

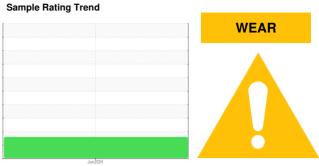
# **OIL ANALYSIS REPORT**

Area **DMS** - 888034

**AG331-RM** 

Hydraulic System

**AW HYDRAULIC OIL ISO 46 (--- GAL)** 



### **DIAGNOSIS**

### Recommendation

The sample submitted is 4 times dirtier than the ISO dirt count recommendation of 19/16/14.MPC (Cobourg Lab) - 17.2

Iron ppm levels are noted.

## Contamination

Particles >4µm and oil cleanliness are abnormally high.

				Jun 2024		
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Machine ID		Client Info		Main Baler		
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Lab Reclaim		
Sent to WC		Client Info		06/06/2024		
Sample Number		Client Info		E30002323		
Sample Date		Client Info		06 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
			11 11 11		1111	111
WEAR METALS		method	limit/base		history1	history2
Iron	ppm	ASTM D5185(m)	>20	<u>41</u>		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		<1		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	3		
Lead	ppm	ASTM D5185(m)	>20	2		
Copper	ppm	ASTM D5185(m)	>20	13		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	<1		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	25	2		
Calcium	ppm	ASTM D5185(m)	200	58		
Phosphorus	ppm	ASTM D5185(m)	300	321		
Zinc	ppm	ASTM D5185(m)	370	384		
Sulfur	ppm	ASTM D5185(m)	2500	1452		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	6		
Sodium	ppm	ASTM D5185(m)		1		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water	%	ASTM D6304*	>0.05	0.006		
		AOTAL DOOG ##	F00	0.5		

ppm Water

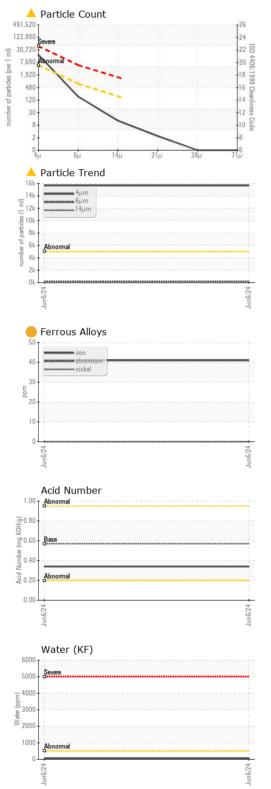
ppm

ASTM D6304\* >500

65



# **OIL ANALYSIS REPORT**



FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>15670</b>		
Particles >6µm		ASTM D7647	>640	156		
Particles >14µm		ASTM D7647	>160	11		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	<u> </u>		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.34		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.9		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	7.0		
Viscosity Index (VI)	Scale	ASTM D2270*	97	113		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No.

: E30002323 Lab Number : 02641400 Unique Number : 5798939

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 12 Jun 2024

**Tested** : 13 Jun 2024 Diagnosed : 14 Jun 2024 - Tatiana Sorkina

Test Package : IND 2 (Additional Tests: KF, KV100, VI)

Validity of results and interpretation are based on the sample and information as supplied.

To discuss this sample report, contact Customer Service at 1-905-372-2251. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Environmental 360 Solutions Ltd.

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