

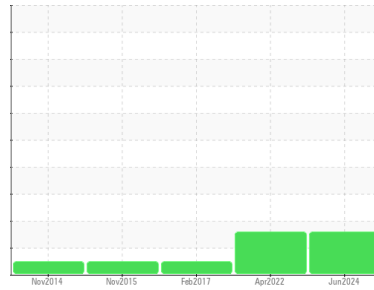


OIL ANALYSIS REPORT



Area
Rio Can Ch#1 [GTT224-439 396599]
 Machine Id
CARRIER 0704Q69017
 Component
Chiller
 Fluid
REFRIGERATION OIL (POE) (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation

The operation of this unit should be reviewed closely by a service engineer. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

Tin ppm levels are abnormal. Aluminum ppm levels are noted. The tin reading shows moderate wear occurring on the compressor bearings or motor bearings.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		GTT0003247	GTT1872	GTT1873
Sample Date	Client Info		06 Jun 2024	13 Apr 2022	14 Feb 2017
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ATTENTION	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >8	3	2	<1
Chromium	ppm	ASTM D5185(m) >2	0	<1	<1
Nickel	ppm	ASTM D5185(m)	0	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m) >2	0	---	---
Aluminum	ppm	ASTM D5185(m) >3	6	<1	<1
Lead	ppm	ASTM D5185(m) >2	<1	<1	<1
Copper	ppm	ASTM D5185(m) >8	7	4	<1
Tin	ppm	ASTM D5185(m) >4	5	<1	<1
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<1	---	---
Barium	ppm	ASTM D5185(m) 0	0	---	---
Molybdenum	ppm	ASTM D5185(m) 0	0	---	---
Manganese	ppm	ASTM D5185(m) 0	<1	---	---
Magnesium	ppm	ASTM D5185(m) 0	<1	---	---
Calcium	ppm	ASTM D5185(m) 10	0	---	---
Phosphorus	ppm	ASTM D5185(m) 250	4	---	---
Zinc	ppm	ASTM D5185(m) 0	10	6	10
Sulfur	ppm	ASTM D5185(m) 400	43	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	16	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---
ppm Water	ppm	ASTM D6304* >200	9	379	35



FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.07	0.09	0.080	0.087

OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	58.6	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Sample No. : GTT0003247 **Received** : 10 Jun 2024
Lab Number : 02640967 **Tested** : 12 Jun 2024
Unique Number : 5798506 **Diagnosed** : 14 Jun 2024 - Bill Quesnel
Test Package : IND 2 (Additional Tests: KV40)

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

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