2024 04 0440 **Client Info** Client Info Production Department Sample From **Client Info** Machine **Production Stage** Client Info Final Sent to WC 04/19/2024 **Client Info** Sample Number Client Info E30001919 19 Apr 2024 Sample Date Client Info Machine Age hrs Client Info 0 Oil Age hrs **Client Info** 0 Oil Changed Client Info N/A ATTENTION Sample Status Iron ppm ASTM D5185(m) **11** Chromium ppm ASTM D5185(m) 0 Nickel ASTM D5185(m) ppm <1 0 Titanium ppm ASTM D5185(m) Silver ASTM D5185(m) 0 ppm Aluminum ppm ASTM D5185(m) <1 Lead ASTM D5185(m) <1 ppm Copper ASTM D5185(m) 4 ppm 0 Tin ppm ASTM D5185(m) Antimony ppm ASTM D5185(m) 0 Vanadium 0 ppm ASTM D5185(m) Beryllium ppm ASTM D5185(m) 0 Cadmium 0 ASTM D5185(m) ppm Boron ppm ASTM D5185(m) <1 Barium ASTM D5185(m) <1 ppm Molybdenum ppm ASTM D5185(m) 0 Manganese ppm ASTM D5185(m) <1 Magnesium ASTM D5185(m) 2 ppm Calcium ppm ASTM D5185(m) 15 Phosphorus ASTM D5185(m) 44 ppm Zinc ppm ASTM D5185(m) 30 Sulfur 434 ASTM D5185(m) ppm Lithium ppm ASTM D5185(m) <1 Silicon 0 ASTM D5185(m) ppm Sodium ppm ASTM D5185(m) <1 Potassium 0 ppm ASTM D5185(m) >20 Water % ASTM D6304* 0.001 ASTM D6304* 15 ppm Water ppm

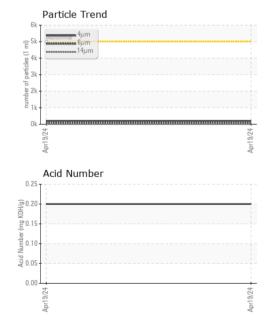




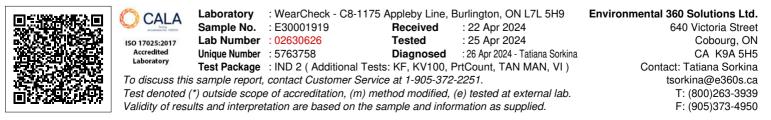
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FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	208		
Particles >6µm		ASTM D7647	>640	76		
Particles >14µm		ASTM D7647	>160	9		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	15/13/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.20		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		66.2		
Visc @ 100°C	cSt	ASTM D7279(m)		9.4		
Viscosity Index (VI)	Scale	ASTM D2270*		120		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



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