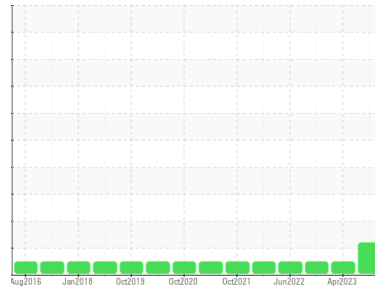




# OIL ANALYSIS REPORT

## Sample Rating Trend



## ADDITIVES



Machine Id

### 401 MAIN TROLLEY

Component

**Gearbox**

Fluid

**SHELL OMALA S4 GX 220 (24 LTR)**

## DIAGNOSIS

### Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

A decrease in viscosity is noted. Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0863493</b>	WC0698328	WC0698338
Sample Date	Client Info			<b>12 Apr 2024</b>	13 Apr 2023	13 Oct 2022
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Not Changed</b>	Not Changed	Not Changed
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m)	>200	<b>6</b>	12	10
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185(m)	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185(m)	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

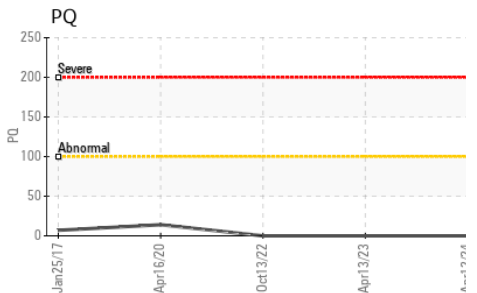
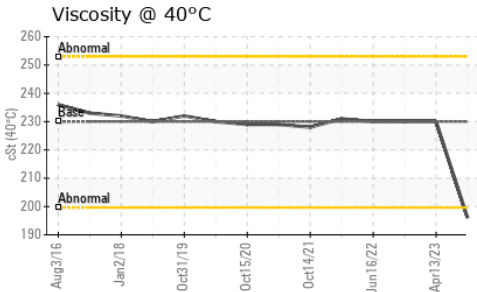
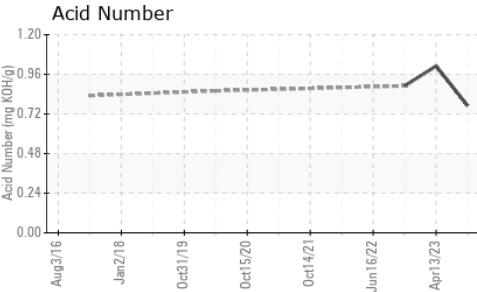
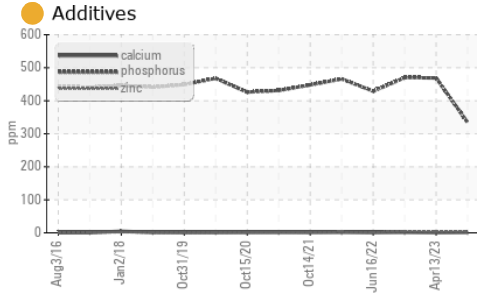
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>12</b>	29	30
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>&lt;1</b>	0	1
Phosphorus	ppm	ASTM D5185(m)		<b>334</b>	469	470
Zinc	ppm	ASTM D5185(m)		<b>4</b>	3	4
Sulfur	ppm	ASTM D5185(m)		<b>2602</b>	5154	5239
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<b>3</b>	9	8
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	3	3
Potassium	ppm	ASTM D5185(m)	>20	<b>0</b>	<1	<1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.77</b>	1.01	0.89



# OIL ANALYSIS REPORT



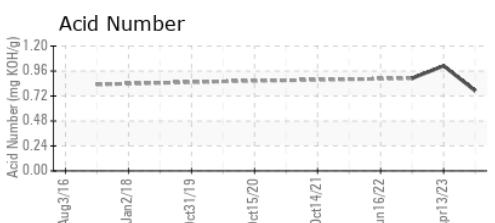
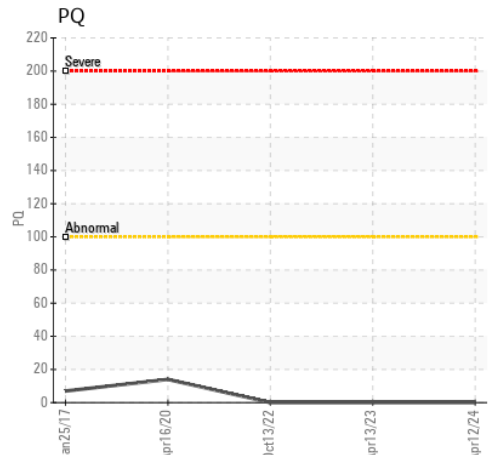
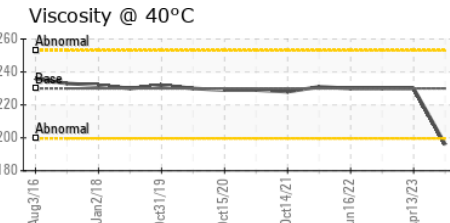
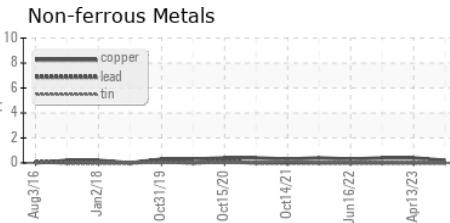
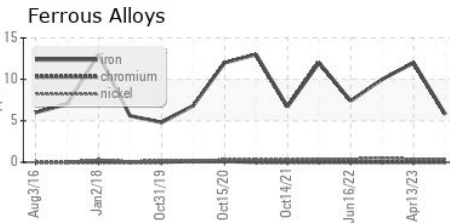
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	230	196	230

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0863493  
**Lab Number** : 02630780  
**Unique Number** : 5763912  
**Test Package** : IND 2

**Vale - Copper Cliff Smelter**  
 COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.  
 COPPER CLIFF, ON  
 CA P0M 1N0

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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 F: (705)682-6939