



# PROBLEM SUMMARY

Sample Rating Trend



ISO



Machine Id

## BALER MAIN HYDRAULICS

Component

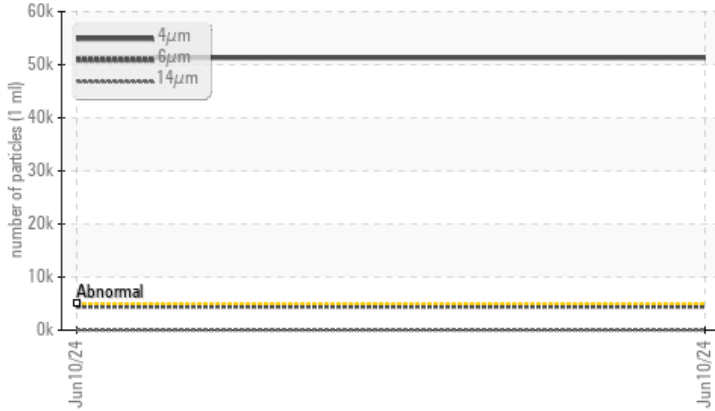
Hydraulic System

Fluid

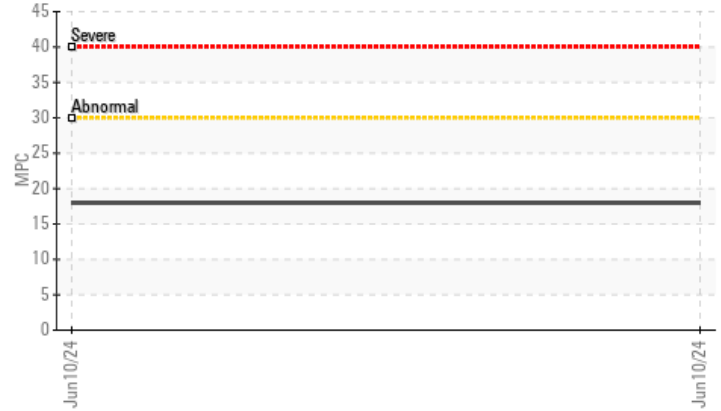
AW HYDRAULIC OIL ISO 32 (1760 LTR)

### COMPONENT CONDITION SUMMARY

#### ▲ Particle Trend



#### ▲ Varnish Potential



### RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. No other corrective action is recommended at this time. Please specify the brand, type, and viscosity of the oil on your next sample.

### PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	---	---
Particles >4µm	ASTM D7647	>5000	▲ 51313	---	---	---
Particles >6µm	ASTM D7647	>1300	▲ 4500	---	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/19/13	---	---	---
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	▲ 18	---	---

Customer Id: WES390GUE

Sample No.: WC0870323

Lab Number: 02641125

Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:

Kevin Marson +1 (289)291-4644 x4644

[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:

Gloria Gonzalez +1 (289)291-4643 x4643

[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

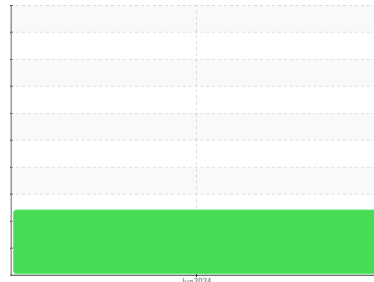
Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

## HISTORICAL DIAGNOSIS



# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id

## BALER MAIN HYDRAULICS

Component

Hydraulic System

Fluid

AW HYDRAULIC OIL ISO 32 (1760 LTR)

### DIAGNOSIS

#### ▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. No other corrective action is recommended at this time. Please specify the brand, type, and viscosity of the oil on your next sample.

#### Wear

All component wear rates are normal.

#### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a light concentration of varnish present.

#### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0870323</b>	---	---
Sample Date	Client Info			<b>10 Jun 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>Not Chngd</b>	---	---
Sample Status				<b>SEVERE</b>	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>2</b>	---	---
Chromium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Copper	ppm	ASTM D5185(m)	>20	<b>4</b>	---	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	---	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	---	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	---	---

