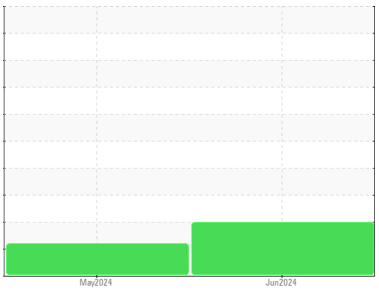
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
SYSTEM OIL
Component
Circulating Reciprocating Compressor
Fluid
BITZER BSE 85K (--- LTR)

DIAGNOSIS

Recommendation
We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0871112**	WC0871114	---
Sample Date		Client Info		**10 Jun 2024**	09 May 2024	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**0**	---	---
Iron	ppm	ASTM D5185(m)	>50	**<1**	0	---
Chromium	ppm	ASTM D5185(m)	>10	**0**	0	---
Nickel	ppm	ASTM D5185(m)		**0**	0	---
Titanium	ppm	ASTM D5185(m)		**0**	0	---
Silver	ppm	ASTM D5185(m)		**0**	0	---
Aluminum	ppm	ASTM D5185(m)	>25	**0**	0	---
Lead	ppm	ASTM D5185(m)	>25	**0**	0	---
Copper	ppm	ASTM D5185(m)	>50	**<1**	<1	---
Tin	ppm	ASTM D5185(m)	>15	**0**	0	---
Antimony	ppm	ASTM D5185(m)		**0**	0	---
Vanadium	ppm	ASTM D5185(m)		**0**	0	---
Beryllium	ppm	ASTM D5185(m)		**0**	0	---
Cadmium	ppm	ASTM D5185(m)		**0**	0	---

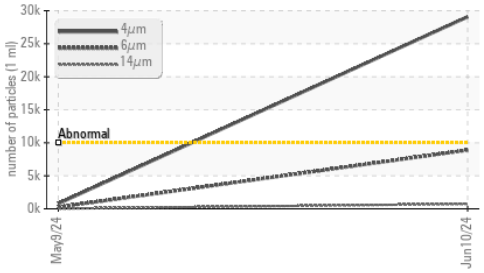
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	**<1**	<1	---
Barium	ppm	ASTM D5185(m)	0	**0**	0	---
Molybdenum	ppm	ASTM D5185(m)	0	**0**	0	---
Manganese	ppm	ASTM D5185(m)	0	**0**	0	---
Magnesium	ppm	ASTM D5185(m)	0	**0**	<1	---
Calcium	ppm	ASTM D5185(m)	0	**0**	1	---
Phosphorus	ppm	ASTM D5185(m)	1200	**1022**	1042	---
Zinc	ppm	ASTM D5185(m)	0	**1**	2	---
Sulfur	ppm	ASTM D5185(m)	0	**15**	25	---
Lithium	ppm	ASTM D5185(m)		**<1**	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	**0**	<1	---
Sodium	ppm	ASTM D5185(m)		**<1**	<1	---
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	---
Water	%	ASTM D6304*	>0.015	**0.032**	0.028	---
ppm Water	ppm	ASTM D6304*	>150	**330**	281	---

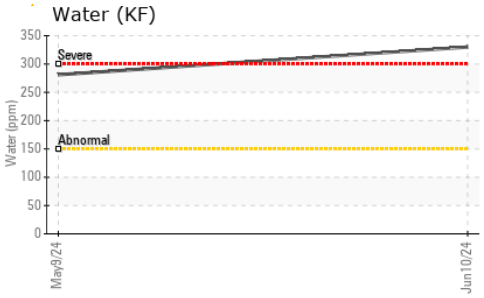
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **29082**	787	---
Particles >6µm		ASTM D7647	>2500	▲ **8888**	254	---
Particles >14µm		ASTM D7647	>320	▲ **739**	26	---
Particles >21µm		ASTM D7647	>80	▲ **203**	8	---
Particles >38µm		ASTM D7647	>20	**9**	2	---
Particles >71µm		ASTM D7647	>4	**1**	1	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **22/20/17**	17/15/12	---

