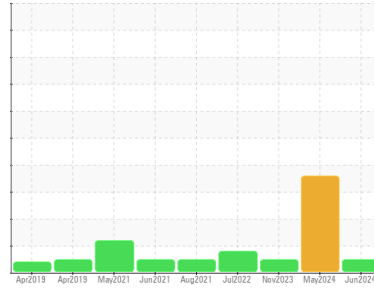




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Powerhouse**  
 Machine Id  
**SOLAR UNIT 2**  
 Component  
**Turbine**  
 Fluid  
**PETRO CANADA TURBOFLO XL32 (1800 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

### Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Oil Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0872209</b>	WC0872208	WC0755989
Sample Date	Client Info		<b>05 Jun 2024</b>	21 May 2024	08 Nov 2023
Machine Age	yrs	Client Info	<b>0</b>	0	0
Oil Age	yrs	Client Info	<b>1</b>	1	6
Oil Changed	Client Info		<b>Filtered</b>	N/A	Changed
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m) >15	<b>0</b>	0	0
Chromium	ppm	ASTM D5185(m) >4	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m) >10	<b>0</b>	0	0
Lead	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Copper	ppm	ASTM D5185(m) >5	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m) >5	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	<b>0</b>	0	<1
Barium	ppm	ASTM D5185(m) 0	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 0	<b>0</b>	0	0
Calcium	ppm	ASTM D5185(m) 0	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185(m) 5	<b>10</b>	9	6
Zinc	ppm	ASTM D5185(m) 0	<b>&lt;1</b>	<1	<1
Sulfur	ppm	ASTM D5185(m) 750	<b>590</b>	566	623
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

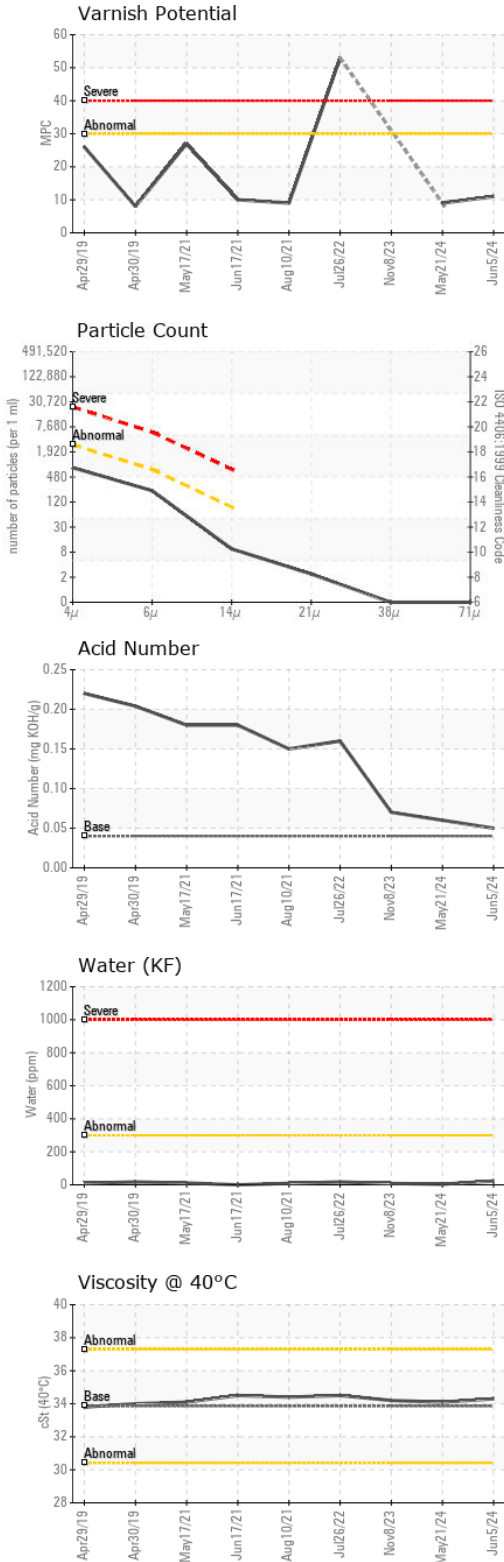
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>0</b>	4	0
Sodium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Potassium	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Water	%	ASTM D6304* >0.03	<b>0.002</b>	0.001	0.001
ppm Water	ppm	ASTM D6304* >300	<b>23</b>	4	8.3

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>708</b>	▲ 8595	216
Particles >6µm	ASTM D7647	>640	<b>198</b>	▲ 2102	43
Particles >14µm	ASTM D7647	>80	<b>8</b>	▲ 195	4
Particles >21µm	ASTM D7647	>20	<b>2</b>	▲ 61	1
Particles >38µm	ASTM D7647	>4	<b>0</b>	● 8	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>17/15/10</b>	▲ 20/18/15	15/13/9



