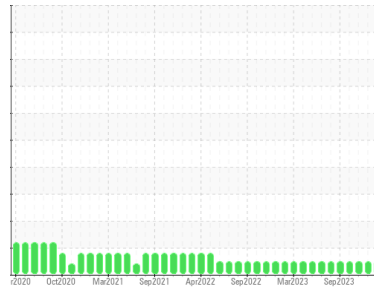




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Direct Strip Mill/Finishing

Machine Id

NL2 ROUGHER/EDGER LUBE OIL SYSTEM (DSC017) (S/N 1000016877)

Component

Gear Lube System

Fluid

ISO 680 (12000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837484	WC0837545	WC0837576
Sample Date	Client Info		16 Apr 2024	28 Feb 2024	18 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>150	19	19	20
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	0	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	0	0
Copper	ppm	ASTM D5185(m)	>50	0	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)		1	<1	<1
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		<1	0	0
Magnesium	ppm	ASTM D5185(m)		<1	<1	0
Calcium	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		62	70	78
Zinc	ppm	ASTM D5185(m)		<1	1	<1
Sulfur	ppm	ASTM D5185(m)		6651	7221	7450
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

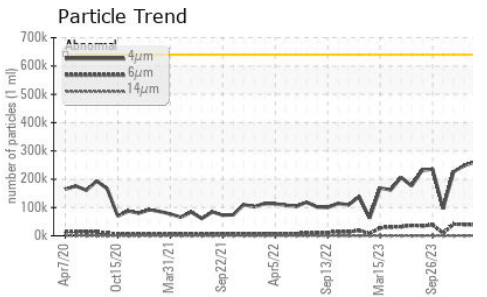
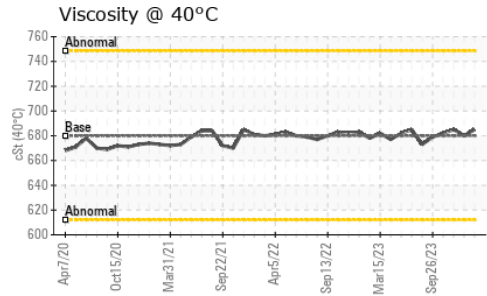
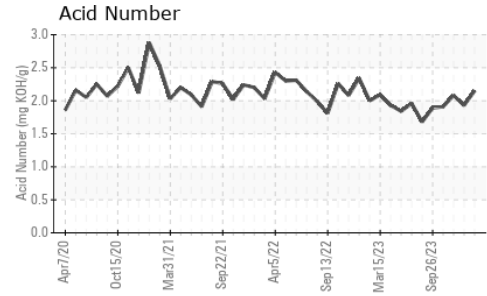
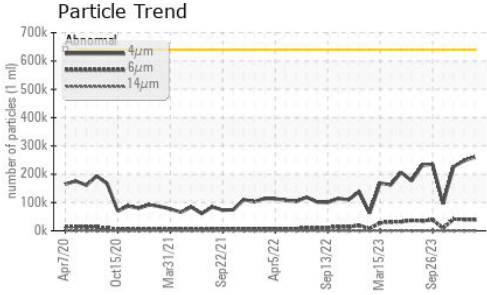
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>50	0	0	<1
Sodium	ppm	ASTM D5185(m)		<1	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	<1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640000	260315	247816	226546
Particles >6µm	ASTM D7647	>160000	39322	40236	41221
Particles >14µm	ASTM D7647	>40000	126	201	167
Particles >21µm	ASTM D7647	>10000	14	25	20
Particles >38µm	ASTM D7647	>2500	1	0	2
Particles >71µm	ASTM D7647	>640	0	0	0
Oil Cleanliness	ISO 4406 (c)	>26/24/22	25/22/14	25/23/15	25/23/15



OIL ANALYSIS REPORT

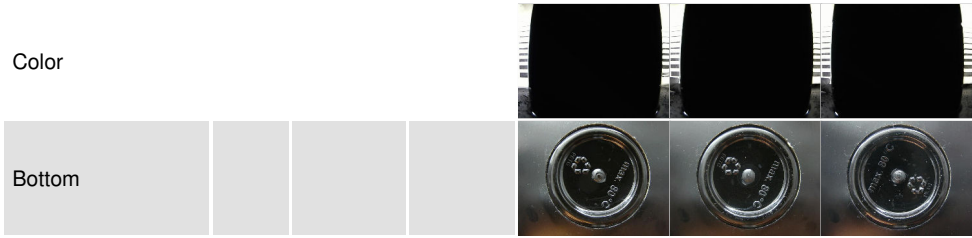


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		2.15	1.93	2.08

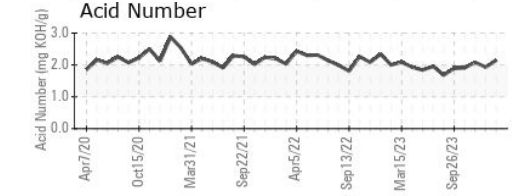
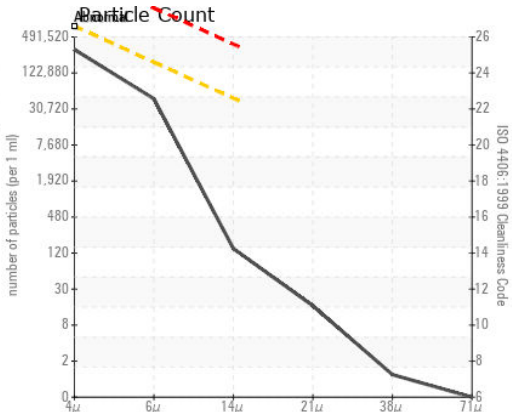
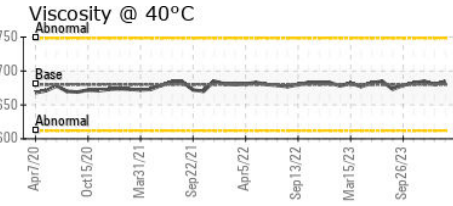
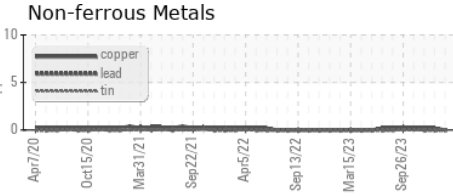
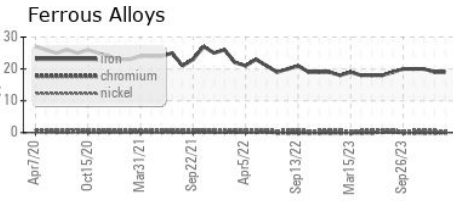
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	680	685	680	685

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837484 **Received** : 22 Apr 2024 **301 WALLACE TERRACE**
Lab Number : **02630754** **Tested** : 23 Apr 2024 **SAULT STE MARIE, ON**
Unique Number : 5763886 **Diagnosed** : 23 Apr 2024 - Wes Davis **CA P6C 1K8**
Test Package : IND 2 (Additional Tests: TAN Man) **Contact: Algoma Reliability**
algomareliability@algoma.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.