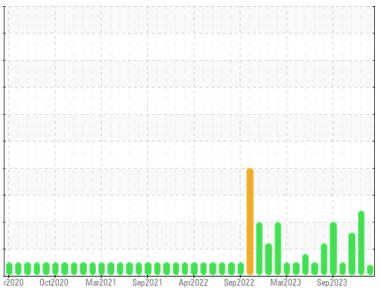
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
Direct Strip Mill/Caster
Machine Id
LHO HYDRAULIC SYSTEM (DSC031) (S/N 1000025534)
Component
Hydraulic System
Fluid
HOUGHTON HOUGHTO-SAFE 620 (4750 LTR)

DIAGNOSIS

Recommendation
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition
The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. The water concentration level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0780550**	WC0837375	WC0837569
Sample Date		Client Info		**16 Apr 2024**	29 Feb 2024	18 Jan 2024
Machine Age	days	Client Info		**0**	0	0
Oil Age	days	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**0**	0	0
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	0	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	**0**	0	0
Lead	ppm	ASTM D5185(m)	>20	**0**	0	0
Copper	ppm	ASTM D5185(m)	>20	**0**	0	0
Tin	ppm	ASTM D5185(m)	>20	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**<1**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**<1**	<1	<1
Barium	ppm	ASTM D5185(m)		**1**	<1	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)		**1**	0	0
Calcium	ppm	ASTM D5185(m)		**<1**	<1	0
Phosphorus	ppm	ASTM D5185(m)		**<1**	1	<1
Zinc	ppm	ASTM D5185(m)		**0**	0	0
Sulfur	ppm	ASTM D5185(m)		**44**	58	57
Lithium	ppm	ASTM D5185(m)		**<1**	<1	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**<1**	0	0
Sodium	ppm	ASTM D5185(m)		**4**	22	23
Potassium	ppm	ASTM D5185(m)	>20	**0**	11	24
Water	%	ASTM D6304*	>43.5	**41.5**	31.8	40.9
ppm Water	ppm	ASTM D6304*	>435000	**415000**	318000	409000

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**254**	2079	1591
Particles >6µm		ASTM D7647	>320	**85**	624	467
Particles >14µm		ASTM D7647	>20	**16**	55	27
Particles >21µm		ASTM D7647	>4	**11**	23	6
Particles >38µm		ASTM D7647	>3	**0**	8	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/11	**15/14/11**	18/16/13	18/16/12

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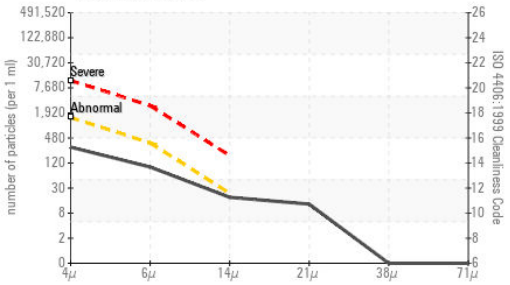
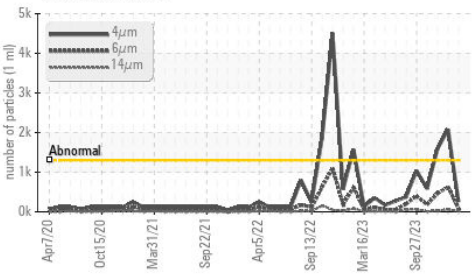
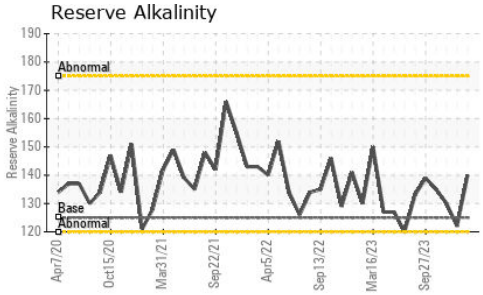
Particle Count



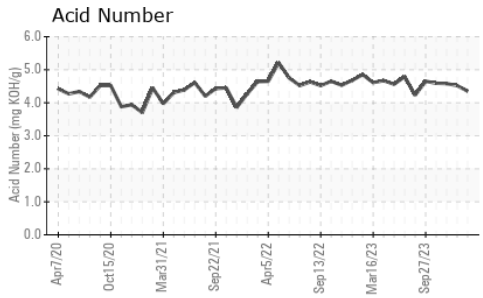
Particle Trend



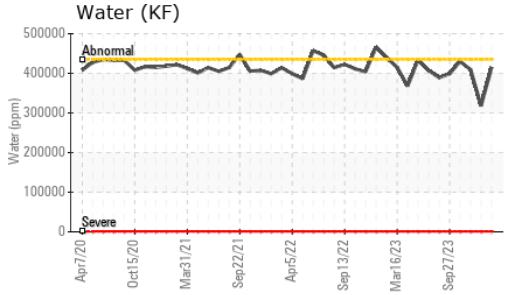
Reserve Alkalinity



Acid Number



Water (KF)



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		**4.35**	4.52	4.58
Alkiline Reserve (Oils)	ml KOH/g	ASTM D1121*	125	**140**	122	130

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**FRGLY**	FRGLY	FRGLY
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>43.5	**>10%**	>10%	>10%
Free Water	scalar	Visual*		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		**9.47**	9.44	9.51
Visc @ 40°C	cSt	ASTM D7279(m)		**45.4**	42.4	42.8

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0780550
Lab Number : 02630795
Unique Number : 5763927
Test Package : IND 2 (Additional Tests: KF, pH, ReserveAlk, TAN Man)

Received : 22 Apr 2024
Tested : 01 May 2024
Diagnosed : 01 May 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

ALGOMA STEEL INC. - STORES DEPT.
301 WALLACE TERRACE
SAULT STE MARIE, ON
CA P6C 1K8
Contact: Algoma Reliability
algomareliability@algoma.com
T: (705)206-1059
F: (705)945-3585