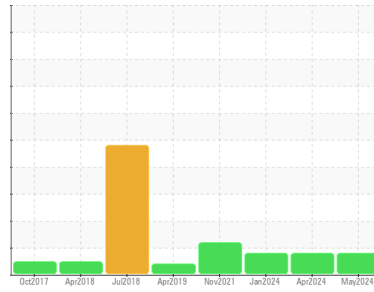




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

33-LU-101 SAG MILL

Component

Hydraulic System

Fluid

SHELL OMALA S2 GX 220 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0890704	WC0837950	WC0837951
Sample Date	Client Info		13 May 2024	01 Apr 2024	02 Jan 2024
Machine Age	yrs	Client Info	0	0	0
Oil Age	yrs	Client Info	0	0	0
Oil Changed	Client Info		Not Changed	Not Changd	Not Changed
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	16	16	16
Chromium	ppm	ASTM D5185(m)	>20	0	0	0
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	1	1
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m)	6.2	3	4	4
Barium	ppm	ASTM D5185(m)	0.0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	1	1	2
Calcium	ppm	ASTM D5185(m)	0.0	33	39	40
Phosphorus	ppm	ASTM D5185(m)	290	215	223	216
Zinc	ppm	ASTM D5185(m)	3.8	3	3	3
Sulfur	ppm	ASTM D5185(m)	8167	8069	8180	8436
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

CONTAMINANTS

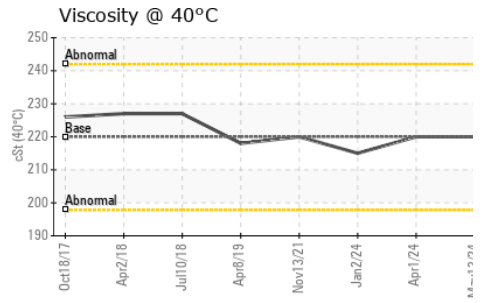
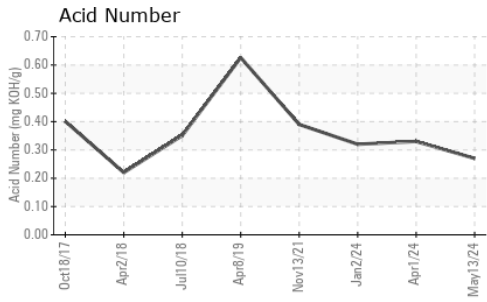
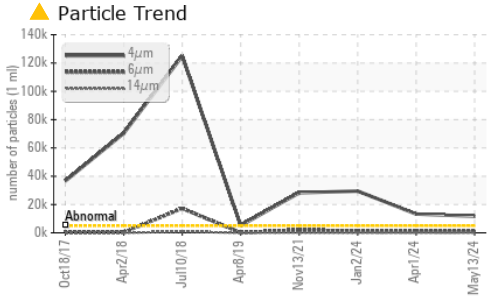
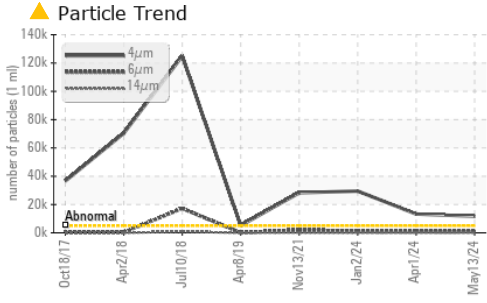
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<1	1	2
Sodium	ppm	ASTM D5185(m)		15	13	13
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 11689	▲ 13264	▲ 29512
Particles >6µm	ASTM D7647	>1300	959	1115	1191
Particles >14µm	ASTM D7647	>160	51	68	32
Particles >21µm	ASTM D7647	>40	13	14	7
Particles >38µm	ASTM D7647	>10	0	2	1
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/17/13	▲ 21/17/13	▲ 22/17/12



OIL ANALYSIS REPORT

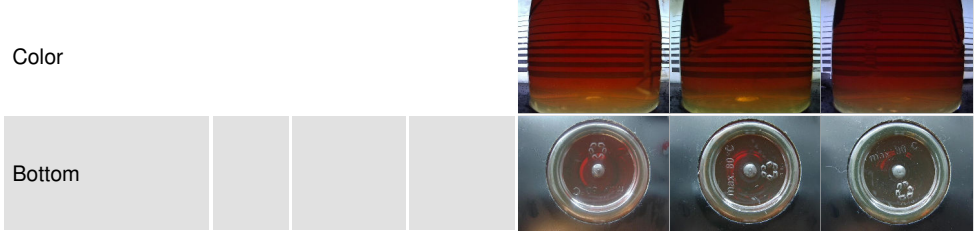


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.27	0.33	0.32

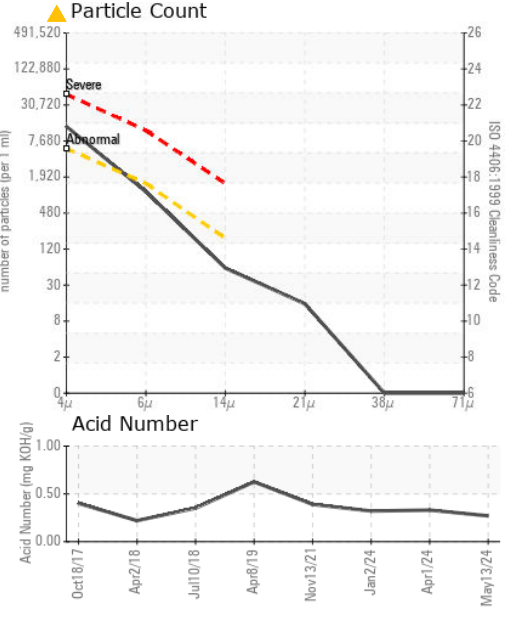
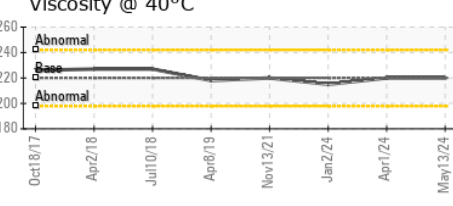
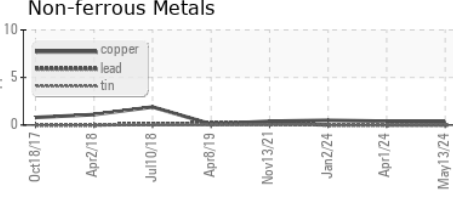
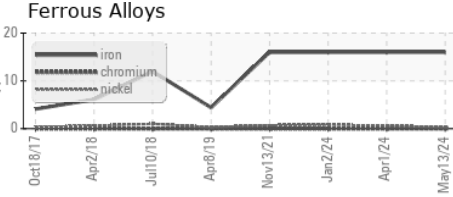
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	220	220	215

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0890704 **Received** : 10 Jun 2024
Lab Number : **02640856** **Tested** : 11 Jun 2024
Unique Number : 5798395 **Diagnosed** : 11 Jun 2024 - Wes Davis
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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