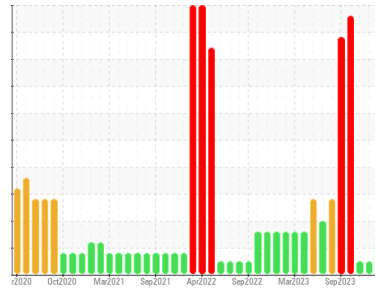




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

Direct Strip Mill/Finishing

Machine Id

RL7 COILER DRIVE LUBE SYSTEM (DSC022) (S/N 1000017430)

Component

Gear Lube System

Fluid

GEAR OIL ISO 460 (3000 LTR)

DIAGNOSIS

▲ Recommendation

We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

▲ Wear

Antimony ppm levels are abnormal. Aluminum ppm levels are marginal. A sharp increase in the aluminum level is noted.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837489	WC0837550	WC0837581
Sample Date	Client Info		21 Apr 2024	28 Feb 2024	18 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >150	32	34	28
Chromium	ppm	ASTM D5185(m) >10	0	0	0
Nickel	ppm	ASTM D5185(m) >10	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	0
Aluminum	ppm	ASTM D5185(m) >25	▲ 21	11	9
Lead	ppm	ASTM D5185(m) >100	0	0	0
Copper	ppm	ASTM D5185(m) >50	<1	<1	<1
Tin	ppm	ASTM D5185(m) >10	0	0	0
Antimony	ppm	ASTM D5185(m) >5	▲ 11	5	4
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 50	<1	<1	<1
Barium	ppm	ASTM D5185(m) 15	0	0	0
Molybdenum	ppm	ASTM D5185(m) 15	6	3	2
Manganese	ppm	ASTM D5185(m)	<1	0	0
Magnesium	ppm	ASTM D5185(m) 50	<1	<1	<1
Calcium	ppm	ASTM D5185(m) 50	1	<1	2
Phosphorus	ppm	ASTM D5185(m) 350	175	192	196
Zinc	ppm	ASTM D5185(m) 100	4	4	4
Sulfur	ppm	ASTM D5185(m) 12500	8270	9159	9237
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	<1	2	2
Sodium	ppm	ASTM D5185(m)	19	10	8
Potassium	ppm	ASTM D5185(m) >20	0	<1	<1

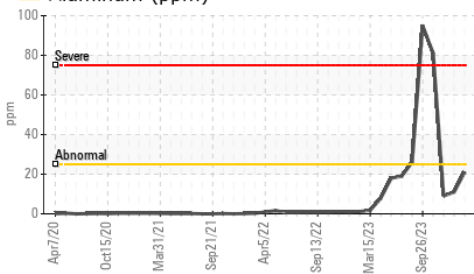
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640000	213349	194976	199467
Particles >6µm	ASTM D7647	>160000	37248	34391	40435
Particles >14µm	ASTM D7647	>40000	371	249	464
Particles >21µm	ASTM D7647	>10000	44	22	58
Particles >38µm	ASTM D7647	>2500	1	1	3
Particles >71µm	ASTM D7647	>640	1	1	0
Oil Cleanliness	ISO 4406 (c)	>26/24/22	25/22/16	25/22/15	25/23/16

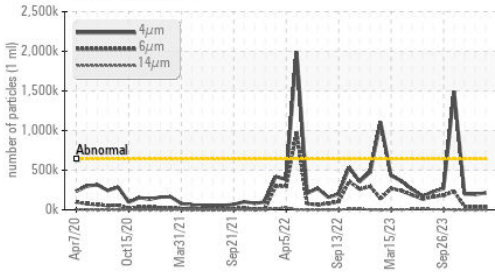


OIL ANALYSIS REPORT

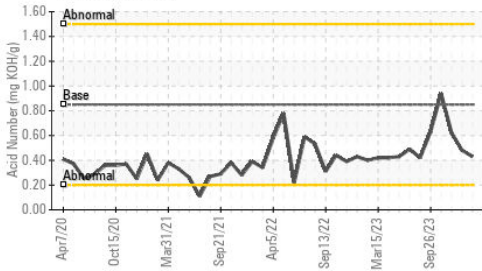
Aluminum (ppm)



