

OIL ANALYSIS REPORT

Area Alfa Paper Products - A11300 A2406081

Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

The sample submitted is 2 times dirtier than the ISO dirt count recommendation of 19/16/14.

Contamination

Particles $>4\mu$ m and oil cleanliness are notably high.

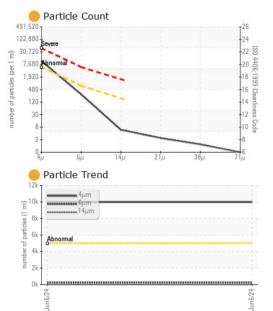
				Jun2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Batch #		Client Info		Mobile		
Machine ID		Client Info		American Baler		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		06/11/2024		
Sample Number		Client Info		E30002374		
Sample Date		Client Info		06 Jun 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
-				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	3		
Chromium	ppm	ASTM D5185(m)	>20	2		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	15		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	6		
Calcium	ppm	ASTM D5185(m)		15		
Phosphorus	ppm	ASTM D5185(m)	300	290		
Zinc	ppm	ASTM D5185(m)	370	301		
Sulfur	ppm	ASTM D5185(m)	2500	824		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	0		
Sodium	ppm	ASTM D5185(m)	210	ں <1		
Potassium		ASTM D5185(m) ASTM D5185(m)	>20	<1 <1		
Water	ppm %	ASTM D5185(III) ASTM D6304*	>20	0.003		
ppm Water	ppm	ASTM D6304*	>500	34		

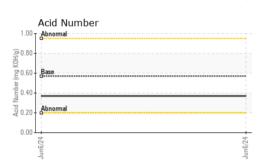


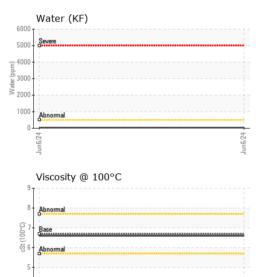
Sample Rating Trend



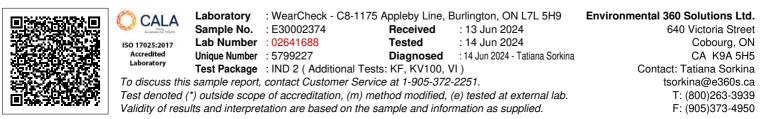
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FLUID CLEANLIN		mathad	limit/base	ourropt	biotorut	biotory 0
	IESS	method		current	history1	history2
Particles >4µm		ASTM D7647	>5000	9983		
Particles >6µm		ASTM D7647	>640	250		
Particles >14µm		ASTM D7647	>160	5		
Particles >21µm		ASTM D7647	>40	2		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm			>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	e 20/15/10		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.37		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	40.4		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	6.6		
Viscosity Index (VI)	Scale	ASTM D2270*	97	116		
SAMPLE IMAGES	S	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image



Report Id: CHECOB [WCAMIS] 02641688 (Generated: 06/14/2024 13:39:48) Rev: 1

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