# OIL ANALYSIS REPORT

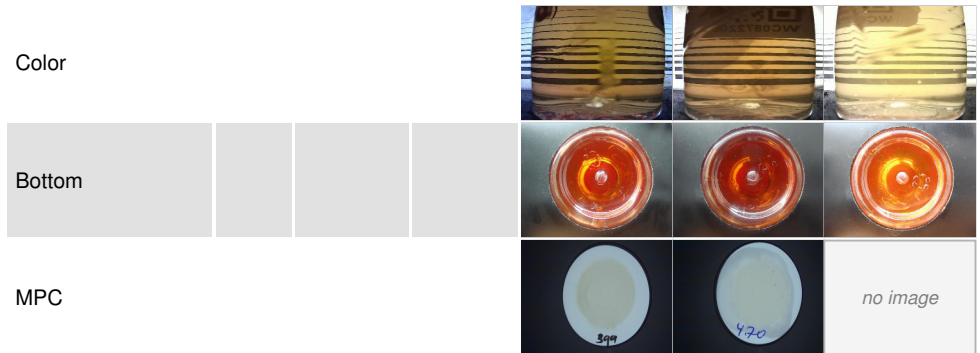


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.04	<b>0.05</b>	0.06	0.07
MPC Varnish Potential	Scale	ASTM D7843(m)*	>15	<b>11</b>	9	---

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.03	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	33.86	<b>34.3</b>	34.1	34.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0872209  
**Lab Number** : 02641399  
**Unique Number** : 5798938  
**Test Package** : IND 3 ( Additional Tests: MPC )

**Received** : 12 Jun 2024  
**Tested** : 17 Jun 2024  
**Diagnosed** : 17 Jun 2024 - Kevin Marson

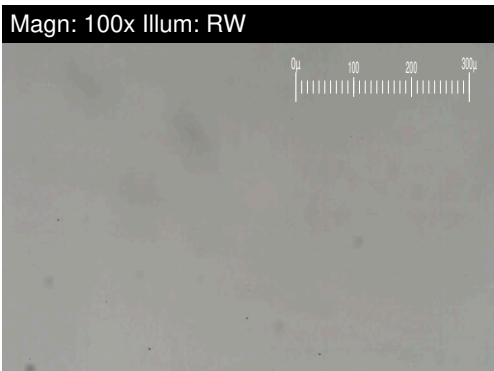
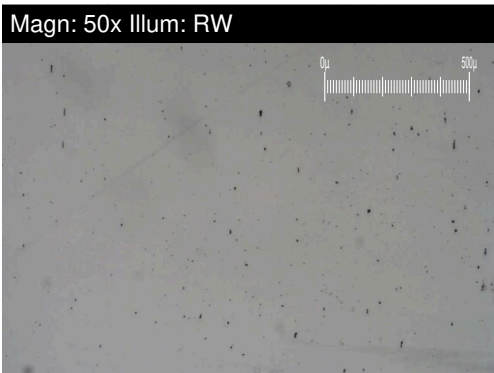
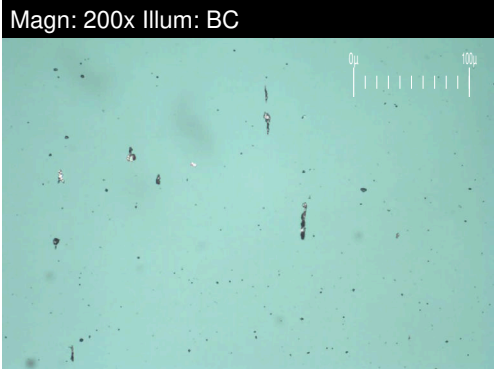
**Ingredion Canada Corporation**  
 1100 Green Valley Road  
 London, ON  
 CA N6N 1E3  
 Contact: Mike O'neil  
 mike.oneil@ingredion.com  
 T: (226)979-7229  
 F: (519)680-4416

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.



# FERROGRAPHY REPORT

Area  
**Powerhouse**  
 Machine Id  
**SOLAR UNIT 2**  
 Component  
**Turbine**  
 Fluid  
**PETRO CANADA TURBOFLO XL32 (1800 LTR)**

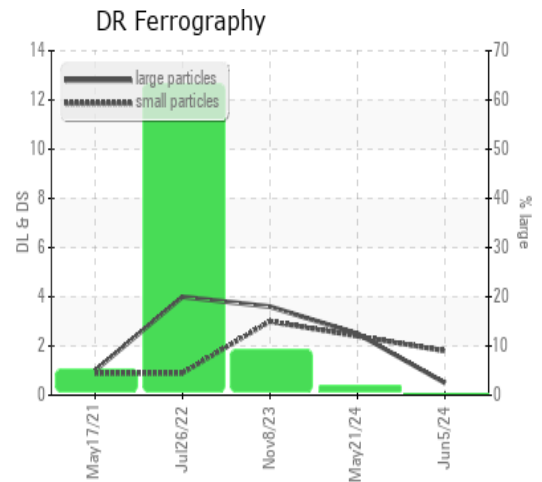


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		<b>0.5</b>	2.5	3.6
Small Particles		DR-Ferr*		<b>1.8</b>	2.4	3.0
Total Particles		DR-Ferr*	>---	<b>2.3</b>	4.9	6.6
Large Particles Percentage	%	DR-Ferr*		<b>0</b>	2	9.1
Severity Index		DR-Ferr*		<b>1</b>	0	2

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1
Ferrous Sliding	Scale 0-10	ASTM D7684*			▲ 1	
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		█ 1	█ 1	█ 1

### WEAR

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.



MPC (Varnish Test)



Sample Color & Clarity