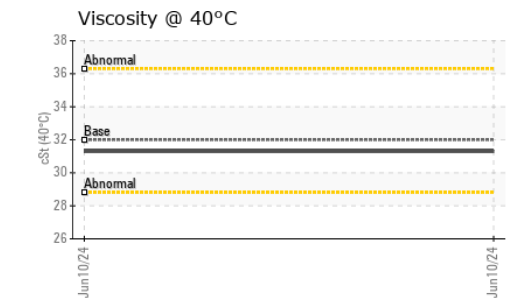
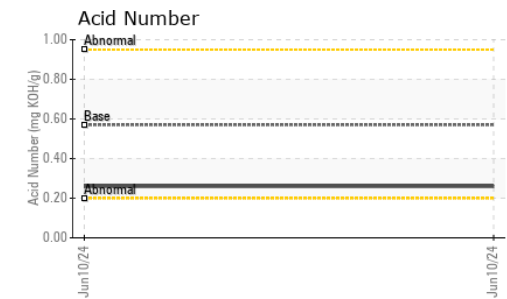
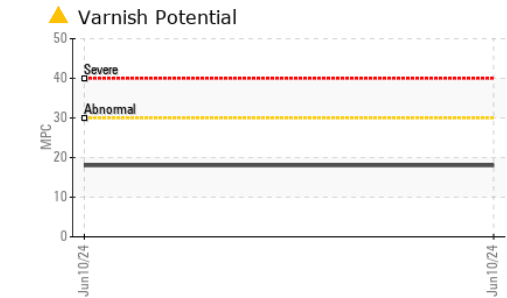
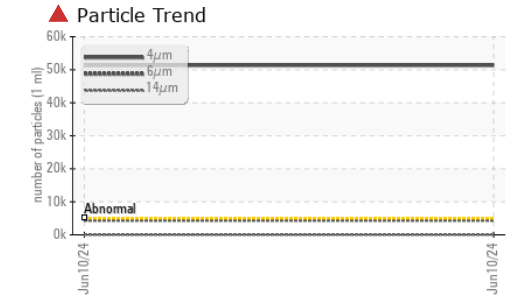
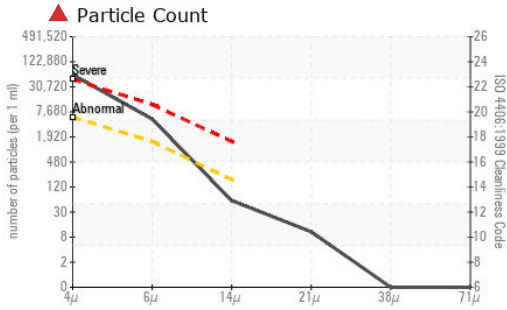
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Barium	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185(m)	25	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185(m)	200	<b>48</b>	---	---
Phosphorus	ppm	ASTM D5185(m)	300	<b>328</b>	---	---
Zinc	ppm	ASTM D5185(m)	370	<b>422</b>	---	---
Sulfur	ppm	ASTM D5185(m)	2500	<b>709</b>	---	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>0</b>	---	---
Sodium	ppm	ASTM D5185(m)		<b>0</b>	---	---
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	---	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 51313</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>▲ 4500</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>50</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>9</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 23/19/13</b>	---	---



# OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	<b>0.26</b>	---	---
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	<b>▲ 18</b>	---	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	---	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	---	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	---	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	---	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	---	---
Free Water	scalar	Visual*		<b>NEG</b>	---	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32	<b>31.3</b>	---	---

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
MPC					no image	no image



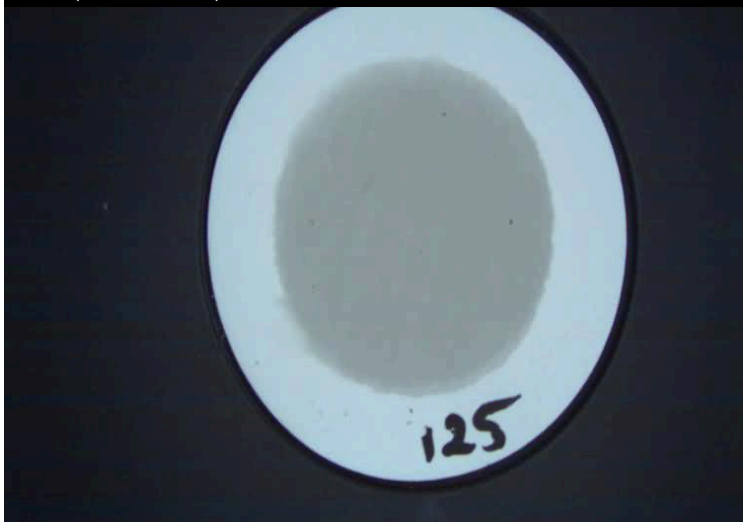
**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0870323 **Received** : 11 Jun 2024  
**Lab Number** : **02641125** **Tested** : 12 Jun 2024  
**Unique Number** : 5798664 **Diagnosed** : 12 Jun 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: MPC )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

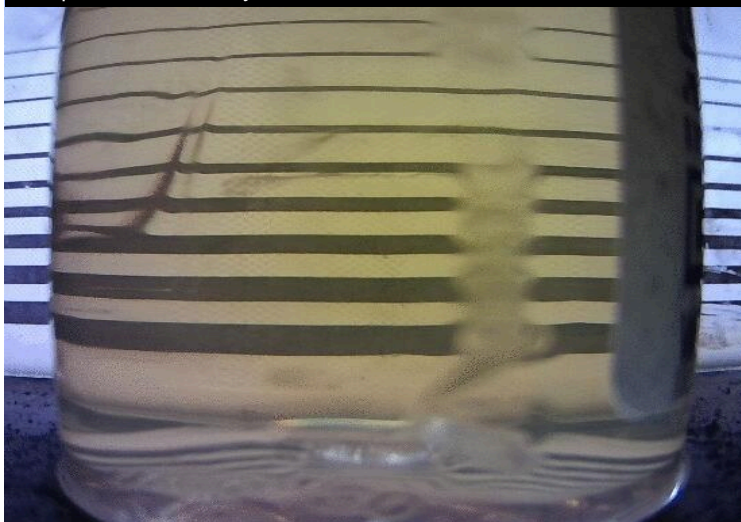
**Westrock**  
 390 Woodlawn Road  
 Guelph, ON  
 CA N1H 7K3  
 Contact: Jerrit Vanderzwan  
 jerrit.vanderzwan@westrock.com

T:  
F:

MPC (Varnish Test)



Sample Color & Clarity



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