

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# 23-CD-1 TIPPLE EXIT

Gearbox Fluid SHELL OMALA S2 GX 220 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0820684	WC0837960	
Sample Date		Client Info		02 May 2024	31 Oct 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	٧	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>200	56	50	
Chromium	ppm	ASTM D5185(m)	>15	0	<1	
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	1	
Lead	ppm	ASTM D5185(m)	>100	0	<1	
Copper	ppm	ASTM D5185(m)	>200	<1	<1	
Tin	ppm	ASTM D5185(m)	>25	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	6.2	12	11	
Barium	ppm	ASTM D5185(m)	0.0	0	0	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Manganese	ppm	ASTM D5185(m)		<1	<1	
Magnesium	ppm	ASTM D5185(m)	0	3	2	
Calcium	ppm	ASTM D5185(m)		15	13	
Phosphorus	ppm	ASTM D5185(m)	290	276	269	
Zinc	ppm	ASTM D5185(m)	3.8	2	2	
Sulfur	ppm	ASTM D5185(m)	8167	9903	10359	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	8	7	
Sodium	ppm	ASTM D5185(m)		<1	1	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.51	0.74	



0.80 0.70

0.70 · (B/HOX 6m) · (B/HOX 6m)

0.10 0.00

250

240

> 190 /23 0ct31

PQ 250.

Severe 200 150 D

## **OIL ANALYSIS REPORT**

	VISUAL		method				history2
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal		Visual*	NONE	NONE	NONE	
	Precipitate	scalar	Visual*	NONE	NONE	NONE	
	Silt		Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar		NONE	NONE	NONE	
/24 -	Appearance	scalar	Visual*	NORML	NORML	NORML	
May2/24	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
scosity @ 40°C	Free Water	scalar	Visual*		NEG	NEG	
nomal	FLUID PROPERT		method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D7279(m)	220	217	216	
iomal	SAMPLE IMAGE	5	method	limit/base	current	history1	history2
Mar224	Color					WC0837960	no image
) vere	Bottom						no image
nomal	GRAPHS						
	Ferrous Alloys			22	PQ		
	iron				Smarn		
vc	40 - 40 - 40 - 40 - 40 - 40 - 40 - 40 -			20	0 - 0		
ر ر. – ۱. در ا				18	0		
*	20-			16	0-		
		************		14	0 -		
	0ct31/23			0 1274	0		
				W 2 10	Abnormal		
	Non-ferrous Meta	s					
	10 copper			8	0 +		
	6 - G			6	0		
				4	0		
	2				0		
				*******			
	31/23			May2/24	1/23		2010
	0ct31,			Ma	0ct31/23		A C C M
	Viscosity @ 40°C				Acid Number		
	250 240			0.8 (0)(H)(H)(H)(H)(H)(H)(H)(H)(H)(H)(H)(H)(H)			
				9.0 g	0		
	© 230 \$ 220 - Base			ຍັ 0.4	0		
	र्ड <sub>210</sub>			quantum qua	0		
	200 - Abnormal				0		
				2/24			Ē
	0ct31/23			May2/24	0ct31/23		
Laboratory Sample No. Iso 17025:2017 Accredited Laboratory Unique Numbe	: 02640855 <b>Tested</b> : 1			0 Jun 2024 1 Jun 2024 1 Jun 2024 - Wes Davis 31.		Vale - Clarabelle Mi MTW (Mill,Tailings&Wate COPPER CLIFF, O CA POM 1N Contact: Guy Gauthie guy.gauthier@vale.co T: (705)682-564	

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Contact/Location: Guy Gauthier - INCOCLARA