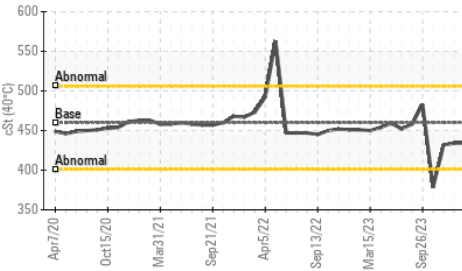
Particle Trend



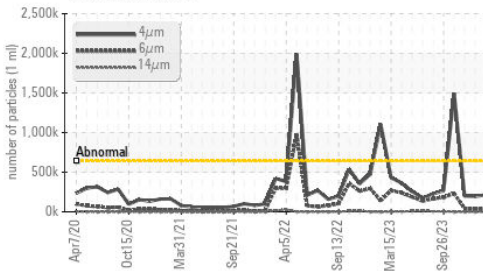
Acid Number



Viscosity @ 40°C



Particle Trend



FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN) mg KOH/g	ASTM D974*	0.85	0.43	0.48	0.62

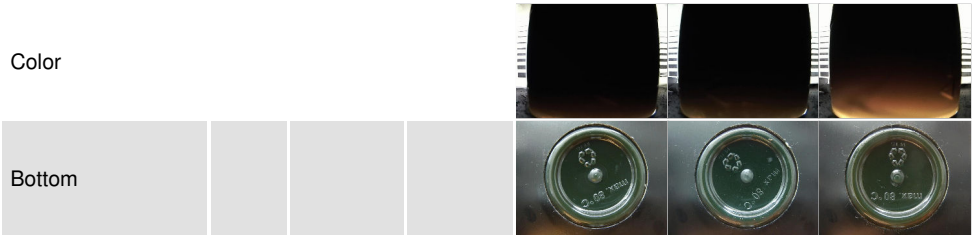
VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES

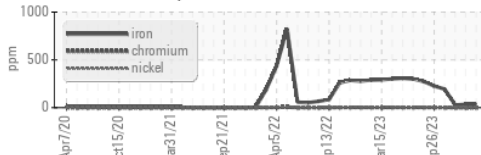
method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	460	434	434

SAMPLE IMAGES

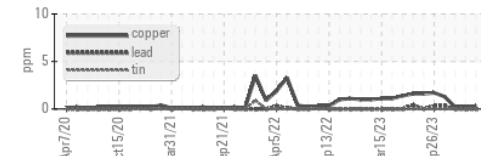


GRAPHS

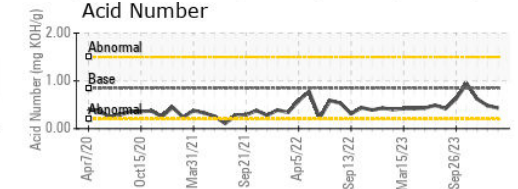
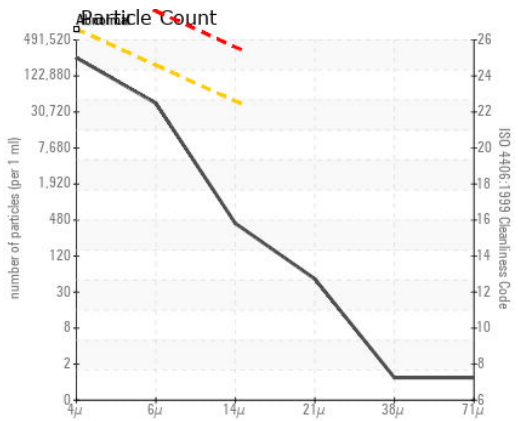
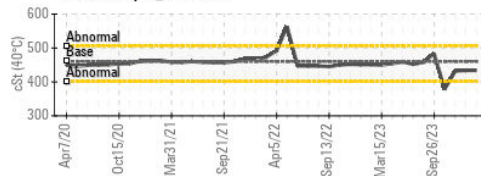
Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0837489
 Lab Number : 02630770
 Unique Number : 5763902
 Test Package : IND 2

ALGOMA STEEL INC. - STORES DEPT.
 301 WALLACE TERRACE
 SAULT STE MARIE, ON
 CA P6C 1K8
 Contact: Algoma Reliability
 algomareliability@algoma.com
 T: (705)206-1059
 F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.