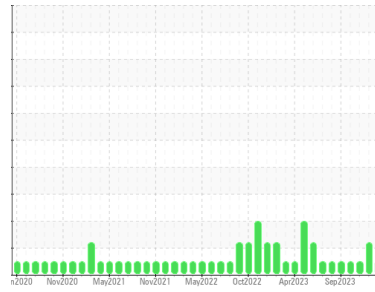




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

Direct Strip Mill/Finishing

Machine Id

RH5 HYDRAULIC SYSTEM (DSC007) (S/N 1000016051)

Component

Hydraulic System

Fluid

HOUGHTON HOUGHTO-SAFE 620 (15000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Component wear rates appear to be normal (unconfirmed).

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0813575	WC0837442	WC0837449
Sample Date	Client Info	16 Apr 2024	28 Feb 2024	18 Jan 2024
Machine Age	hrs Client Info	0	0	0
Oil Age	hrs Client Info	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >40	0	0	0
Chromium	ppm ASTM D5185(m) >4	0	0	0
Nickel	ppm ASTM D5185(m) >20	0	0	0
Titanium	ppm ASTM D5185(m)	0	0	0
Silver	ppm ASTM D5185(m)	0	<1	<1
Aluminum	ppm ASTM D5185(m) >4	0	0	0
Lead	ppm ASTM D5185(m) >10	0	0	0
Copper	ppm ASTM D5185(m) >60	0	0	0
Tin	ppm ASTM D5185(m) >4	0	0	0
Antimony	ppm ASTM D5185(m)	<1	<1	<1
Vanadium	ppm ASTM D5185(m)	0	0	0
Beryllium	ppm ASTM D5185(m)	0	0	0
Cadmium	ppm ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	1	<1	<1
Barium	ppm ASTM D5185(m)	1	<1	0
Molybdenum	ppm ASTM D5185(m)	0	0	0
Manganese	ppm ASTM D5185(m)	0	0	0
Magnesium	ppm ASTM D5185(m)	<1	<1	0
Calcium	ppm ASTM D5185(m)	<1	<1	0
Phosphorus	ppm ASTM D5185(m)	<1	1	0
Zinc	ppm ASTM D5185(m)	0	0	0
Sulfur	ppm ASTM D5185(m)	45	58	56
Lithium	ppm ASTM D5185(m)	<1	<1	0

CONTAMINANTS

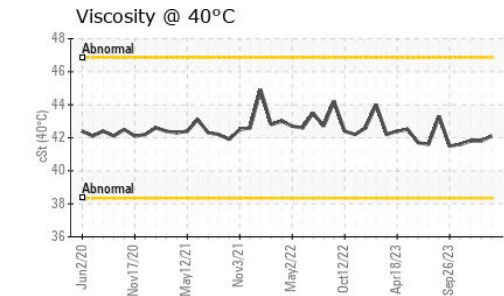
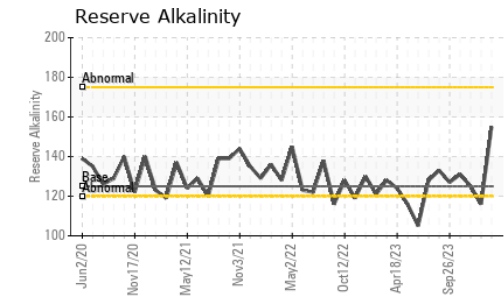
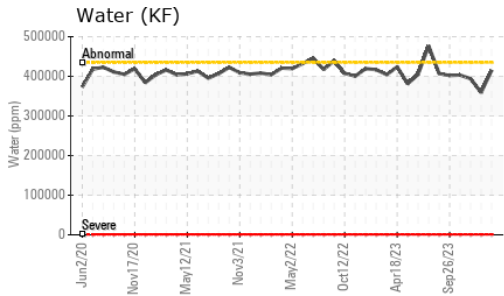
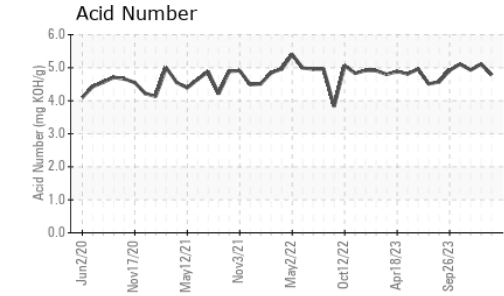
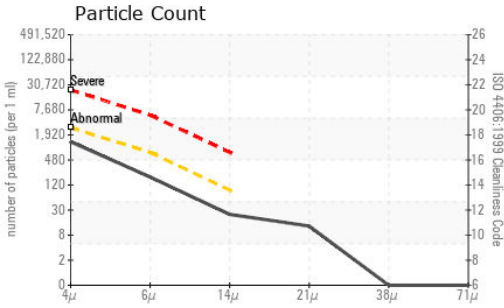
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	<1	<1	0
Sodium	ppm ASTM D5185(m)	6	29	23
Potassium	ppm ASTM D5185(m) >20	0	30	23
Water	% ASTM D6304* >43.5	41.5	35.9	39.4
ppm Water	ppm ASTM D6304* >435000	415000	359000	394000

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	1149	247	531
Particles >6µm	ASTM D7647 >640	165	58	205
Particles >14µm	ASTM D7647 >80	21	11	23
Particles >21µm	ASTM D7647 >20	11	7	6
Particles >38µm	ASTM D7647 >4	0	4	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >18/16/13	17/15/12	15/13/11	16/15/12



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		4.78	5.11	4.93
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	125	155	▲ 116	125

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	FRGLY	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>43.5	>10%	>10%	>10%
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		9.42	9.39	9.42
Visc @ 40°C	cSt	ASTM D7279(m)		42.1	41.8	41.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0813575
Lab Number : **02630787**
Unique Number : 5763919
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man)

ALGOMA STEEL INC. - STORES DEPT.
 301 WALLACE TERRACE
 SAULT STE MARIE, ON
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 algomareliability@algoma.com
 T: (705)206-1059
 F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.