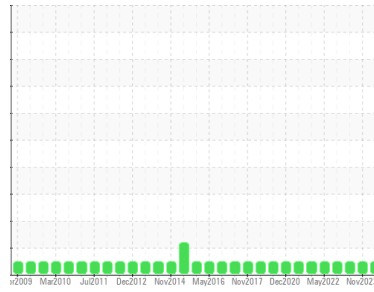




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**OPF2/BD08**  
 Machine Id  
**109553 Central**  
 Component  
**Hydraulic System**  
 Fluid  
**ESSO NUTO H ISO 68 (350 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>WC0940108</b>   | WC0855101   | WC0799494   |
| Sample Date   | Client Info | <b>11 Jun 2024</b> | 29 Nov 2023 | 30 May 2023 |
| Machine Age   | hrs         | Client Info        | <b>0</b>    | 0           |
| Oil Age       | hrs         | Client Info        | <b>0</b>    | 0           |
| Oil Changed   | Client Info | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## CONTAMINATION

| method | limit/base | current         | history1   | history2 |     |
|--------|------------|-----------------|------------|----------|-----|
| Water  | WC Method  | <b>&gt;0.05</b> | <b>NEG</b> | NEG      | NEG |

## WEAR METALS

| method    | limit/base | current       | history1 | history2     |    |    |
|-----------|------------|---------------|----------|--------------|----|----|
| Iron      | ppm        | ASTM D5185(m) | >30      | <b>0</b>     | <1 | <1 |
| Chromium  | ppm        | ASTM D5185(m) | >2       | <b>0</b>     | 0  | 0  |
| Nickel    | ppm        | ASTM D5185(m) | >2       | <b>0</b>     | <1 | <1 |
| Titanium  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Silver    | ppm        | ASTM D5185(m) |          | <b>0</b>     | <1 | 0  |
| Aluminum  | ppm        | ASTM D5185(m) | >2       | <b>0</b>     | 0  | <1 |
| Lead      | ppm        | ASTM D5185(m) | >10      | <b>0</b>     | 0  | 0  |
| Copper    | ppm        | ASTM D5185(m) | >25      | <b>&lt;1</b> | <1 | <1 |
| Tin       | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0  | 0  |
| Antimony  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Vanadium  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Beryllium | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |
| Cadmium   | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0  | 0  |

## ADDITIVES

| method     | limit/base | current       | history1 | history2     |      |      |
|------------|------------|---------------|----------|--------------|------|------|
| Boron      | ppm        | ASTM D5185(m) | 0        | <b>0</b>     | <1   | <1   |
| Barium     | ppm        | ASTM D5185(m) | 0        | <b>0</b>     | <1   | 0    |
| Molybdenum | ppm        | ASTM D5185(m) | 0        | <b>0</b>     | 0    | 0    |
| Manganese  | ppm        | ASTM D5185(m) |          | <b>0</b>     | 0    | 0    |
| Magnesium  | ppm        | ASTM D5185(m) | 5        | <b>&lt;1</b> | 0    | 0    |
| Calcium    | ppm        | ASTM D5185(m) | 50       | <b>45</b>    | 47   | 51   |
| Phosphorus | ppm        | ASTM D5185(m) | 330      | <b>336</b>   | 332  | 384  |
| Zinc       | ppm        | ASTM D5185(m) | 420      | <b>408</b>   | 417  | 431  |
| Sulfur     | ppm        | ASTM D5185(m) | 3100     | <b>5405</b>  | 5236 | 5735 |
| Lithium    | ppm        | ASTM D5185(m) |          | <b>&lt;1</b> | <1   | <1   |

## CONTAMINANTS

| method    | limit/base | current       | history1 | history2     |    |    |
|-----------|------------|---------------|----------|--------------|----|----|
| Silicon   | ppm        | ASTM D5185(m) | >25      | <b>0</b>     | <1 | <1 |
| Sodium    | ppm        | ASTM D5185(m) |          | <b>&lt;1</b> | <1 | <1 |
| Potassium | ppm        | ASTM D5185(m) | >20      | <b>0</b>     | 0  | <1 |

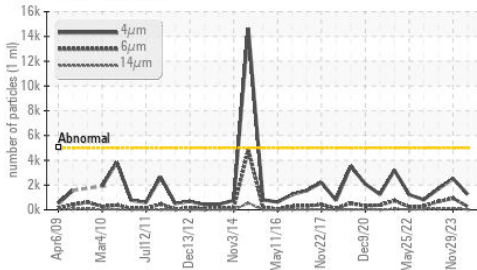
## FLUID CLEANLINESS

| method          | limit/base   | current   | history1        | history2 |          |
|-----------------|--------------|-----------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000     | <b>1251</b>     | 2526     | 1691     |
| Particles >6µm  | ASTM D7647   | >1300     | <b>259</b>      | 939      | 669      |
| Particles >14µm | ASTM D7647   | >160      | <b>30</b>       | 108      | 72       |
| Particles >21µm | ASTM D7647   | >40       | <b>11</b>       | 32       | 18       |
| Particles >38µm | ASTM D7647   | >10       | <b>2</b>        | 3        | 1        |
| Particles >71µm | ASTM D7647   | >3        | <b>1</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | <b>17/15/12</b> | 19/17/14 | 18/17/13 |