OIL ANALYSIS REPORT

Particle Trend

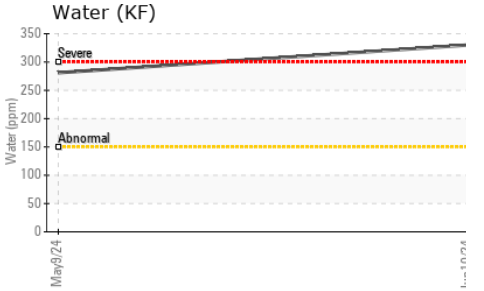


Water (KF)

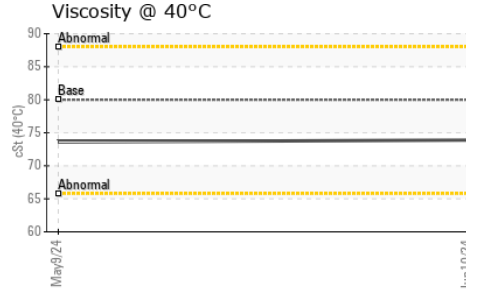


PQ

Water (KF)



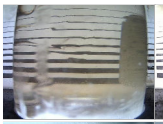
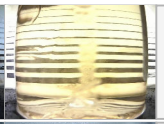
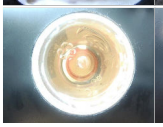
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	**0.19**	▲ 0.54	---

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	---
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	---
Silt	scalar	Visual*	NONE	**NONE**	NONE	---
Debris	scalar	Visual*	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	---
Appearance	scalar	Visual*	NORML	**NORML**	NORML	---
Odor	scalar	Visual*	NORML	**FREON**	NORML	---
Emulsified Water	scalar	Visual*	>0.015	**NEG**	NEG	---
Free Water	scalar	Visual*		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	80	**73.9**	73.6	---

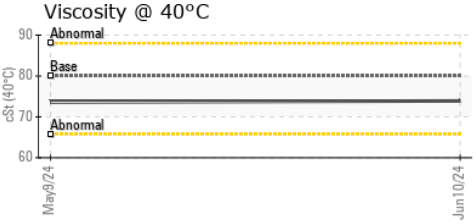
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

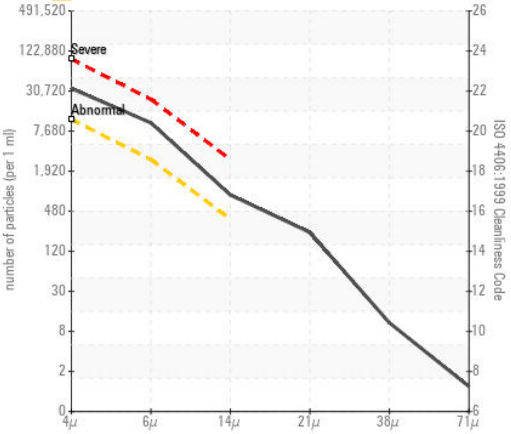
Ferrous Alloys

Non-ferrous Metals

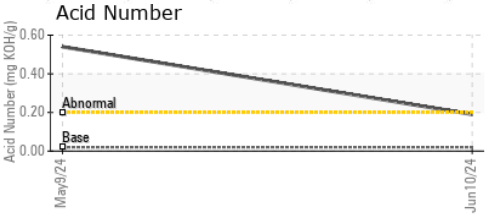
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0871112
Lab Number : 02641743
Unique Number : 5799282
Test Package : IND 2 (Additional Tests: KF, PQ, PRTCOUNT, TAN Man)

Received : 13 Jun 2024
Tested : 14 Jun 2024
Diagnosed : 14 Jun 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

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