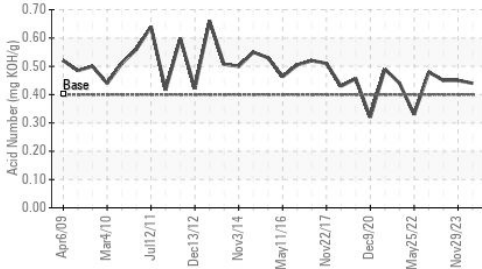


# OIL ANALYSIS REPORT

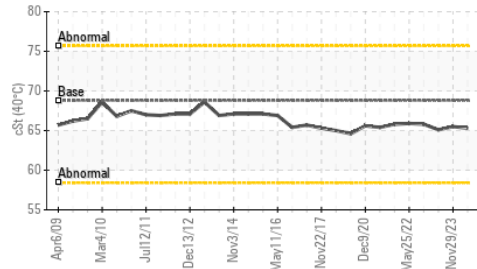
Particle Trend



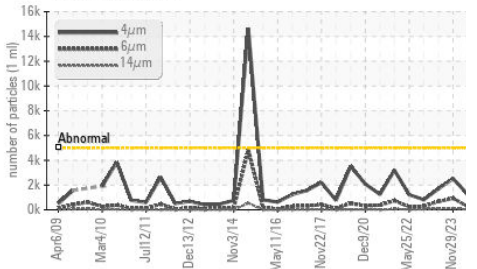
Acid Number



Viscosity @ 40°C



Particle Trend

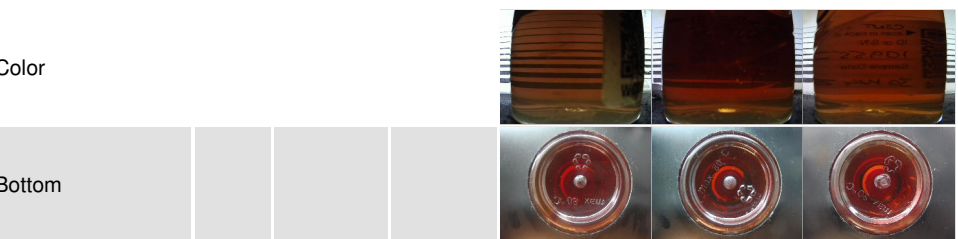


| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974* | .40        | <b>0.44</b> | 0.45     | 0.45     |

| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | Visual* | >0.05      | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | Visual* |            | <b>NEG</b>   | NEG      | NEG      |

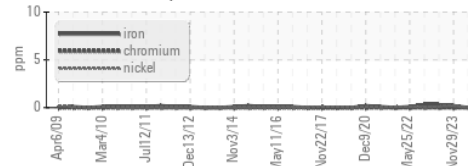
| FLUID PROPERTIES |     | method        | limit/base | current     | history1 | history2 |
|------------------|-----|---------------|------------|-------------|----------|----------|
| Visc @ 40°C      | cSt | ASTM D7279(m) | 68.8       | <b>65.3</b> | 65.5     | 65.1     |

SAMPLE IMAGES

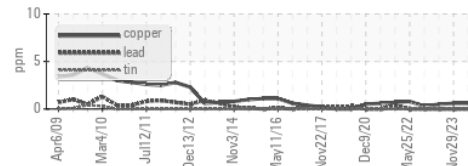


## GRAPHS

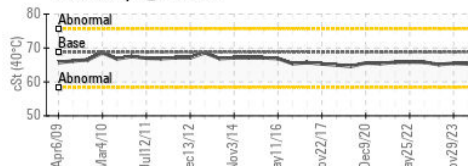
Ferrous Alloys



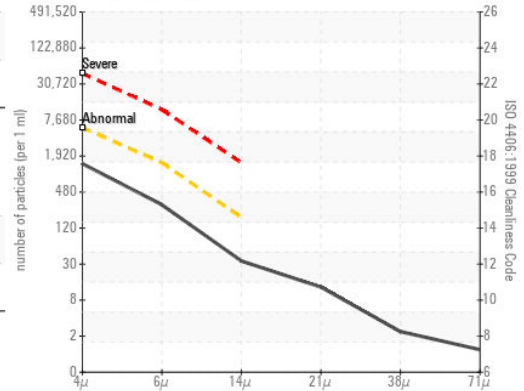
Non-ferrous Metals



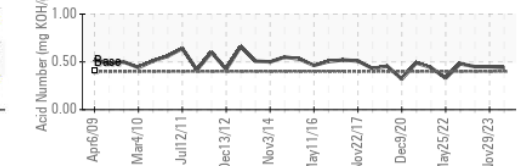
Viscosity @ 40°C



Particle Count



Acid Number



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0940108  
**Lab Number** : 02641983  
**Unique Number** : 5799522  
**Test Package** : IND 2  
**Received** : 14 Jun 2024  
**Tested** : 17 Jun 2024  
**Diagnosed** : 17 Jun 2024 - Wes Davis

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 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.